

ASSEMBLY INSTRUCTIONS

PICCO GREENHOUSE



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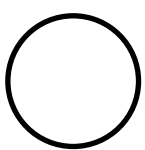
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Explanation of symbols in the assembly instructions:



This component



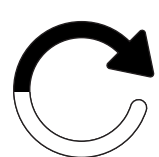
Component is moved



Note



Attention



Repeat

Preface

Dear Customer, you own a carefully designed greenhouse made by people for whom precision has become a tradition. Its compact design allows for rapid assembly. The possible applications are very versatile. We reserve the right to make further developments in the interests of technical progress. We ask for your understanding that this may result in slight deviations from the illustrations and descriptions. We wish you every success with your new garden jewel.

Please note!

Identify all components before assembly and check the quantities and dimensions. **Before assembling the greenhouse, check the individual parts list to ensure that no parts are damaged or missing.** We shall not be liable for any additional expenses or downtimes incurred by any installation companies commissioned as a result of an inspection not carried out in advance!

If you need spare parts, please contact us by e-mail. Please let us know the article number of the required part. We will endeavor to provide assistance as quickly as possible.

With twin-wall sheets, it should be noted that there is an inner and outer side. The side that is either labeled or has a sticker at the edge marked "outside" is coated with a UV protection layer. To avoid confusion, always remove the foil only after inserting the respective sheet.

The foundation can be made of concrete or brick. Your greenhouse must be stable and properly secured (see sketches on pages 8/9), therefore it is strongly recommended that the greenhouse is placed on a foundation.

Your safety is important to us!

Assembly should be carried out by 2 people. We recommend wearing protective gloves, safety goggles and safety shoes when installing the frame and glazing (risk of injury and breakage!). Once the assembly is complete, all screw connections should be retightened using an open-jaw or socket wrench. **Please observe our safety instructions on the following pages!**

Important note!

The manufacturer is not liable for storm, wind, water and snow load damage (we recommend removing snow loads from the roof during the winter months). A guarantee for compensation for consequential and financial losses is not provided. If components are visibly damaged, they must be replaced with original spare parts.

Our request to you!

In your own interest, we kindly ask you to inform us of all required spare parts at once so that they can be sent in one package.

If necessary, please check your greenhouse until it is finished and send us an email stating the required quantity, item number and article description. This ensures that you receive all the parts you need for assembly and that assembly can be carried out quickly and smoothly.

To prevent parts from being mixed up, we ask for your understanding that we can only process requests for spare parts in writing.



Direct contact

Please always send your spare parts requirements or any complaints to the following e-mail address: **service@gfp-international.com**

Claims for multiwall sheets

Sometimes, when stapling the twin-wall sheet box, individual sheets may be slightly damaged at the side ends by the stapler.

Please note that multiwall sheets do not normally have closed side edges and this is unique to us. **For this reason, minor damage (all damage that is no longer visible either after insertion into aluminium profiles or after the plastic clips have been attached - i.e. that does not protrude more than approx. 7 mm into the sheet) is not a reason for complaints** neither the function nor the appearance are impaired. An exchange of such sheets is only possible after returning the original plates!

We are convinced that this greenhouse will not only bring you joy but also open up a plethora of possibilities for gardening. May it enable you to grow your plants with love and care to harvest magnificent flowers and delicious vegetables. We wish you many happy hours with your plants, numerous horticultural successes and a rich harvest. May your new greenhouse become a place of relaxation, creativity and closeness to nature.

Thank you for your trust in our products!



It is essential to read the assembly instructions before assembling. This saves you time, avoids unnecessary mistakes and you have already gained important knowledge for the installation.



Safety instructions

General

Read and keep the assembly instructions

These assembly instructions are part of the greenhouse you have purchased (hereinafter referred to as the "product"). It contains important information on assembly and handling. Read the assembly instructions carefully, especially the safety instructions, before installing and using the product. Failure to follow these assembly instructions may result in serious injury or damage to the product.

The assembly instructions are based on the standards and rules applicable in the European Union. When abroad, also observe country-specific guidelines and laws.

Keep the assembly instructions for further use. If you pass the product on to a third party, be sure to include these assembly instructions.

Intended use

The product is designed exclusively for growing or cultivating vegetables, flowers and other plants. It is not a recreation room for people and is not suitable for storing highly flammable or combustible materials. If a fire breaks out in the product, call the fire department immediately and make sure that there are no people in the product.

The product is intended exclusively for installation in gardens or similar green areas in private homes and is not suitable for commercial use. The product is not a children's toy.

Please note that the structure may be regulated by building regulations. Before assembling, ask your local building authority whether and how you are permitted to install the product. If you violate these regulations, your permit may be revoked. If you set up the product completely without authorization or violate the building regulations, you may have to dismantle the product again.

Only use the product as described in these assembly instructions. Any other use is considered improper and may result in damage to property or even personal injury.

Read all safety information and instructions. Failure to comply can cause serious injuries.

The manufacturer or dealer accepts no liability for damage caused by improper or incorrect use.

Safety instructions

Explosion hazard!

Exposure to sunlight can cause the product to heat up considerably. Explosive substances can explode and highly flammable or combustible substances can catch fire if they are stored in the product.

Do not store any highly flammable, combustible or explosive substances in the product.

Choking hazard!

Small children can put individual assembly parts in their mouths and swallow them or get caught in the packaging film. In both cases, they can suffocate.

- ▶ Keep small children away from all installation parts and the installation site.
- ▶ Make sure that small children do not put small parts in their mouths.
- ▶ Do not allow children to play with the packaging material.

Risk of injury!

During assembly, there is a particular risk of injury for children and people with reduced physical, sensory or mental abilities. They may not be able to assess risks correctly.

- ▶ Keep children and persons with reduced physical, sensory or mental capabilities away from the product during assembly.
- ▶ Do not allow children or persons with reduced physical, sensory or mental capabilities to assemble, clean, maintain or repair the product.

Risk of injury!

When stepping onto the roof, you may break through the roof due to your weight. **Do not walk on roof areas! Danger of falling!**

Risk of damage!

Improper handling of the product can result in damage to the product.

- ▶ Close the door and windows in windy and stormy weather.
- ▶ Remove snow and ice from the product.
- ▶ The roof is not designed to support a snow depth of more than 10 cm. Layer heights of 36 cm for dry snow, 10 cm for watery snow and 5.5 cm for ice correspond to a weight of approx. 50 kg/m². The roof is not accessible.
- ▶ Do not place any heavy materials on the roof or the cladding sheets of the product.
- ▶ Do not hit the twin-wall sheets with hard objects at temperatures below freezing. These can break as a result.
- ▶ Do not step on the product if the individual parts are cracked or deformed. Only replace damaged components with suitable original spare parts.
- ▶ Do not group several products together at one location.
- ▶ The manufacturer is not liable for storm, wind, water and snow load damage (we recommend removing snow loads from the roof during the winter months). No guarantee is given for compensation for consequential and financial losses.
- ▶ To prevent theft, we recommend attaching a padlock to the sliding door (not included).



Notes on assembly

Before assembly

Check product and scope of delivery

Risk of damage!

If you open the packaging carelessly with a sharp knife or other pointed objects, the product can quickly become damaged. Be very careful when opening.

1. Remove the individual parts of the product from the packaging.
2. Use the parts lists to check whether the delivery is complete.
3. Check whether the individual parts of the product are damaged. If this is the case, do not install or use the product.
4. In the event of damage, please contact our service centre by email. For general questions please call us!

Determine installation location

Risk of damage!

Improper handling of the product can result in damage to the product.

- ▶ Set up the product in an easily accessible place that is slightly sheltered from the wind.
- ▶ Only place the foundation and the product on sufficiently firm ground.
- ▶ Do not place the product at the edge of your garden so that it is accessible from all sides.
- ▶ Place the product on a suitable foundation and fix the product to it once assembly is complete.
- ▶ Only place the product in a suitable location.

Prepare the foundation

Risk of damage!

The product is made of lightweight aluminium and hollow twin-wall sheets and is not heavy overall. Because of this and its size, it offers a lot of attack surface for wind and storms and must be particularly well secured.

- ▶ Secure the product to the foundation to prevent wind and storm damage.

To set up the product securely, fix it to a foundation. The foundation can be made of concrete or brick. **The screws, brackets and rawlplugs for securing the product to the foundation are not included in the scope of delivery.**

How to install the foundation:

To install the foundation, construct it at a right angle at a suitable location.

- ▶ Possible foundation variants are a strip foundation made of poured concrete, a strip foundation made of precast concrete blocks, a strip foundation made of concrete slabs and a point foundation made of concrete.
- ▶ Ensure that the foundation protrudes at least 50 mm from the ground.

Further information on the foundation and the foundation dimensions can be found on pages 8 and 9!

Assembly

Risk of injury!

Carry out the installation step by step and very carefully. If you do not follow these assembly instructions exactly, errors can occur which may be life-threatening.

- ▶ Assemble the product very carefully and step by step as described in the assembly instructions.
- ▶ Assemble the product with at least two adults.
- ▶ Wear protective gloves, safety goggles and safety shoes during installation.
- ▶ Secure each other well while assembling the upper parts of the product. Especially while you are standing on the ladder.
- ▶ Do not step on the roof of the product. There is a risk of falling and breaking through.

Risk of injury!

There may be sharp edges on the aluminium profiles. If you do not deburr the edges, you can cut yourself on them.

- ▶ File down sharp edges on the aluminium profiles with a file to prevent cutting yourself or snagging on them.

Risk of damage!

The movements during assembly can cause screw connections to loosen slightly. The product may become unstable as a result.

- ▶ After assembly, tighten all screw connections with an open-jaw or socket wrench.

Assemble the greenhouse together with at least one other adult.

For the assembly you need:

- A slotted screwdriver,
- A double-ended wrench SW 10,
- A cordless screwdriver,
- A tape measure,
- Screws/rawlplugs/brackets/barbs for fastening to the foundation,
- A spirit level,
- A ladder,
- Oil or similar lubricant and
- Combination pliers.

These parts are not included in the scope of delivery.

Note on our twin-wall sheets

Please note!

With twin-wall sheets, it should be noted that there is an inner and outer side. The pasted side or the side labeled "outside" is provided with a UV-protective coating. To avoid confusion, always remove the foil only after inserting the respective sheet.



Cleaning and maintenance

Cleaning

Risk of damage!

Improper handling of the product can result in damage to the product.

- ▶ Do not use any cleaning agents containing acid, solvents, bleach or corrosive substances for cleaning.
- ▶ Do not use wire or steel sponges, abrasive or scratching sponges, cloths or brushes for cleaning. Otherwise the surfaces may be damaged.
- ▶ Do not use a steam or high-pressure cleaner for cleaning. Otherwise the greenhouse may be damaged.
- ▶ Only clean the greenhouse with cold or lukewarm water.

Maintenance

Risk of damage!

The greenhouse presents a large target for wind and storms. This can cause screw connections to loosen quickly.

- ▶ After strong winds or storms, check that the twin-wall sheets are firmly in place and that the screw connections are tight.
- ▶ Check every three to four months whether the screw connections of the greenhouse are still tight.
- ▶ Tighten the screw connections if necessary.

Disposal

Dispose of packaging!

Dispose of the packaging according to type. Put cardboard and cartons with the recycling paper.

Films in the recycling collection.



Dispose of the greenhouse!

Dispose of the greenhouse in accordance with the laws and regulations applicable in your country.

Technical specifications

These assembly instructions apply equally to all models in the "PICCO" series

Model	PICCO 2
Dimensions (W x D)	183 x 133 cm
Height	207 cm
Frame material	Aluminium profiles
Twin-wall sheets material	Polycarbonate, with UV protection

Model	PICCO 3
Dimensions (W x D)	183 x 195 cm
Height	207 cm
Frame material	Aluminium profiles
Twin-wall sheets material	Polycarbonate, with UV protection

Model	PICCO 4
Dimensions (W x D)	183 x 259 cm
Height	207 cm
Frame material	Aluminium profiles
Twin-wall sheets material	Polycarbonate, with UV protection

Model	PICCO 5
Dimensions (W x D)	183 x 322 cm
Height	207 cm
Frame material	Aluminium profiles
Twin-wall sheets material	Polycarbonate, with UV protection

Model	PICCO 6
Dimensions (W x D)	183 x 384 cm
Height	207 cm
Frame material	Aluminium profiles
Twin-wall sheets material	Polycarbonate, with UV protection

Model	PICCO 7
Dimensions (W x D)	183 x 449 cm
Height	207 cm
Frame material	Aluminium profiles
Twin-wall sheets material	Polycarbonate, with UV protection

Model	PICCO 8
Dimensions (W x D)	183 x 509 cm
Height	207 cm
Frame material	Aluminium profiles
Twin-wall sheets material	Polycarbonate, with UV protection

Model	PICCO 9
Dimensions (W x D)	183 x 576 cm
Height	207 cm
Frame material	Aluminium profiles
Twin-wall sheets material	Polycarbonate, with UV protection

Guarantee declaration

Guarantee

Guarantee period

In addition to the seller's statutory liability for defects, we provide a 15-year guarantee on the construction and frame for greenhouses purchased through us and a 10-year guarantee for our multiwall sheets.

The guarantee period begins on the date the goods are taken over. Any replacement deliveries will not result in an extension of the guarantee period.

Scope of guarantee

The guarantee for our greenhouses applies exclusively to the construction and frame. Delivery components such as seals, plastic parts and connecting elements are not covered by the guarantee. The guarantee also does not extend to our supplementary greenhouse accessories.

The guarantee for our multiwall sheets extends exclusively to their weather resistance. It only applies in connection with the purchase of one of our greenhouses. In the event of justified claims under the warranty, the following warranty plan applies in relation to the multiwall sheets:

Time from date of purchase Material replacement:

- ▶ Up to 5 years 100 %
- ▶ In the 6. Year 75 %
- ▶ In the 7. Year 60 %
- ▶ In the 8. Year 45 %
- ▶ In the 9. Year 30 %
- ▶ In the 10. Year 15 %

Guarantee conditions

The basic prerequisites for claiming under the guarantee are professional installation and proper maintenance of the frame and the multiwall sheets. The guarantee expires in the event of reassembly.

Guarantee exclusion

Furthermore, the guarantee does not cover defects and damage that are directly or indirectly attributable to:

- ▶ Use of the material that is not in accordance with our instructions
- ▶ Damage due to improper handling before, during or after the installation work
- ▶ Damage due to force majeure
- ▶ Improper foundations and fastenings
- ▶ An unsuitable location (e.g. particularly exposed to wind or heat)
- ▶ Insufficiently secured anchoring of the greenhouse
- ▶ On-site modifications to the delivered item
- ▶ Improper cleaning with unsuitable cleaning agents (e.g. aggressive cleaning agents, salt water, etc.)
- ▶ Lack of care (cleaning) of the product
- ▶ Contact of the material with incompatible chemicals

- ▶ Incorrect installation of the multiwall sheets, as well as causing scratches and
- ▶ Stresses or the use of adhesives or sealants or other incompatible materials
- ▶ Colour changes of the powder-coated surface due to solar radiation
- ▶ A change in the surface of the bare pressed parts due to the formation of a natural oxide layer
- ▶ Maintenance joints (silicone joints)
- ▶ Commercial use

Guarantee claims can only be made in conjunction with the original proof of purchase, provided that the customer has fulfilled his payment obligations under the purchase contract.

If a guarantee claim is made within the warranty period and is deemed justified, we will supply a replacement free of charge. This guarantee does not cover any other warranty claims, such as compensation for direct or indirect damage or other consequential damage.

Any further liability, e.g. for the removal or installation of claimed or subsequently delivered parts or for other ancillary costs or consequential damage, is not covered by this guarantee. Such liability exists only within the scope of the statutory provisions.

The roof of your greenhouse must be cleared of snow and ice during the winter months!

Types of foundations

The foundation for your greenhouse

An important task!

With a solid greenhouse foundation, do-it-yourselfers can be sure that their structure can withstand extreme weather conditions and that the valuable plants are reliably protected from the elements.

As a load-bearing substructure, the foundation of a greenhouse should guarantee stability under all conceivable weather conditions. All static forces, such as dead load and roof load, wind pressure and its suction must be able to be absorbed by the foundation.

In addition, it must not sink into the ground or lift off if it is a lightweight construction. Not to forget, the protective function against heat loss towards the ground, which is especially important for the plants used.

It is not recommended to install a greenhouse in the garden without appropriate anchoring.

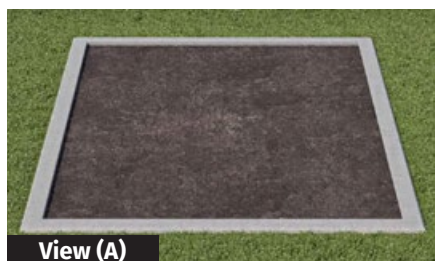
Does every greenhouse need a base?

In principle, however, a foundation is required for almost every construction project in contact with the ground. A greenhouse should also stand on a firm foundation.

Types of foundations

A Concrete strip foundation

A concrete strip at least 10 cm thick is the ideal foundation. The easiest way to build a concrete foundation is to use formwork blocks from the DIY store. These are set up according to the required dimensions, aligned and then filled with concrete. The foundation must always be frost-proof, i.e. 80 cm deep. It's best to consult a trusted expert to determine if a shallower foundation is sufficient for your area. You will find the ideal dimensions for the foundation at the bottom of this page.



View (A)

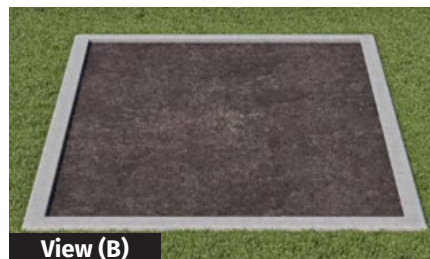


Section (A)

B Strip foundation made of precast concrete blocks (curbstones)

Many customers find the construction of a concrete foundation too complex, cost-intensive or sustainable. Alternatively, you can also dig in ready-made concrete blocks and fix the greenhouse to them. Example: Suitable kerbstones and boundary stones are available in DIY stores and building materials stores. These stones are very heavy and yet relatively inexpensive. All you need to do is dig the required trench and move the stones. We recommend placing the stones in a bed of gravel, as this makes it relatively easy to achieve an even surface. You already have a simple, inexpensive yet very practical foundation. This variant is not suitable for all soil

conditions - especially if the soil is still settling.



View (B)



Cut (B)

C Concrete point foundation

You can also place your greenhouse on individual foundation points and secure it to them. However, it requires that you have opted for a foundation frame as an accessory! However, the basic prerequisite for such an attachment is that the foundation points are horizontal. Point foundations are only suitable on flat, level plots! We recommend placing the foundation points at the four corners of the greenhouse. Depending on the size of the house, we also recommend a foundation point at the front and rear, as well as on the long sides of the greenhouse.



View (C)



Cut (C)

D Strip foundation made of concrete slabs

For a hobby greenhouse with a base area of a few square meters, a foundation of paving slabs laid on compacted gravel and a good five centimeters of chippings is sufficient. Effort and costs therefore remain low. More solid foundations are of course always possible and offer more stability. Please note, however, that a foundation made of paving slabs is not frost-proof and that the sheets can, therefore, slip or settle over the years.



View (D)



Cut (D)

Full-surface laying of concrete or concrete slabs

If you only grow potted plants in your greenhouse or only use it to overwinter your plants, it is also possible to place the greenhouse on a concrete surface.



Notice!

Brackets, rawlplugs and screws are not included. **These accessories can be purchased from our store as accessories!**

Your greenhouse is made of lightweight aluminium and hollow twin-wall sheets. Both are not particularly heavy. However, storms and wind have a particularly large attack surface. For this reason, anchor your greenhouse particularly securely to the ground. Pay particular attention to the quality of the materials used!

You can attach your new greenhouse to the ground or to a foundation in various ways: You dig your aluminium foundation halfway into the ground and attach it with optional ground screws (min. 30 cm long). Alternatively, you can attach the greenhouse directly to a stable base (concrete or wall foundation). See the two variants A or B as listed below. The foundation must be built at right angles and level. Place your finished greenhouse on the foundation.

Variant A

Drill a hole through the floor profile (see detail A). Fasten the greenhouse to the foundation using suitable screws and rawlplugs (not included in the scope of delivery!).

Variant B

Fastening the house with brackets. These brackets can be attached to the floor profile with screws (see detail B). No drilling work on the house is necessary here. The greenhouse can then be attached to the foundation using suitable dowels and screws. (The brackets are not included in the scope of delivery!).



Notice:

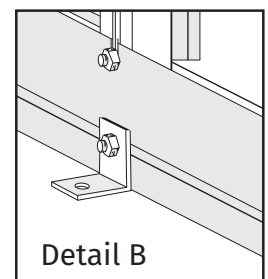
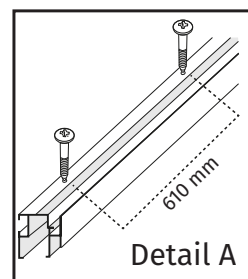
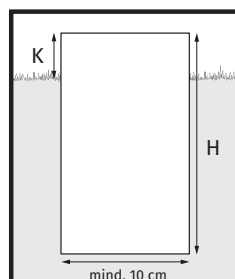
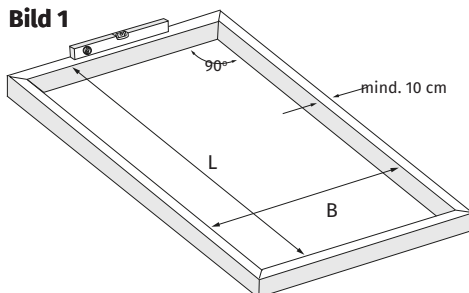
Rawlplugs, screws and ground anchors are not included in the scope of delivery. Your greenhouse is made of lightweight aluminium and hollow twin-wall sheets. Both are not particularly heavy. However, storms and wind have a particularly large attack surface. For this reason, anchor your greenhouse particularly securely to the ground. Pay particular attention to the quality of the materials used!

Concrete or masonry foundation

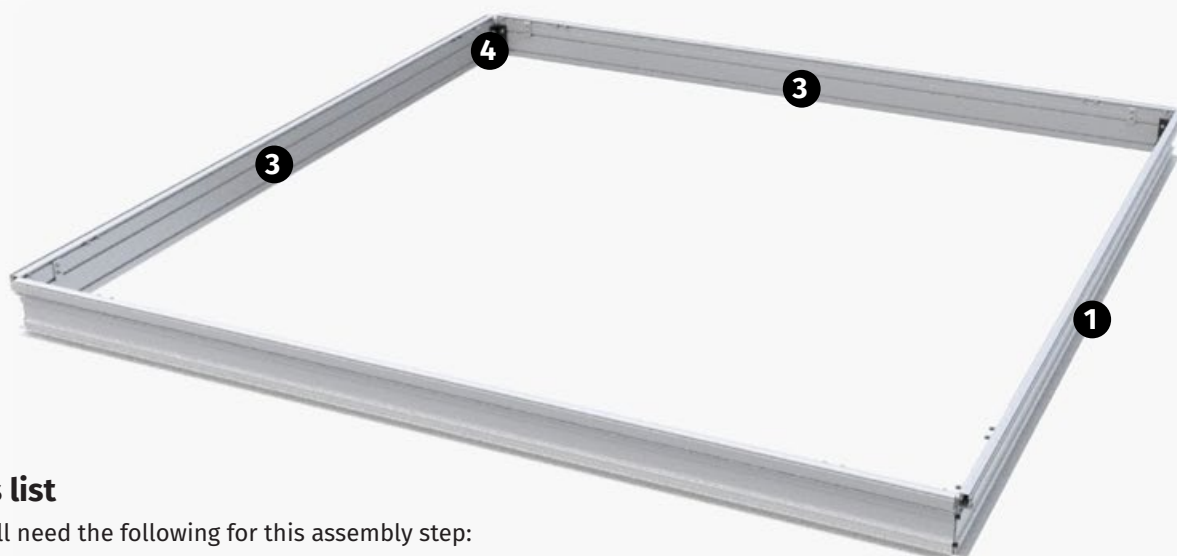
You can find the right dimensions here

Model	Width [B] Inside dimension	Length [L] Inside dimension	Height [H]	Level [K]
Greenhouse PICCO 2	1690 mm	1190 mm	approx. 80 cm	min. 50 mm
PICCO Greenhouse 3	1690 mm	1810 mm	approx. 80 cm	min. 50 mm
PICCO Greenhouse 4	1690 mm	2450 mm	approx. 80 cm	min. 50 mm
PICCO Greenhouse 5	1690 mm	3080 mm	approx. 80 cm	min. 50 mm
PICCO Greenhouse 6	1690 mm	3700 mm	approx. 80 cm	min. 50 mm
PICCO Greenhouse 7	1690 mm	4350 mm	approx. 80 cm	min. 50 mm
PICCO Greenhouse 8	1690 mm	4990 mm	approx. 80 cm	min. 50 mm
PICCO Greenhouse 9	1690 mm	5610 mm	approx. 80 cm	min. 50 mm

Bild 1



Assembly of the aluminium foundation



Parts list

You will need the following for this assembly step:



1/1 Aluminium foundation package (package 1 of 1)

Part	Item no.	Designation	Length	PICCO 2	PICCO 3	PICCO 4	PICCO 5	PICCO 6	PICCO 7	PICCO 8	PICCO 9
1	24-0887.1	Foundation profile 887	887 mm	4	4	4	4	4	4	4	4
	24-1267.1	Foundation profile 1267	1267 mm	2	-	4	2	6	4	8	6
	24-1892.1	Foundation profile 1892	1892 mm	-	2	-	2	-	2	-	2
2	21-0050.1	Foundation longitudinal connector	50 mm	2	2	4	4	6	6	8	8
3	25-0020.1	Foundation hooks	20 mm	12	12	16	16	20	20	24	24
4	NG210	Foundation corner connector		4	4	4	4	4	4	4	4
5	9040556	Self-tapping screw 4.8 x 13	13 mm	24	24	32	32	40	40	48	48
6	690509	M6x12 mm screw	12 mm	24	24	32	32	40	40	48	48
7	690547	Nut M6		24	24	32	32	40	40	48	48



Attention, important note!

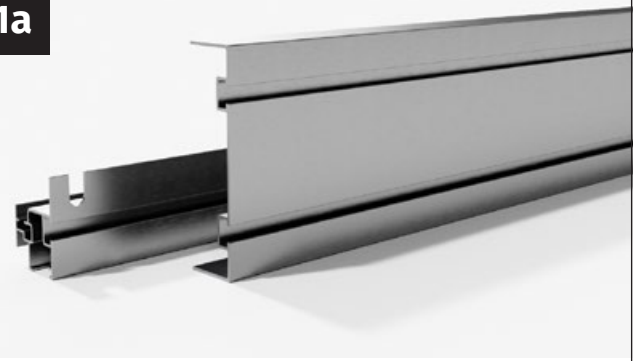
If you have decided to purchase an aluminium foundation, please note that the foundation profiles must be mounted on the floor profiles of the greenhouse before the actual installation of the greenhouse!

To do this, connect the base profiles to the foundation profiles using two foundation hooks each.

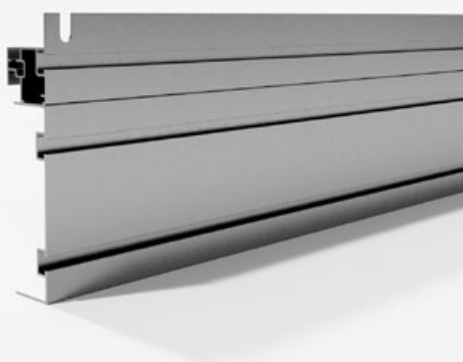
**Notice!**

Make sure that the ground profile that is placed on the foundation profile is the same length.
Make sure that the profiles are exactly flush.

Each of the floor profiles is screwed to the foundation profile using two foundation hooks.

1a

Take one floor profile and one foundation profile of the same length.

1b

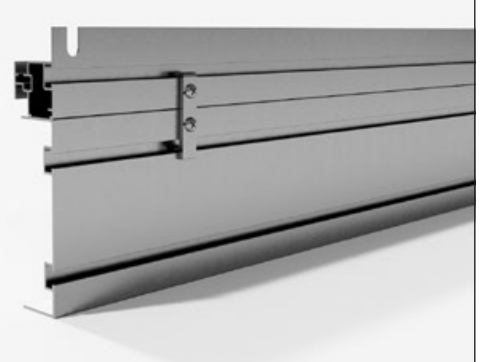
Place the floor profile on the foundation profile. Ensure that the ends of the two profiles are exactly flush.

1c

Use the foundation hook and the 4.8x13 mm self-tapping screws.

1d

Insert the foundation hooks into the floor profile and the foundation profile about 10 cm from the ends.

1e

Screw the foundation hooks in place using the 4.8x13 mm self-tapping screws.

**Attention, important note!**

The floor profiles are fitted before the front or rear wall is assembled. Once the floor profiles have been installed, please start assembling the greenhouse.

Please note that the assembly is significantly different when connecting the longitudinal profiles and when assembling the longitudinal parts on the front and rear wall.

For this reason, you will find pictures of the two assembly steps with and without an aluminum foundation.

Scope of delivery of your kit

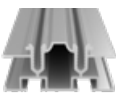




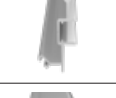

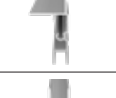
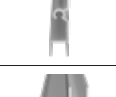
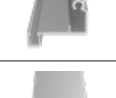



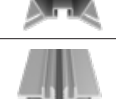
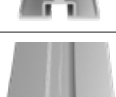



Check product and scope of delivery!



Carefully remove the individual parts of the product from the packaging. **Use the following parts lists to check whether the delivery is complete.** Check whether the individual parts of the product are damaged. If this is the case, do not install or use the product. In the event of damage or missing parts, please contact our service center by email: service@gfp-international.com

Aluminium parts











Illustration	Item no.	Designation	Length	PICCO 2	PICCO 3	PICCO 4	PICCO 5	PICCO 6	PICCO 7	PICCO 8	PICCO 9
	01-0887.1	Floor profile front-rear wall	887 mm	4	4	4	4	4	4	4	4
	02-1478.1	Side corner profile	1478 mm	4	4	4	4	4	4	4	4
	06-1478.1	Asymmetrical clamping strip for the side corner profile	1478 mm	4	4	4	4	4	4	4	4
	08-1000.1	Roof corner profile	1000 mm	4	4	4	4	4	4	4	4
	06-1000.1	Asymmetrical clamping strip for the roof corner profile	1000 mm	4	4	4	4	4	4	4	4
	19-0917.1	Cross brace	917 mm	2	2	2	2	2	2	2	2
	13-0227.1	Roof support	227 mm	2	2	2	2	2	2	2	2
	06-0227.1	Asymmetrical clamping strip for the roof support	227 mm	4	4	4	4	4	4	4	4
	15-1717.1	Door entrance profile	1717 mm	2	2	2	2	2	2	2	2
	12-1717.1	Rear wall brace	1717 mm	2	2	2	2	2	2	2	2
	07-1717.1	Symmetrical terminal strip for the rear wall brace	1717 mm	2	2	2	2	2	2	2	2

Illustration	Item no.	Designation	Length	PICCO 2	PICCO 3	PICCO 4	PICCO 5	PICCO 6	PICCO 7	PICCO 8	PICCO 9
	13-1717.1	Coupling braces rear wall	1717 mm	1	1	1	1	1	1	1	1
	06-1717.1	Asymmetrical terminal strip for the coupling braces rear wall	1717 mm	2	2	2	2	2	2	2	2
	15-0594.1	Window stop	594 mm	1	1	2	2	3	3	4	4
	03-0622.1	Window hinge profile	622 mm	2	2	4	4	6	6	8	8
	04-0479.1	Lateral window profile	479 mm	2	2	4	4	6	6	8	8
	20-1705.1	Door side profile	1705 mm	4	4	4	4	4	4	4	4
	11-0918.1	Door rail	918 mm	2	2	2	2	2	2	2	2
	17-0417.1	Top door profile	417 mm	2	2	2	2	2	2	2	2
	16-0417.1	Middle door profile	417 mm	2	2	2	2	2	2	2	2
	18-0417.1	Bottom door profile	417 mm	2	2	2	2	2	2	2	2
	1502-0238.1	Door rail support	238 mm	2	2	2	2	2	2	2	2
	01-1267.1 01-1892.1	Floor profile (2-section) Floor profile (3-section)	1267 mm 1892 mm	2 -	- 2	4 -	2 2	6 -	4 2	8 -	6 2
	14-1267.1 14-1892.1	Rain gutter (2-section) Rain gutter (3-section)	1267 mm 1892 mm	2 -	- 2	4 -	2 2	6 -	4 2	8 -	6 2
	05-1267.1 05-1892.1	Ridge (2-section) Ridge (3 section)	1267 mm 1892 mm	1 -	- 1	2 -	1 1	3 -	2 1	4 -	3 1
	12-1478.1	Side wall brace	1478 mm	2	4	4	6	6	8	8	10
	07-1478.1	Symmetrical clamping strip for the side wall brace	1478 mm	2	4	4	6	6	8	8	10










Aluminium parts

Illustration	Item no.	Designation	Length	PICCO 2	PICCO 3	PICCO 4	PICCO 5	PICCO 6	PICCO 7	PICCO 8	PICCO 9
	12-1000.1	Roof brace	1000 mm	2	4	4	6	6	8	8	10
	07-1000.1	Symmetrical clamping strip for the roof brace	1000 mm	2	4	4	6	6	8	8	10
	13-1478.1	Coupling braces side walls	1478 mm	-	-	2	2	4	4	6	6
	06-1478.1	Clamping strip asymmetrical for coupling braces side walls	1478 mm	-	-	4	4	8	8	12	12
	13-1000.1	Coupling braces roof	1000 mm	-	-	2	2	4	4	6	6
	06-1000.1	Clamping strip asymmetrical for the coupling braces Roof	1000 mm	-	-	4	4	8	8	12	12
	1502-1525.1	Wind bracing front-rear wall	1525 mm	4	4	4	4	4	4	4	4
	1502-1582.1	Wind bracing side walls	1582 mm	4	4	4	4	4	4	4	4
	1502-1148.1	Wind bracing roof	1148 mm	4	4	4	4	4	4	4	4
	1502-0449.1	Horizontal wind bracing	449 mm	4	4	4	4	4	4	4	4
	10-0402.1	H-profile	402 mm	6	6	6	6	6	6	6	6
	23-0070.1	Longitudinal connector	70 mm	2	2	7	7	12	12	17	17
	22-0058.1	Gusset plate gable support	58 mm	2	2	2	2	2	2	2	2
	126-0025.1	Reinforcement ridge + rain gutter	25 mm	-	-	3	3	6	6	9	9

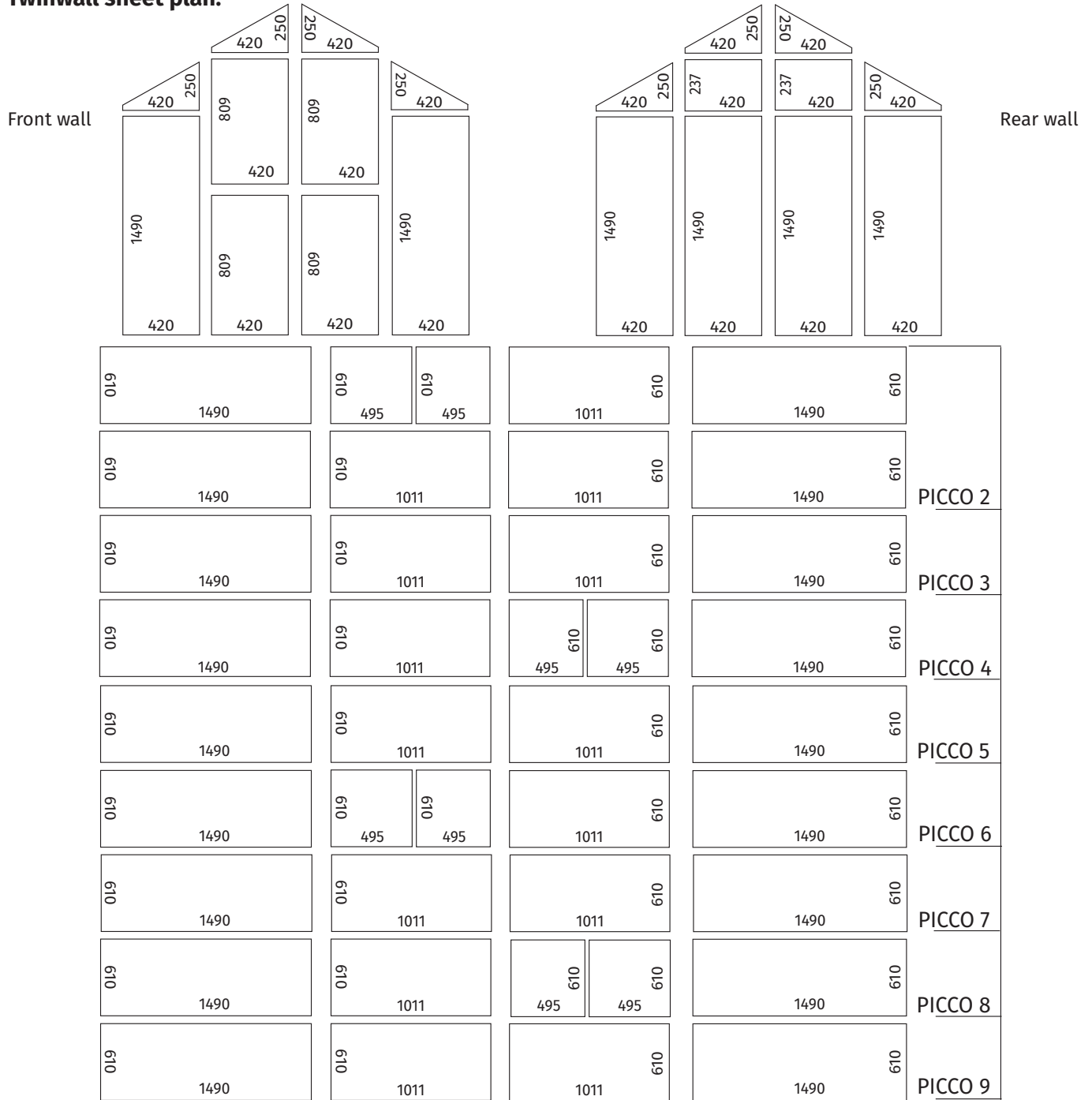
Plastic parts

Illustration	Item no.	Designation	PICCO 2	PICCO 3	PICCO 4	PICCO 5	PICCO 6	PICCO 7	PICCO 8	PICCO 9
	NG501	Zinc die-cast connector	6	6	6	6	6	6	6	6
	NG202L	Rain drain - left	2	2	2	2	2	2	2	2
	NG202R	Rain drain - right	2	2	2	2	2	2	2	2
	NG203	Base connector	4	4	4	4	4	4	4	4
	NG204	Ridge cover	2	2	2	2	2	2	2	2
	NG205	Connector cross brace	4	4	4	4	4	4	4	4
	NG206	Straight connector	2	2	4	4	6	6	8	8
	NG209	Door roller	4	4	4	4	4	4	4	4
	NG201	Door rail protection	2	2	2	2	2	2	2	2
	NG207	Plastic connector Rain gutter	-	-	2	2	4	4	6	6

Screws and nuts

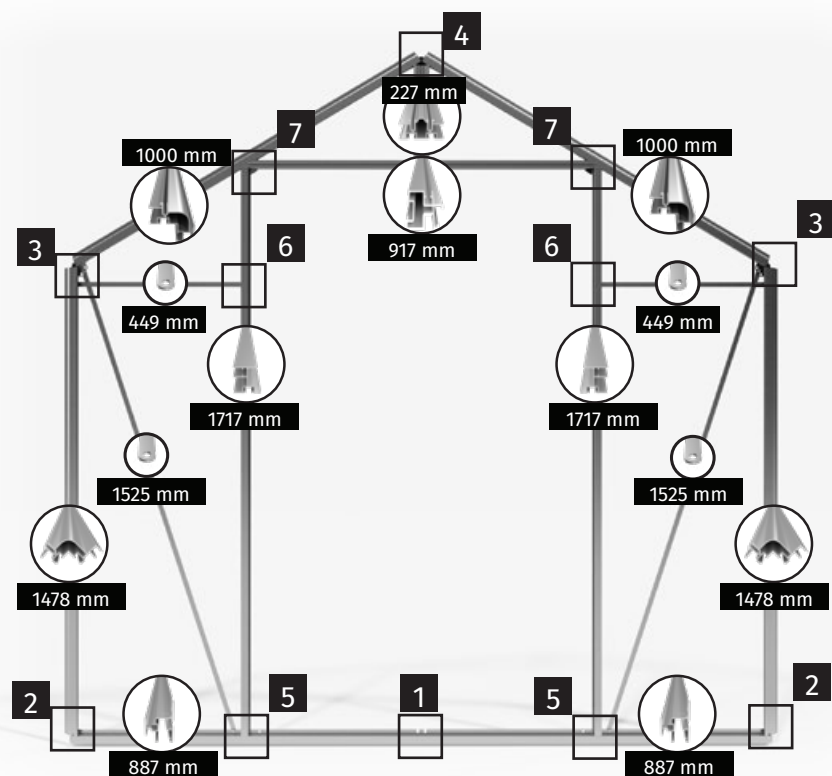
Illustration	Item no.	Designation	Length	PICCO 2	PICCO 3	PICCO 4	PICCO 5	PICCO 6	PICCO 7	PICCO 8	PICCO 9
	690509	M6x12 mm screw	12 mm	118	122	158	162	198	202	238	242
	690547	Nut M6		124	128	166	170	208	212	250	254
	664753	Sheet metal screws 4.2x22 mm	22 mm	12	12	16	16	20	20	24	24
	BS 3.9x13	Self-tapping screw 3.9 x 13	13 mm	64	76	100	112	136	148	172	184
	690622	Truss-head screw M6x12 mm	12 mm	2	2	4	4	6	6	8	8
	664555	Axle bolt		4	4	4	4	4	4	4	4
	7641270	Rain gutter retaining clips	1270 mm	6	7	8	9	10	11	12	13
	CT510 GAR3440	Hobby door seal	3440 mm	2	2	2	2	2	2	2	2
	665958	Window openers Hobby		1	1	2	2	3	3	4	4

Twinwall sheet plan:



Item no. 6 mm	Item no. 8 mm	Designation	PICCO 2	PICCO 3	PICCO 4	PICCO 5	PICCO 6	PICCO 7	PICCO 8	PICCO 9
1011/610/6	1011/610/8	Roof panel 1011x610mm	3	5	6	8	9	11	12	14
1490/610/6	1490/610/8	Side wall panel 1490x610 mm	4	6	8	10	12	14	16	18
1490/420/6	1490/420/8	Front and rear wall panel. 1490x420 mm	6	6	6	6	6	6	6	6
495/610/6	495/610/8	Window panel 495x610 mm	2	2	4	4	6	6	8	8
237/420/6	237/420/8	Rear panel small 237/420 mm	2	2	2	2	2	2	2	2
809/420/6	809/420/8	Door panel 809x420 mm	4	4	4	4	4	4	4	4
250/420/6/LI	250/420/8/LI	Gable sheets left 250x420 mm	4	4	4	4	4	4	4	4
250/420/6/RE	250/420/8/RE	Gable sheets right 250x420 mm	4	4	4	4	4	4	4	4

1 Installing the front wall - overview of the installation steps



Note

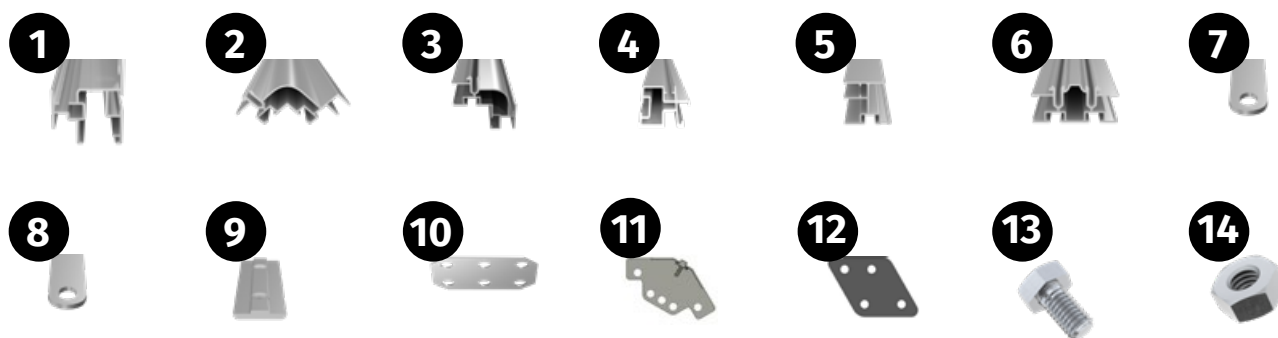
The front wall is best installed lying flat on the floor.

Before starting assembly, place all parts of the front panel on the floor as shown in the sketch.

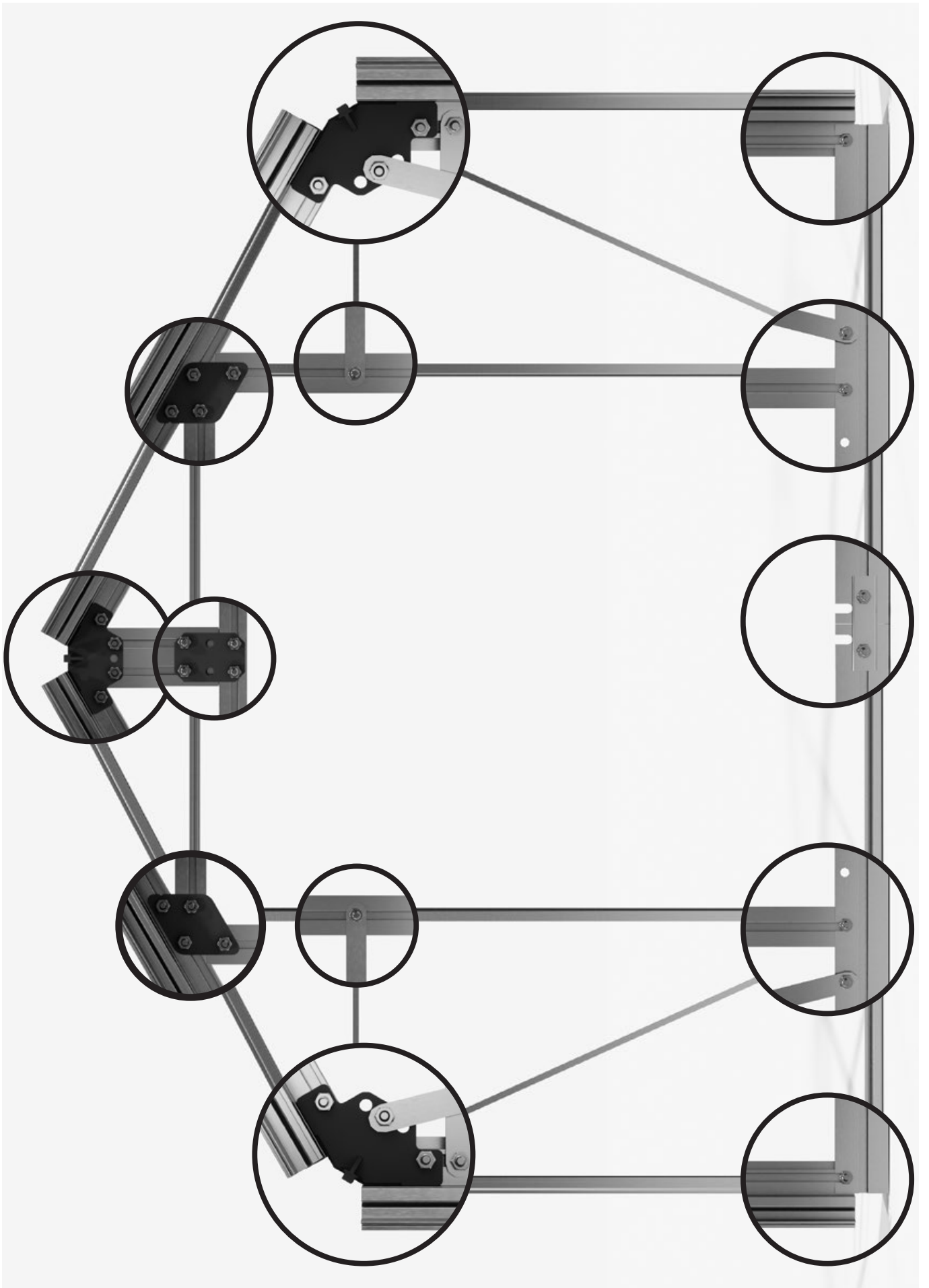
To simplify assembly, you will find all screw connection points shown in detail on the next page.

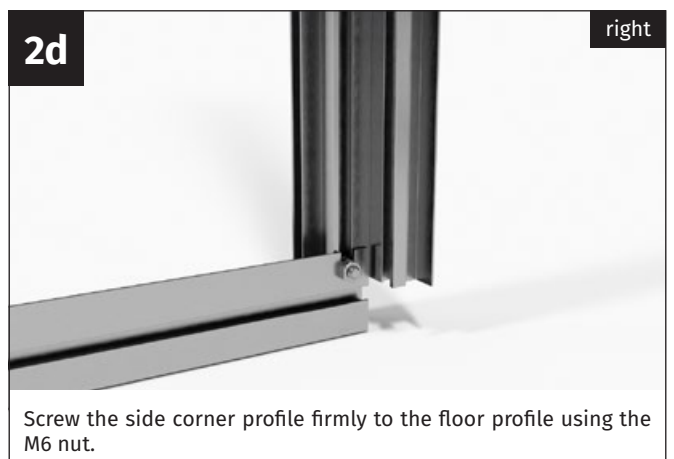
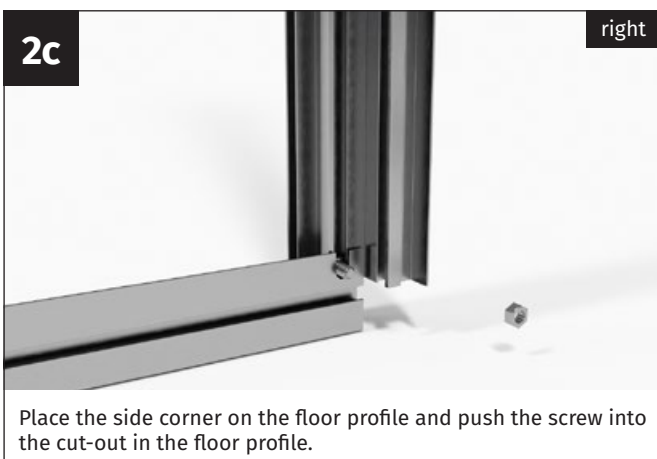
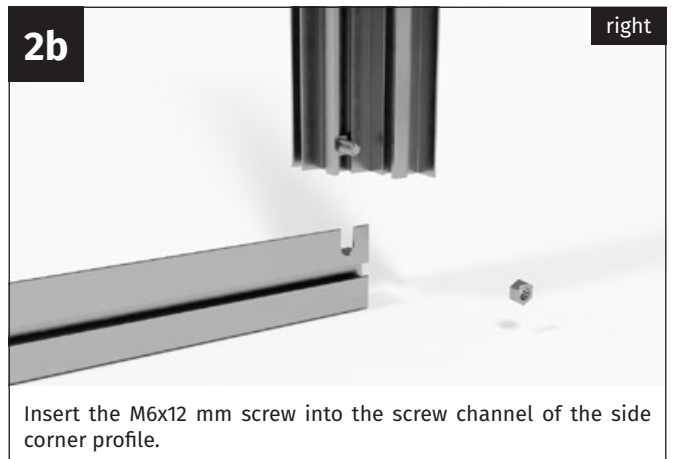
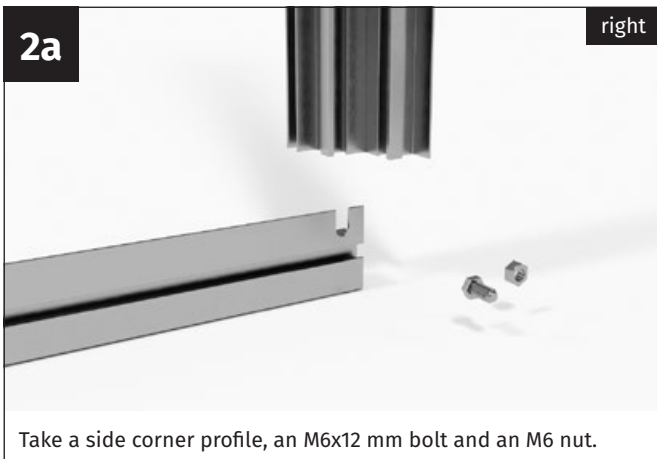
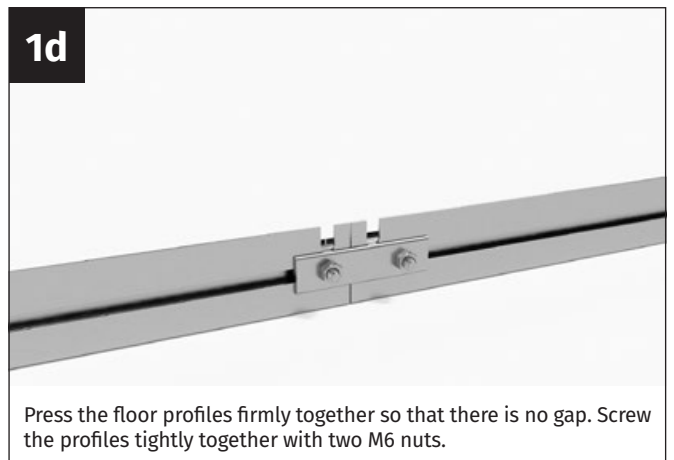
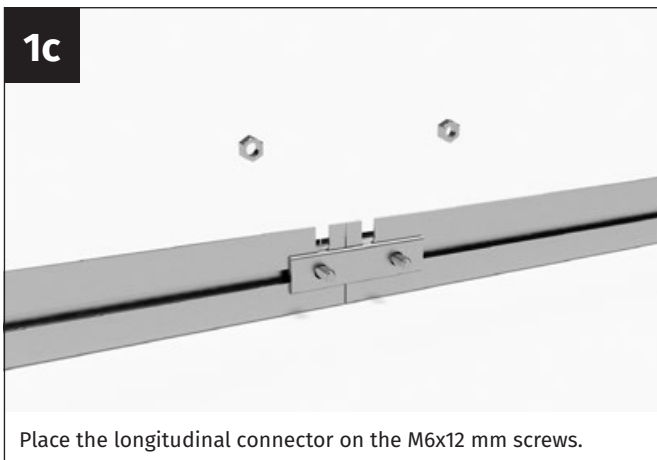
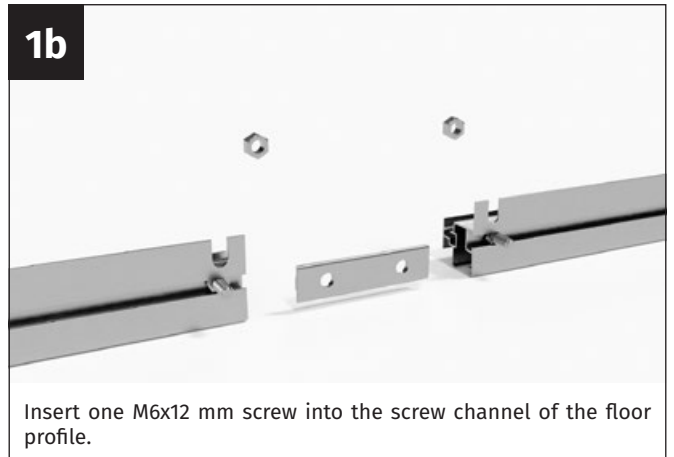
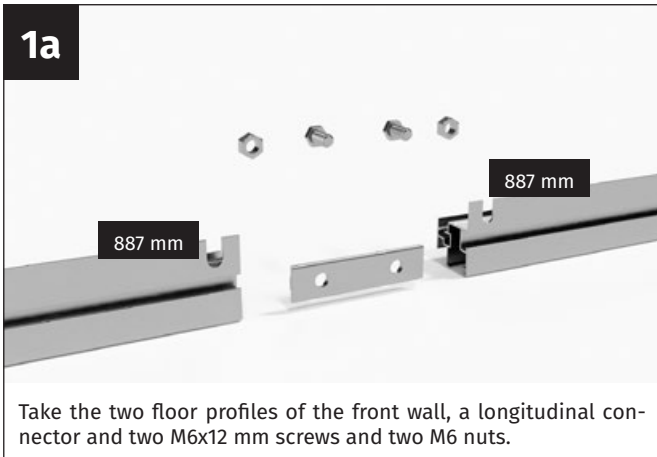
Using this overview, you can see exactly what the individual connection points will look like when assembly is complete.

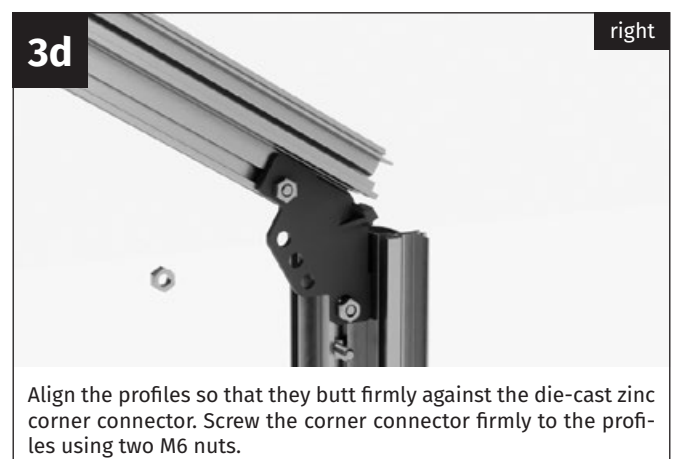
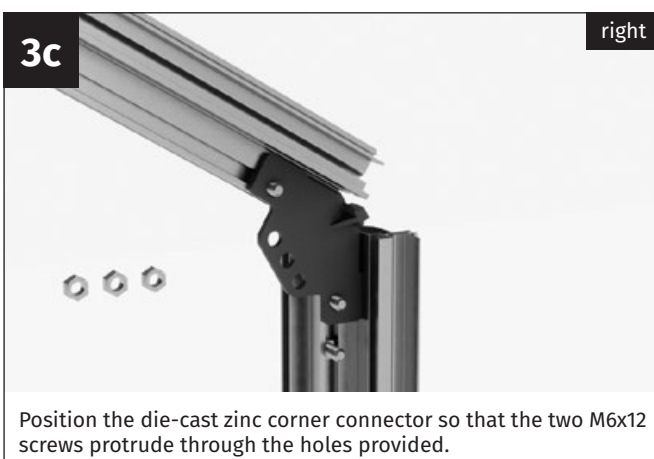
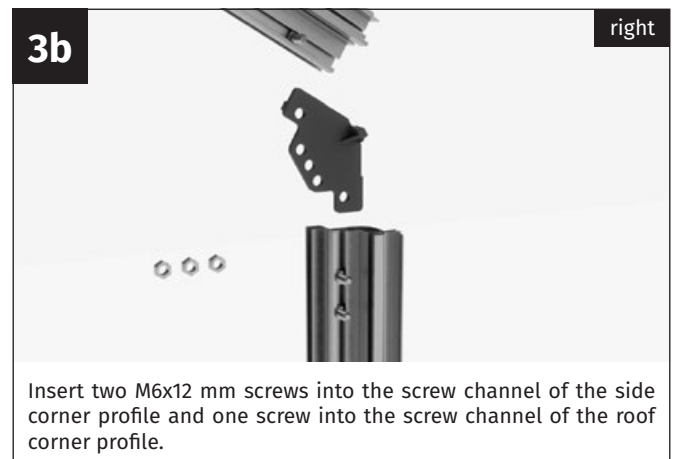
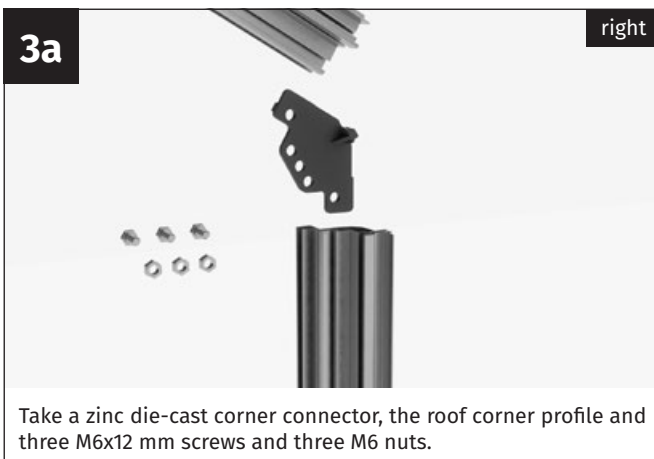
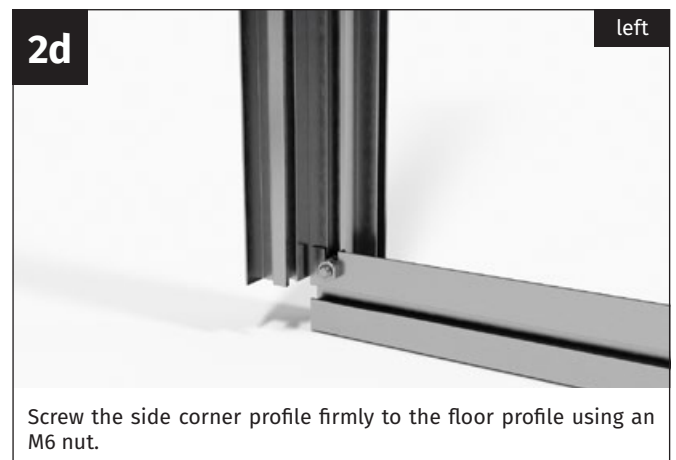
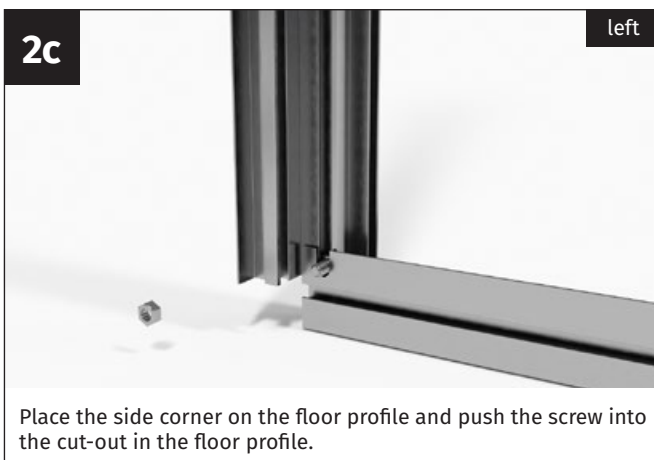
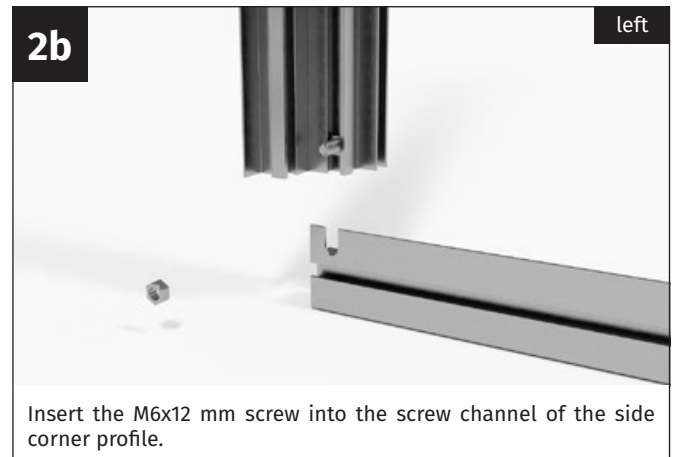
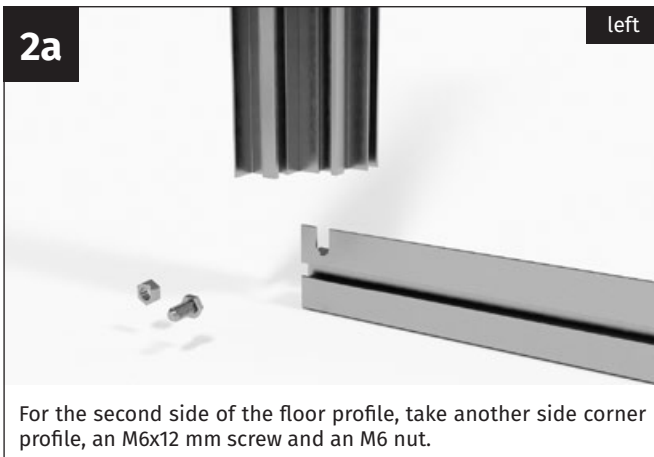
You will need the following for this assembly step:



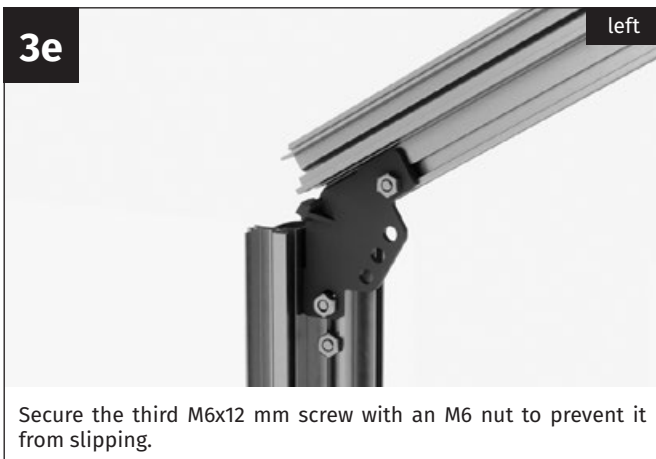
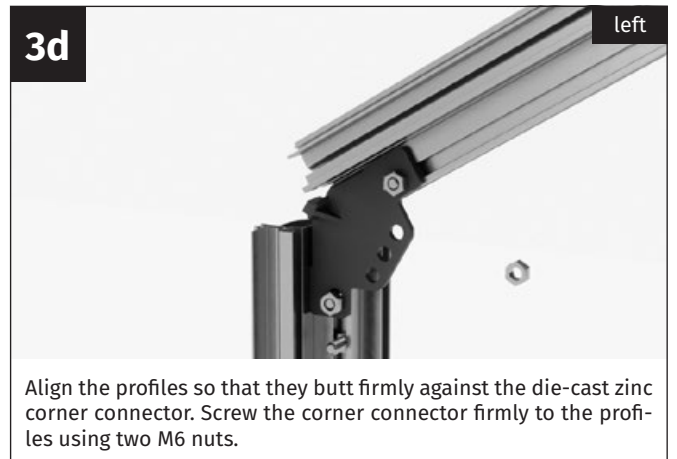
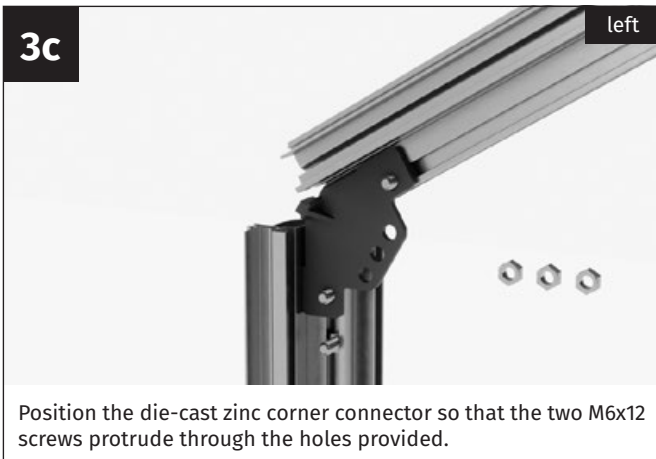
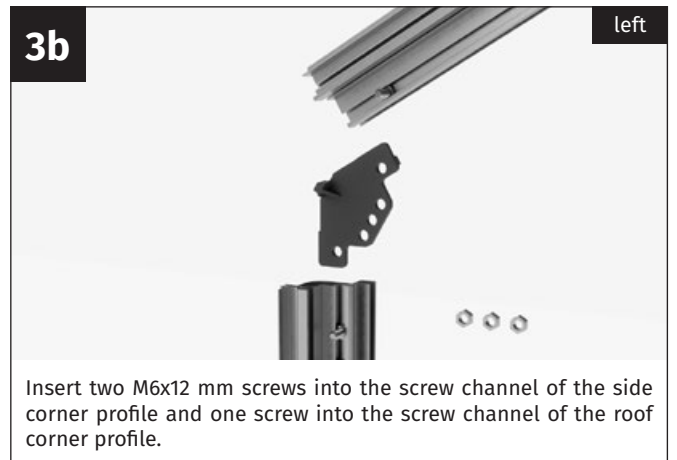
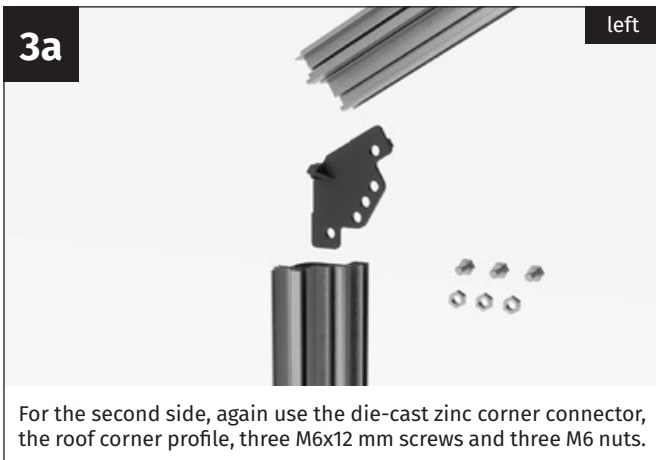
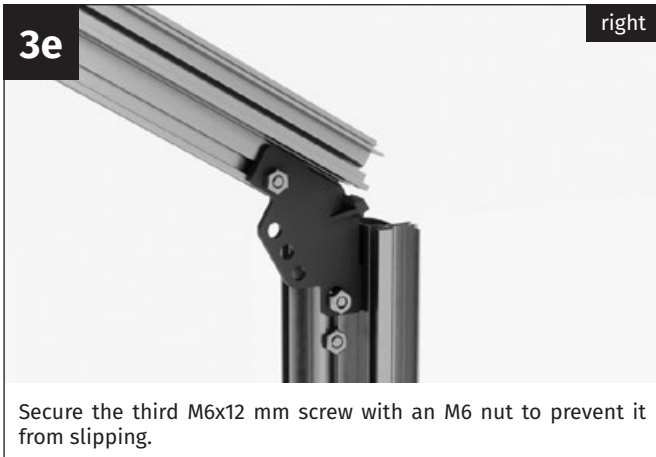
Part	Item no.	Designation	Length	PICCO 2	PICCO 3	PICCO 4	PICCO 5	PICCO 6	PICCO 7	PICCO 8	PICCO 9
1	01-0887.1	Floor profile front-rear wall	887 mm	2	2	2	2	2	2	2	2
2	02-1478.1	Side corner profile	1478 mm	2	2	2	2	2	2	2	2
3	08-1000.1	Roof corner profile	1000 mm	2	2	2	2	2	2	2	2
4	19-0917.1	Cross brace	917 mm	1	1	1	1	1	1	1	1
5	15-1717.1	Door entrance profile	1717 mm	2	2	2	2	2	2	2	2
6	13-0227.1	Roof support	227 mm	1	1	1	1	1	1	1	1
7	1502-15251	Wind brace front and rear wall	1525 mm	2	2	2	2	2	2	2	2
8	1502-0449.1	Horizontal wind bracing	449 mm	2	2	2	2	2	2	2	2
9	23-0070.1	Longitudinal connector	70 mm	1	1	1	1	1	1	1	1
10	22-0058.1	Gusset plate gable support	58 mm	1	1	1	1	1	1	1	1
11	NG501	Zinc die-cast connector		3	3	3	3	3	3	3	3
12	NG205	Connector cross brace		2	2	2	2	2	2	2	2
13	690509	M6x12 mm screw		32	32	32	32	32	32	32	32
14	690547	Nut M6		32	32	32	32	32	32	32	32

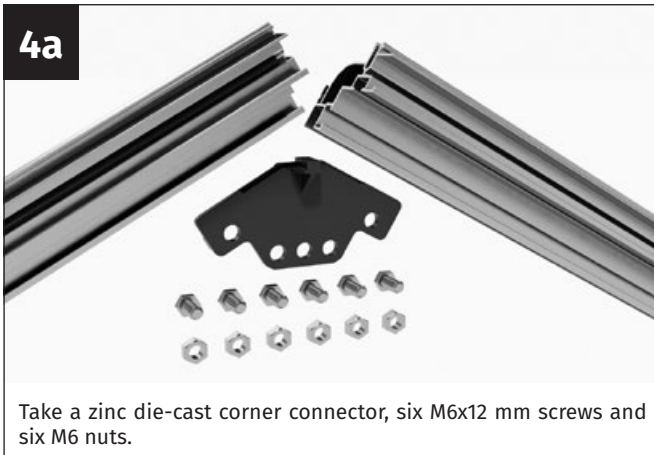






1 1. Assembling the front wall

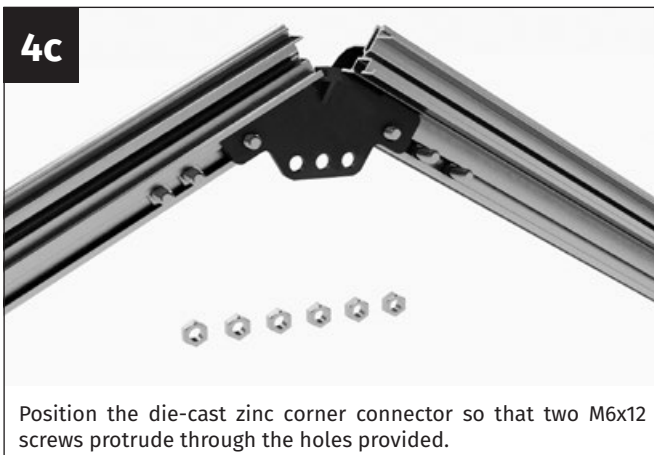


**4a**

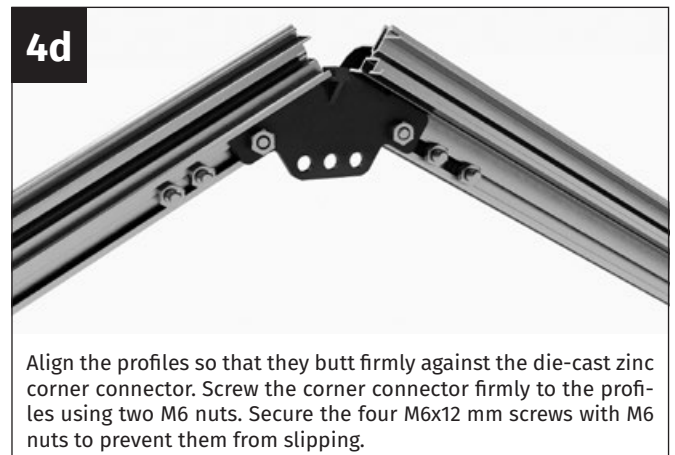
Take a zinc die-cast corner connector, six M6x12 mm screws and six M6 nuts.

**4b**

Insert three M6x12 mm screws into the screw channel of the left and right roof corner profiles.

**4c**

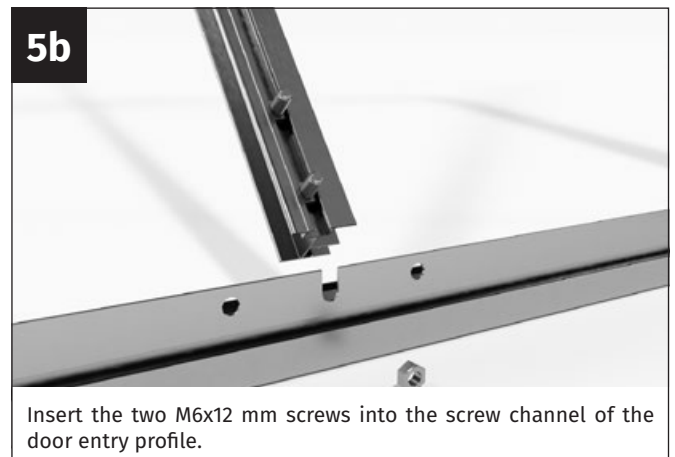
Position the die-cast zinc corner connector so that two M6x12 screws protrude through the holes provided.

**4d**

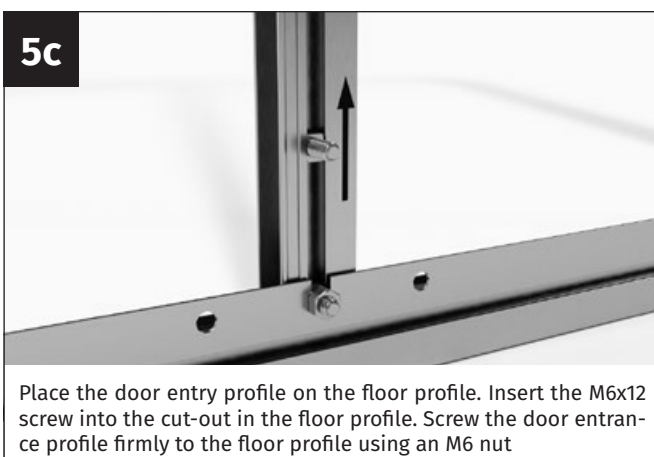
Align the profiles so that they butt firmly against the die-cast zinc corner connector. Screw the corner connector firmly to the profiles using two M6 nuts. Secure the four M6x12 mm screws with M6 nuts to prevent them from slipping.

**5a**

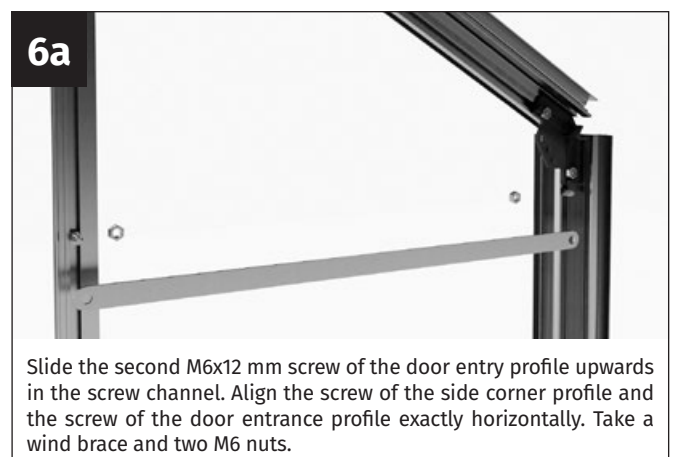
Take a door entrance profile, two M6x12 mm screws and an M6 nut.

**5b**

Insert the two M6x12 mm screws into the screw channel of the door entry profile.

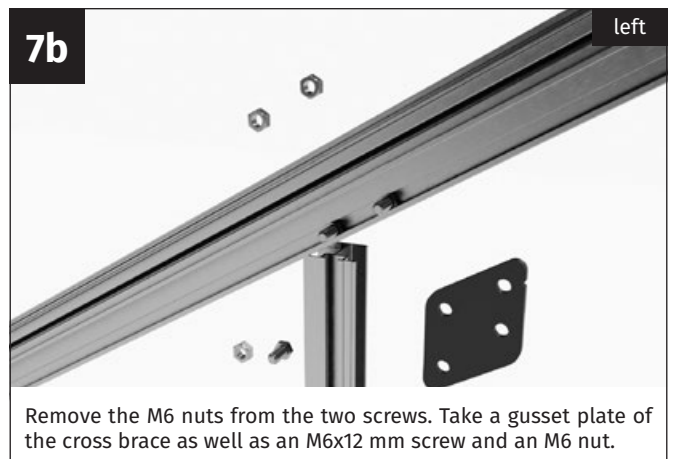
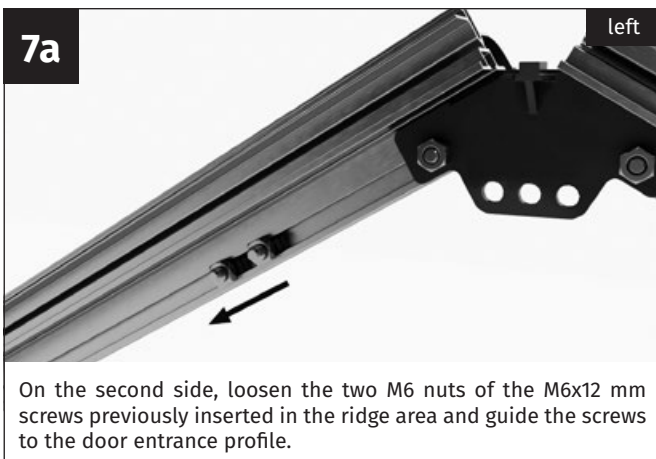
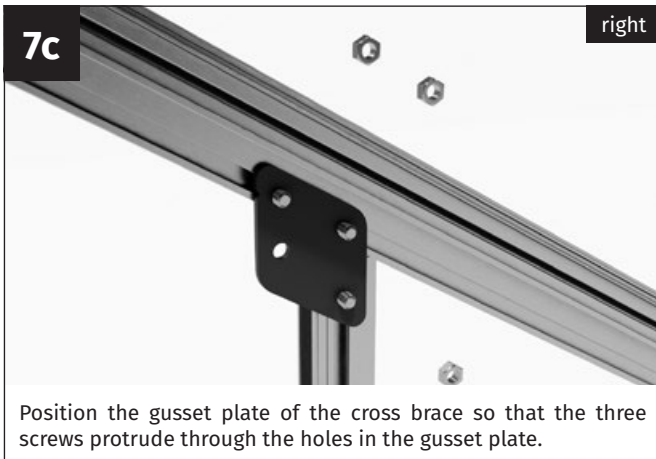
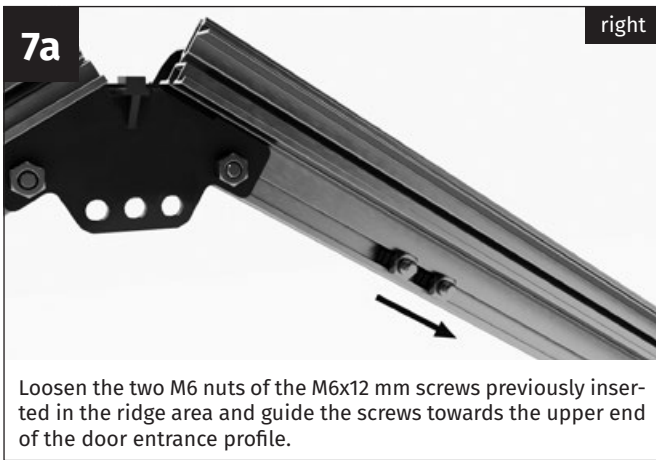
**5c**

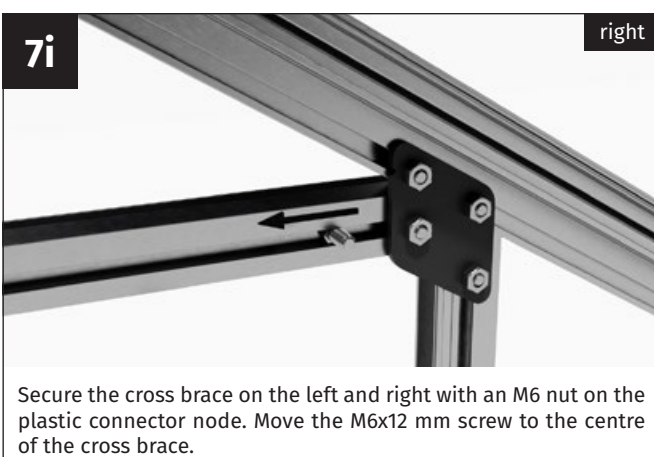
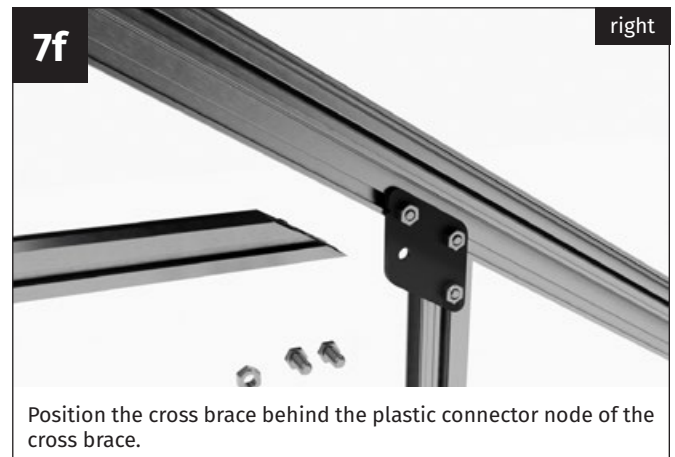
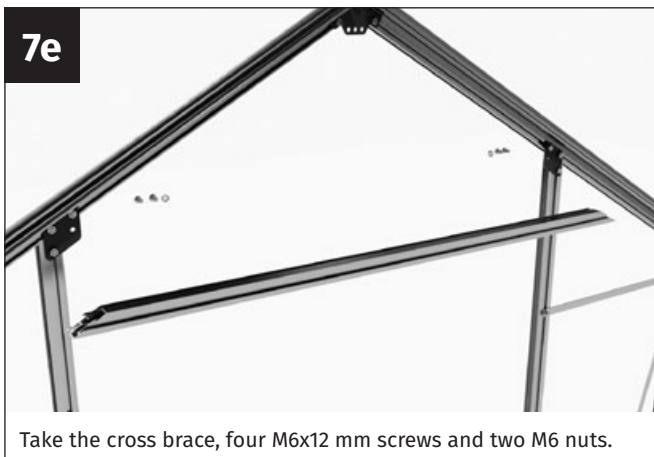
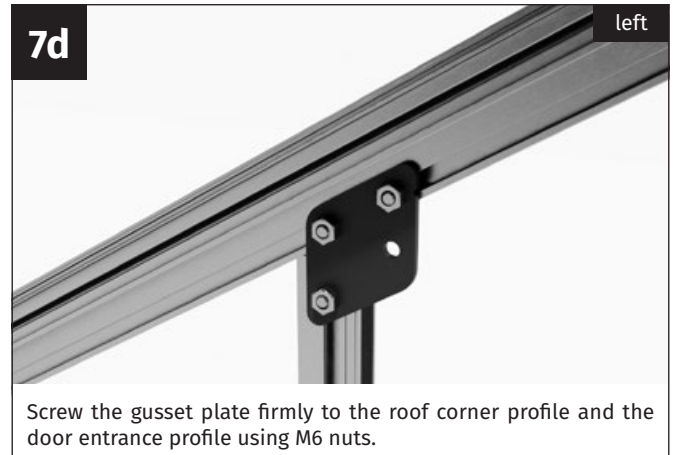
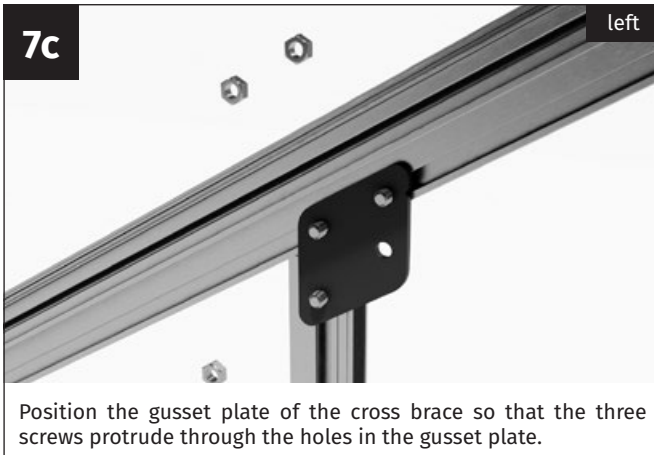
Place the door entry profile on the floor profile. Insert the M6x12 screw into the cut-out in the floor profile. Screw the door entrance profile firmly to the floor profile using an M6 nut

**6a**

Slide the second M6x12 mm screw of the door entry profile upwards in the screw channel. Align the screw of the side corner profile and the screw of the door entrance profile exactly horizontally. Take a wind brace and two M6 nuts.

1 1. Assembling the front wall

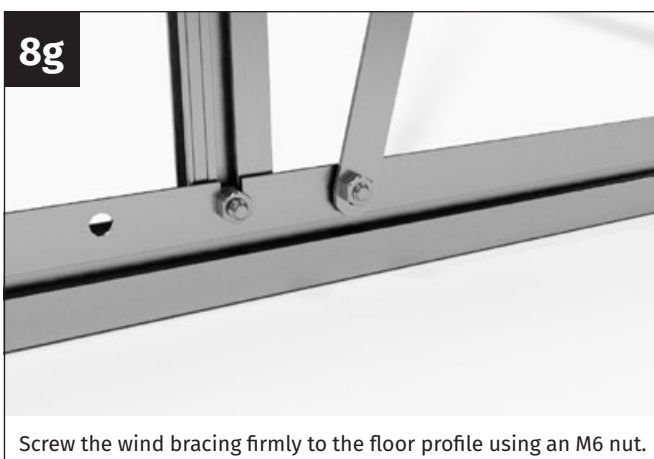
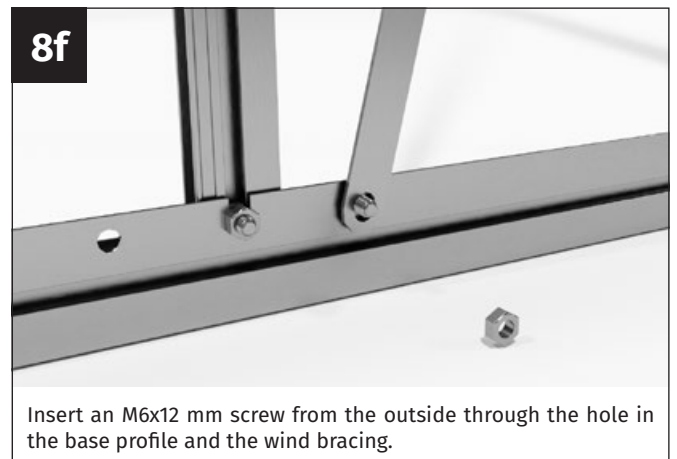
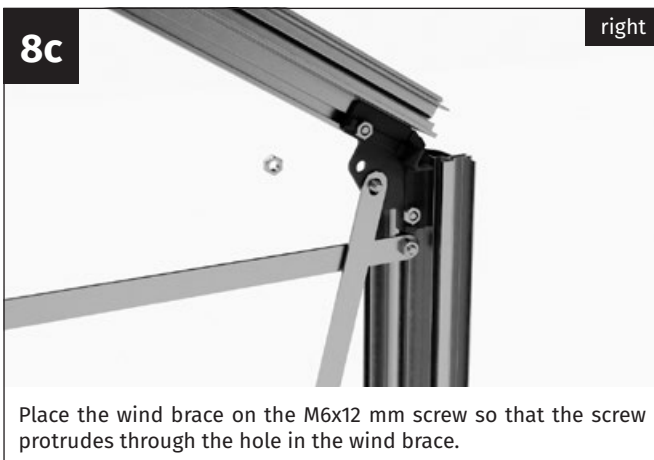





Notice!

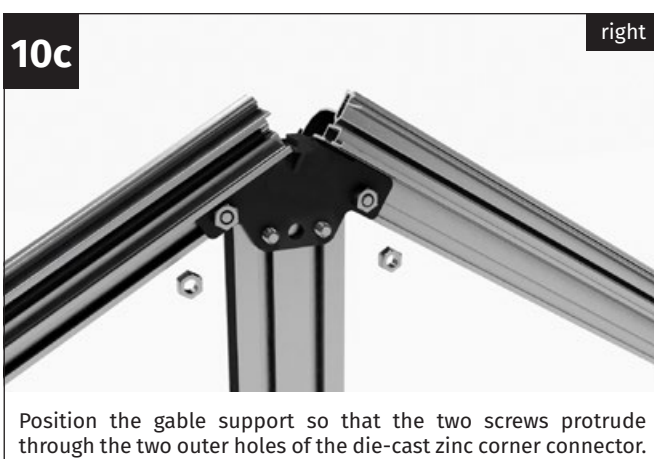
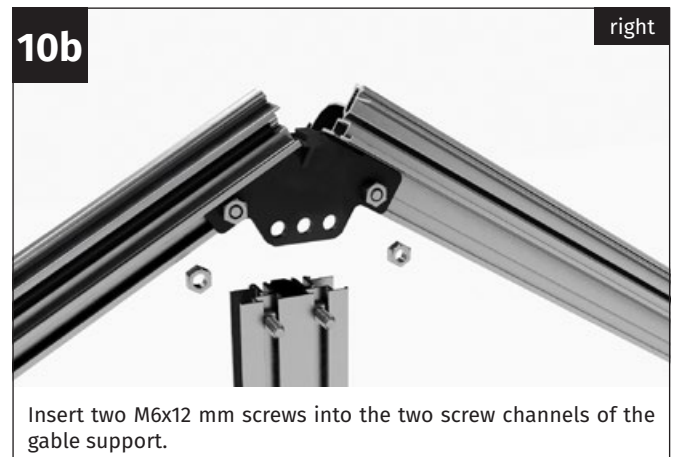
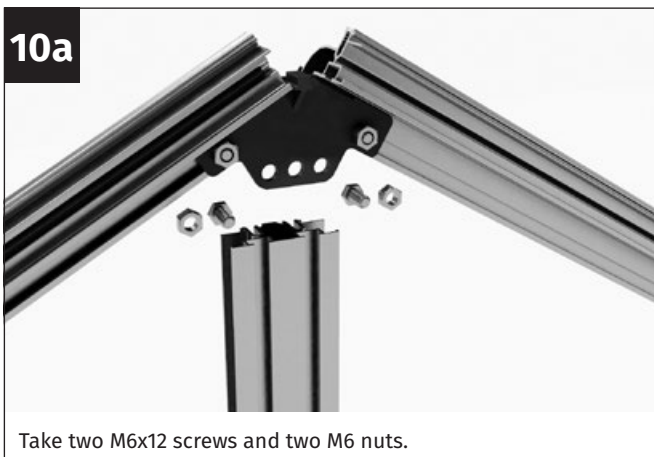
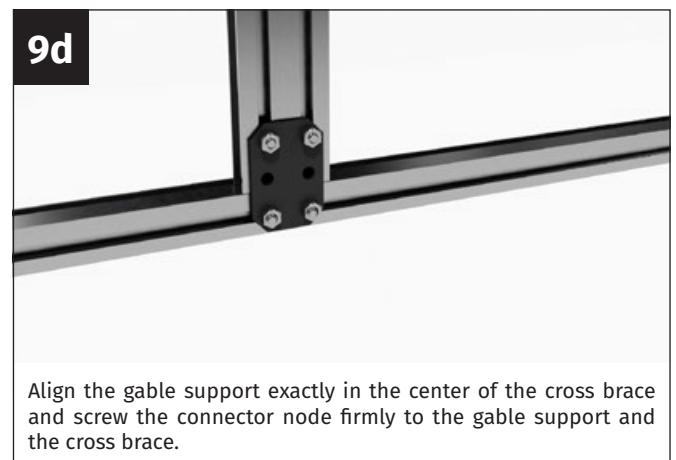
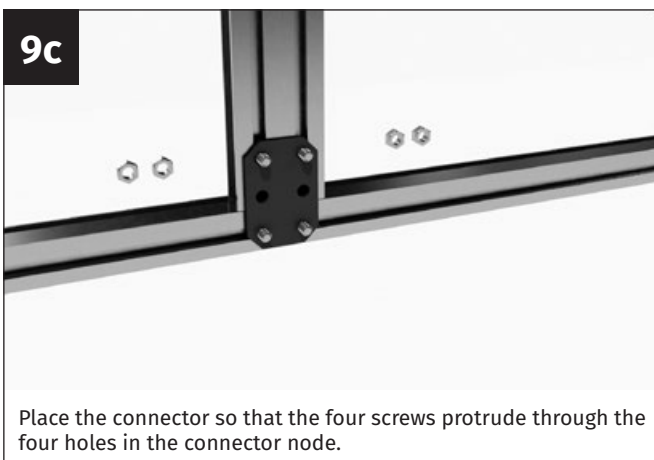
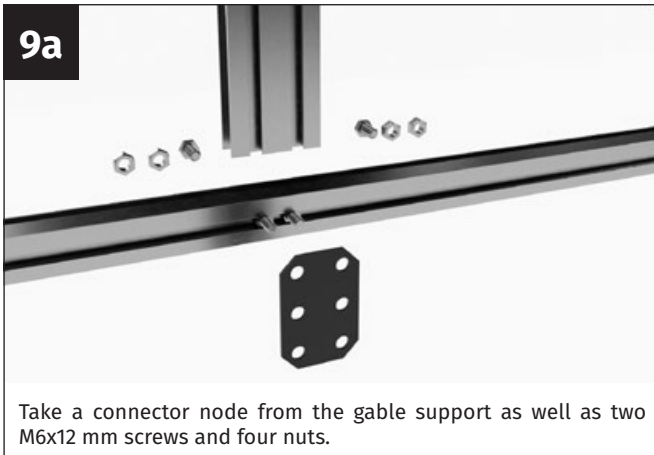
Screw the left side of the cross brace in the same way as shown in Fig. 7f to 7i.

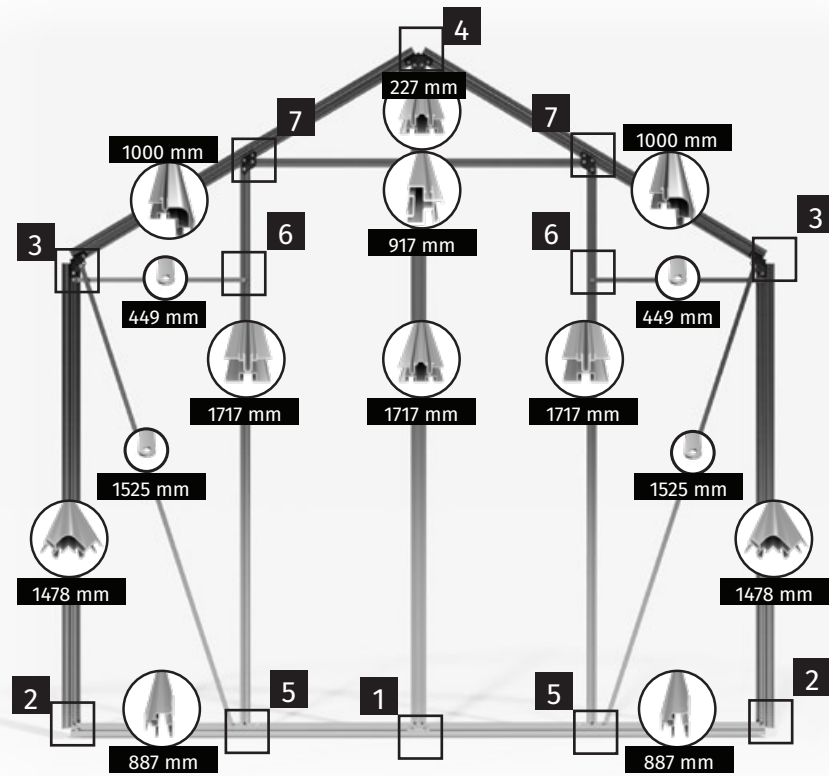
1 1. Assembling the front wall




 **Repeat**

Repeat the steps for screwing the wind bracing to the second side of the front wall.





 **Note**

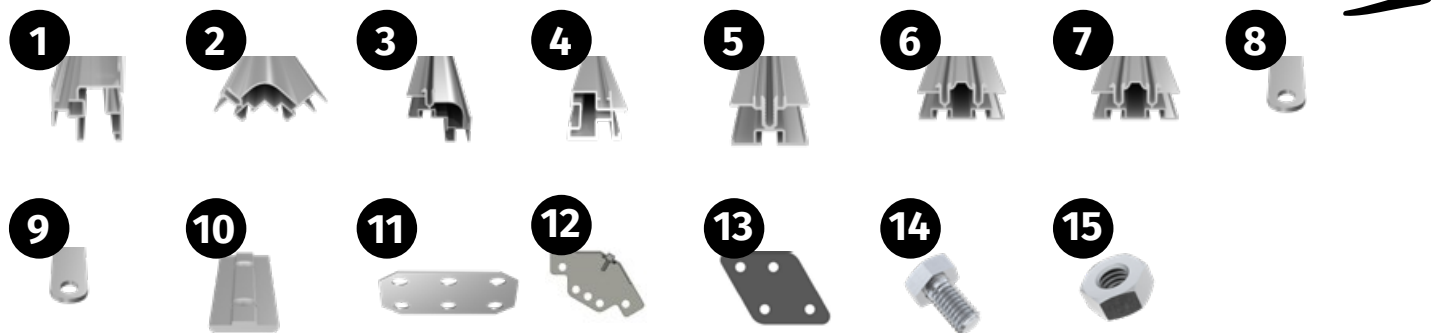
The back wall is best installed lying flat on the floor.

Before starting assembly, place all parts of the rear wall on the floor as shown in the sketch.

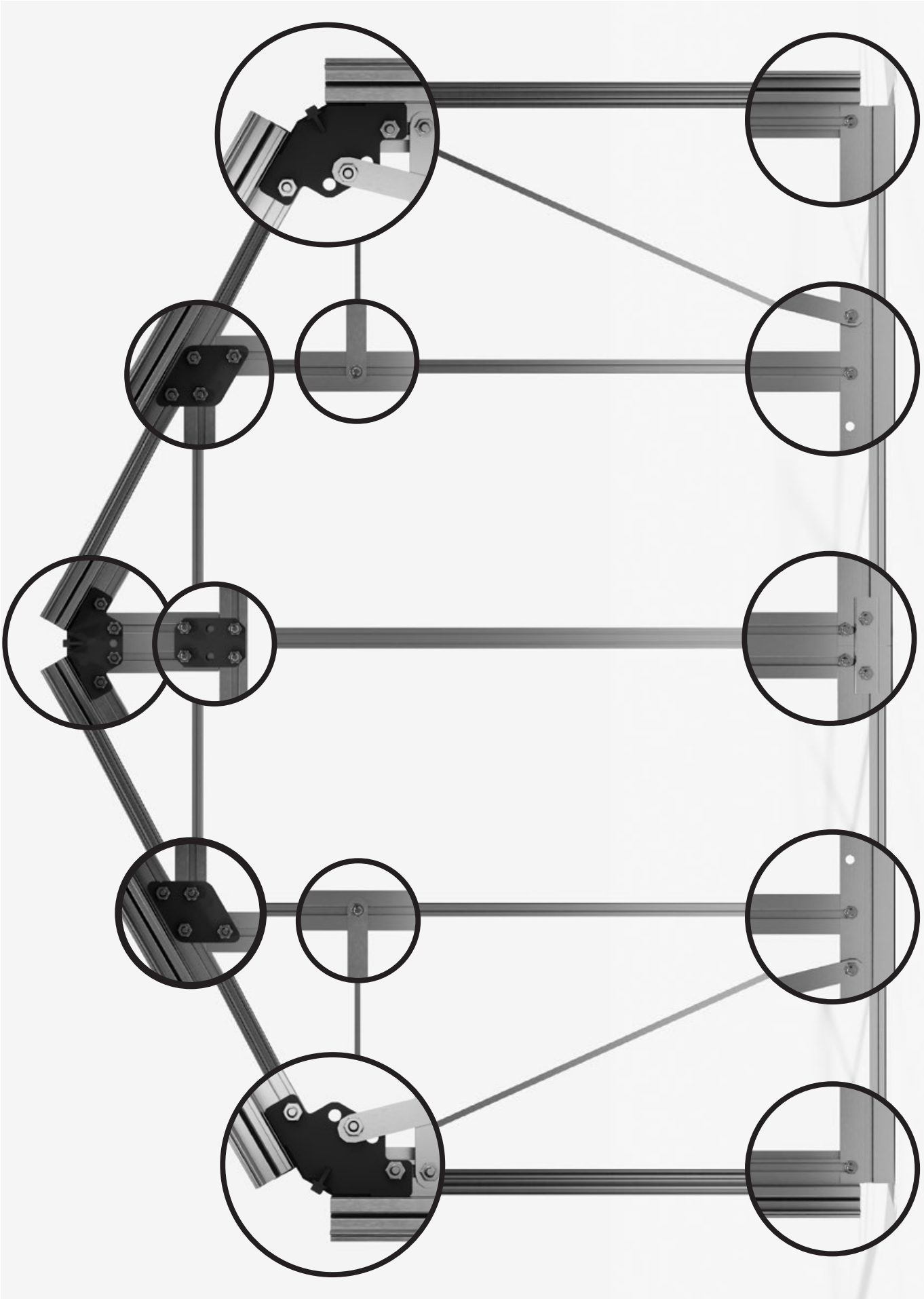
To simplify assembly, you will find all screw connection points shown in detail on the next page.

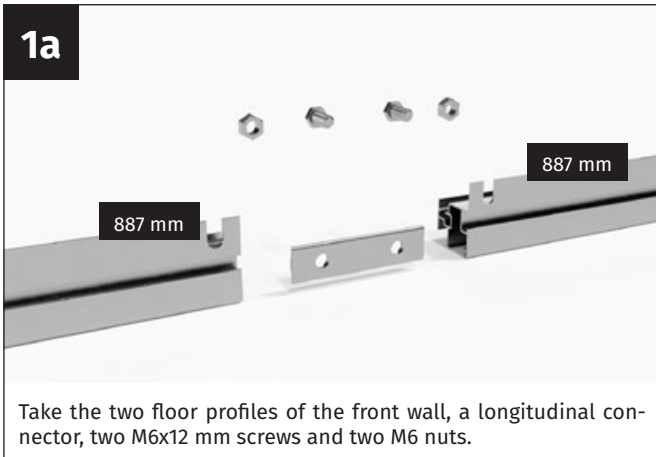
Using this overview, you can see exactly what the individual connection points will look like when assembly is complete.

You will need the following for this assembly step:

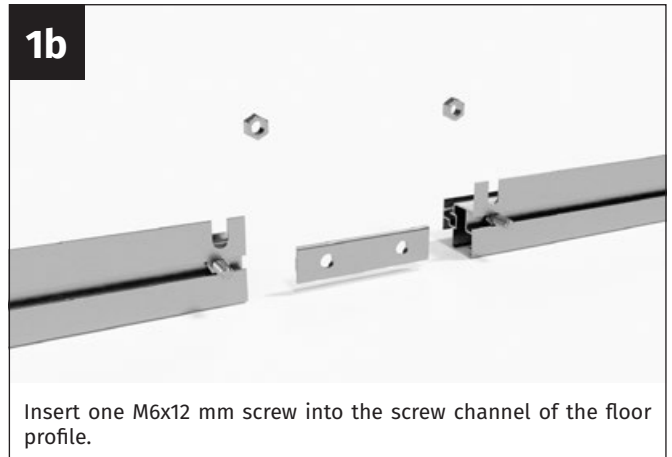


Part	Item no.	Designation	Length	PICCO 2	PICCO 3	PICCO 4	PICCO 5	PICCO 6	PICCO 7	PICCO 8	PICCO 9
1	01-0887.1	Floor profile front-rear wall	887 mm	2	2	2	2	2	2	2	2
2	02-1478.1	Side corner profile	1478 mm	2	2	2	2	2	2	2	2
3	08-1000.1	Roof corner profile	1000 mm	2	2	2	2	2	2	2	2
4	19-0917.1	Cross brace	917 mm	1	1	1	1	1	1	1	1
5	12-1717.1	Rear wall brace	1717 mm	2	2	2	2	2	2	2	2
6	13-1717.1	Coupling braces Rear wall	1717 mm	1	1	1	1	1	1	1	1
7	13-0227.1	Roof support	227 mm	1	1	1	1	1	1	1	1
8	1502-1525.1	Wind brace front and rear wall	1525 mm	2	2	2	2	2	2	2	2
9	1502-0449.1	Horizontal wind bracing	449 mm	2	2	2	2	2	2	2	2
10	23-0070.1	Longitudinal connector	70 mm	1	1	1	1	1	1	1	1
11	22-0058.1	Gusset plate gable support	58 mm	1	1	1	1	1	1	1	1
12	NG501	Zinc die-cast connector		3	3	3	3	3	3	3	3
13	NG205	Connector cross brace		2	2	2	2	2	2	2	2
14	690509	M6x12 mm screw		36	36	36	36	36	36	36	36
15	690547	Nut M6		36	36	36	36	36	36	36	36

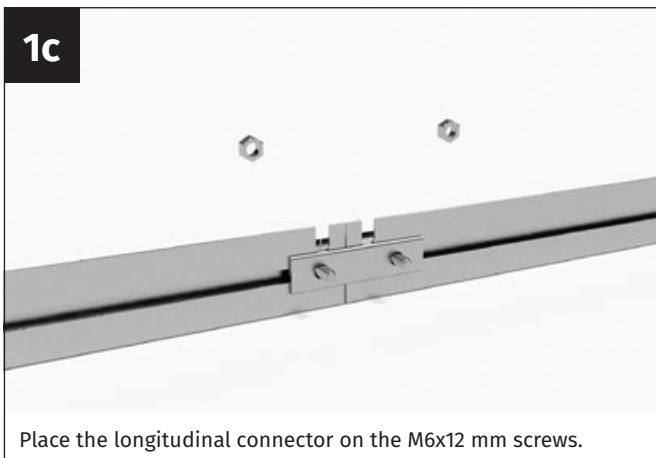




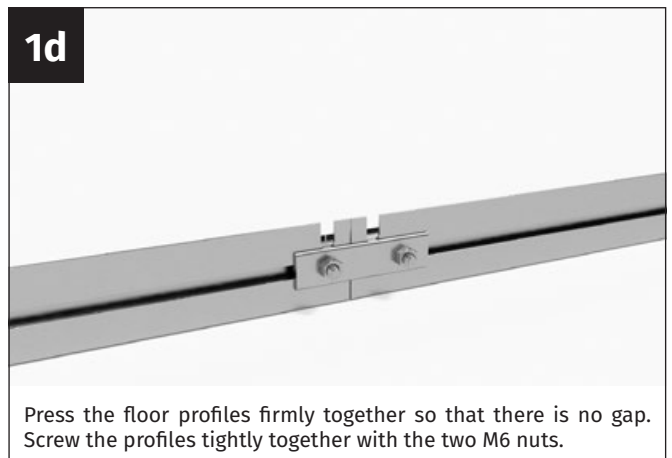
Take the two floor profiles of the front wall, a longitudinal connector, two M6x12 mm screws and two M6 nuts.



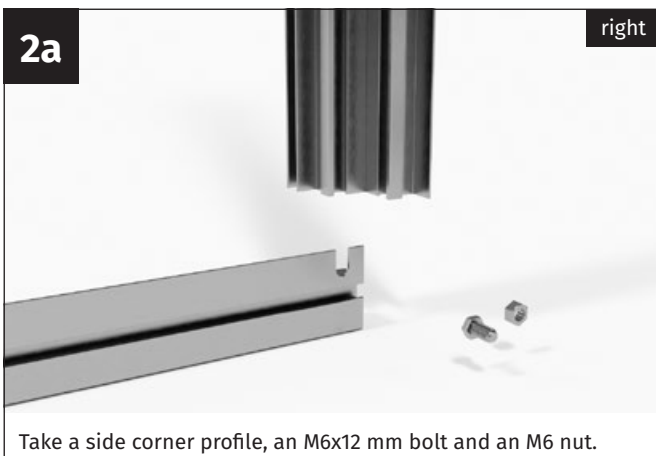
Insert one M6x12 mm screw into the screw channel of the floor profile.



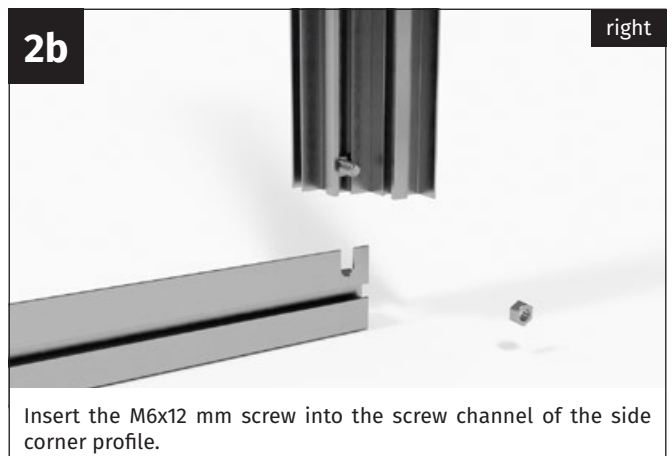
Place the longitudinal connector on the M6x12 mm screws.



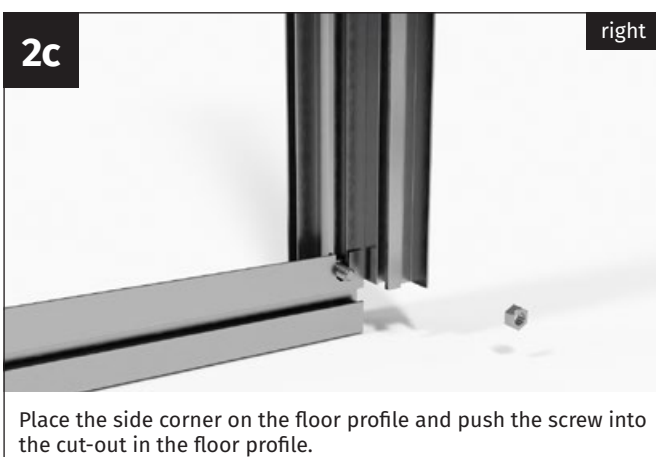
Press the floor profiles firmly together so that there is no gap. Screw the profiles tightly together with the two M6 nuts.



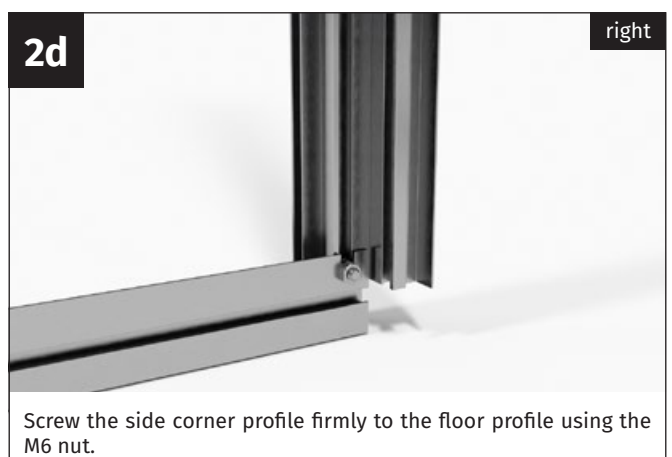
Take a side corner profile, an M6x12 mm bolt and an M6 nut.



Insert the M6x12 mm bolt into the screw channel of the side corner profile.



Place the side corner on the floor profile and push the screw into the cut-out in the floor profile.



Screw the side corner profile firmly to the floor profile using the M6 nut.

2a

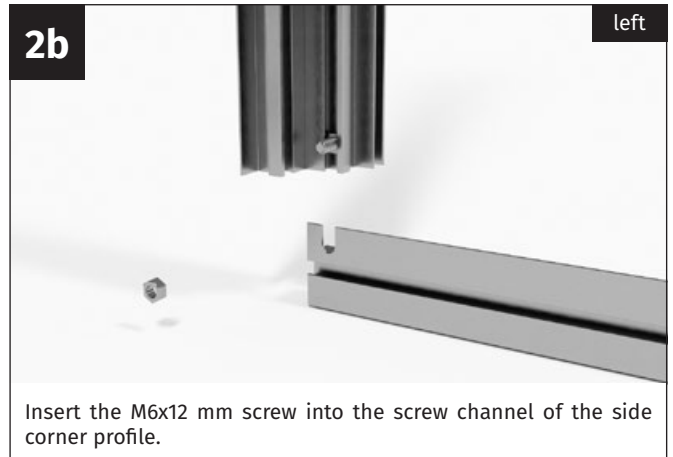
left



For the second side of the floor profile, take another side corner profile, an M6x12 mm screw and an M6 nut.

2b

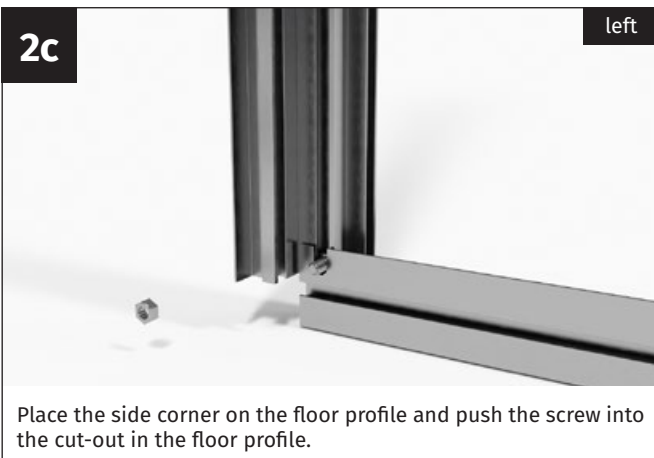
left



Insert the M6x12 mm screw into the screw channel of the side corner profile.

2c

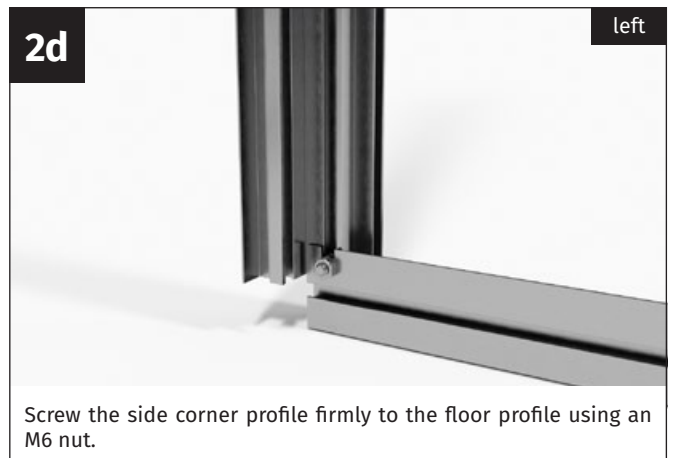
left



Place the side corner on the floor profile and push the screw into the cut-out in the floor profile.

2d

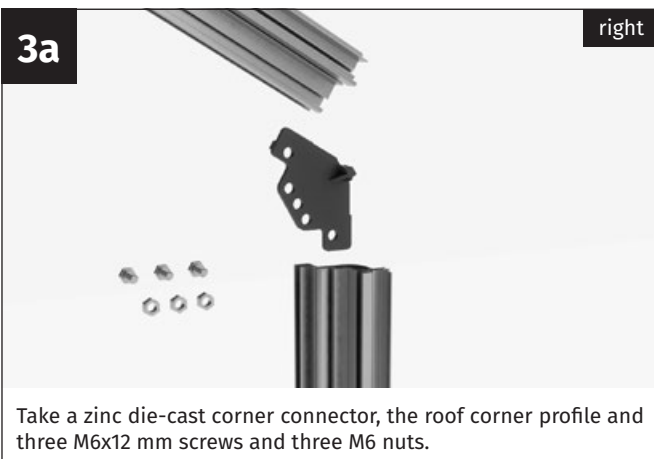
left



Screw the side corner profile firmly to the floor profile using an M6 nut.

3a

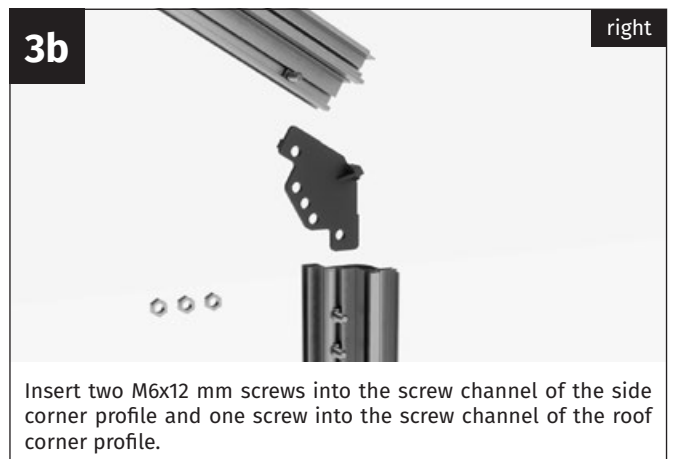
right



Take a zinc die-cast corner connector, the roof corner profile and three M6x12 mm screws and three M6 nuts.

3b

right



Insert two M6x12 mm screws into the screw channel of the side corner profile and one screw into the screw channel of the roof corner profile.

3c

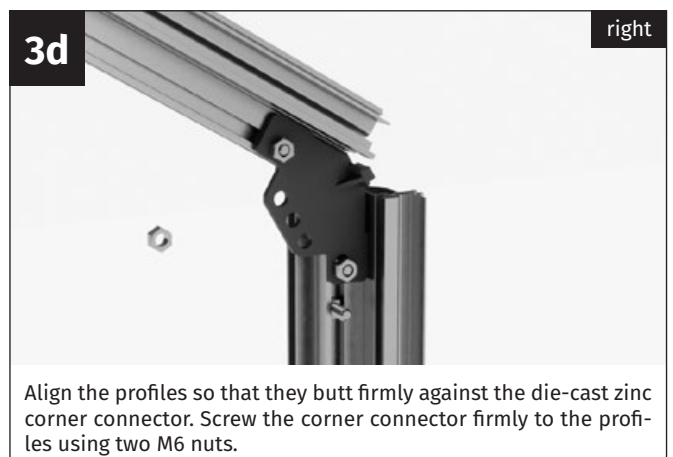
right



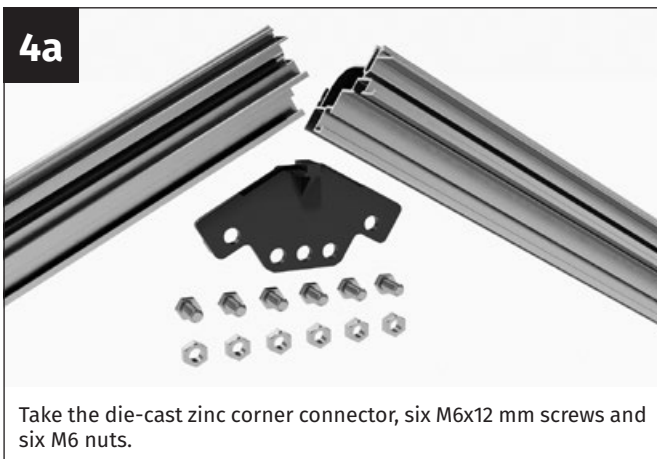
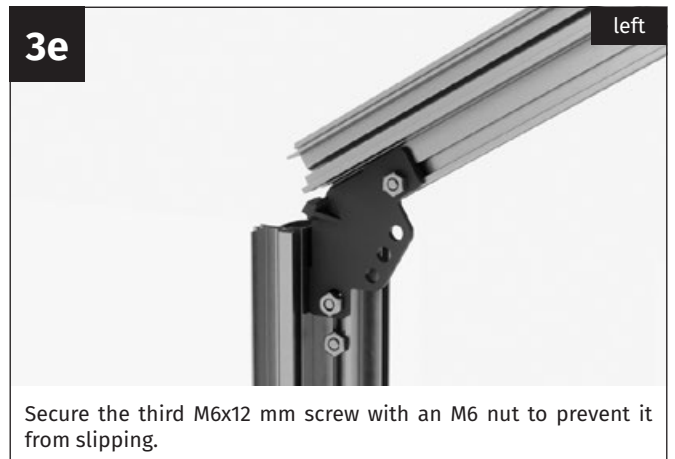
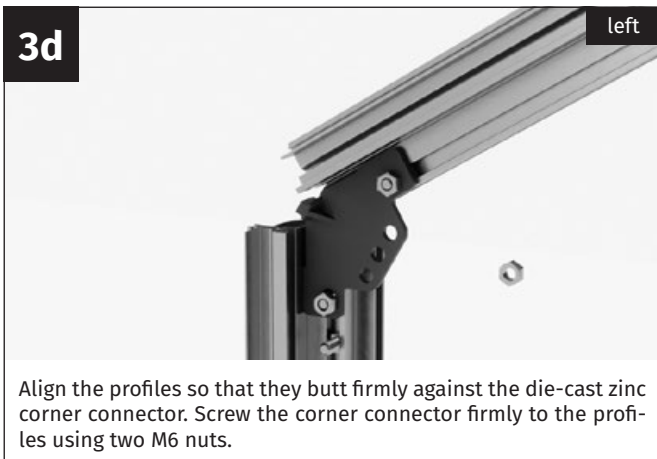
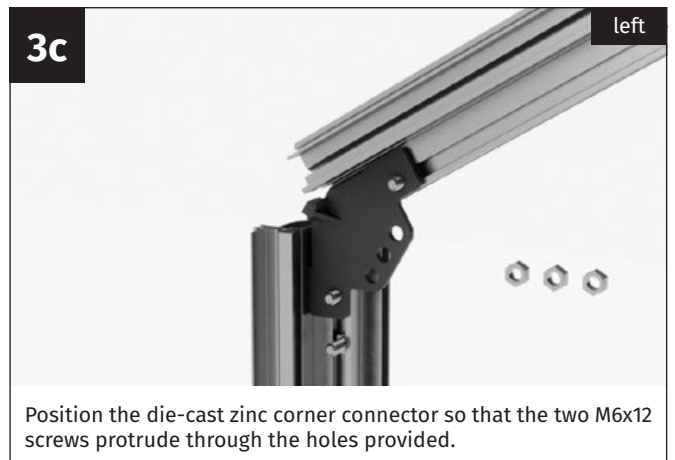
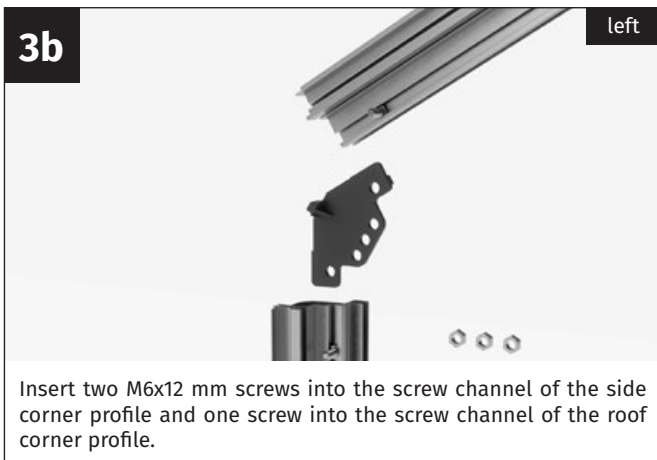
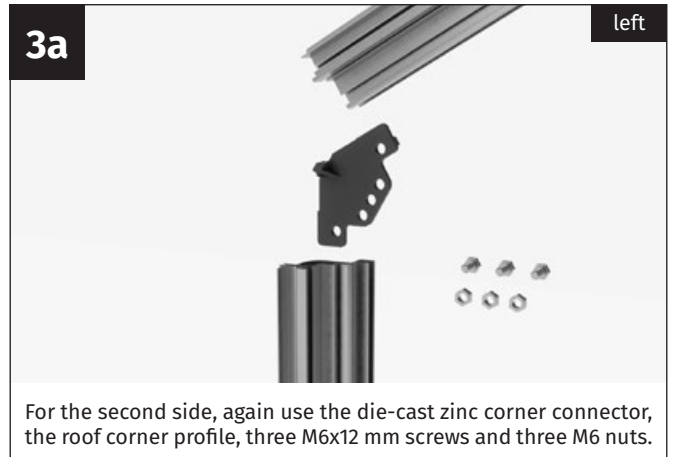
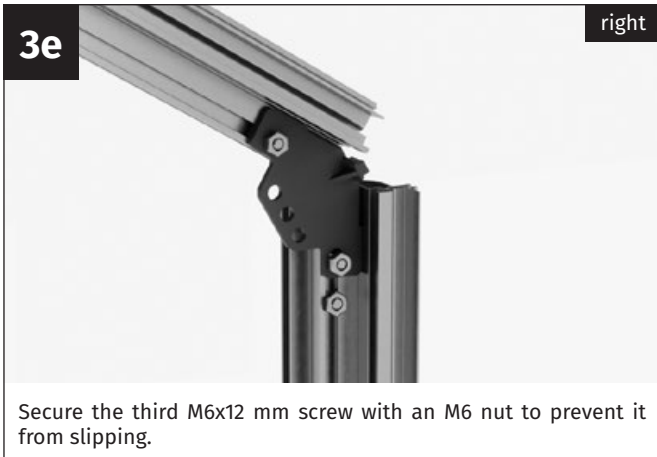
Position the die-cast zinc corner connector so that the two M6x12 mm screws protrude through the holes provided.

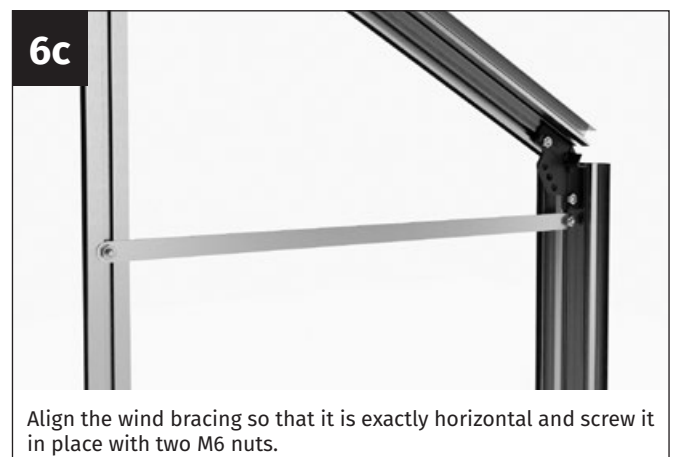
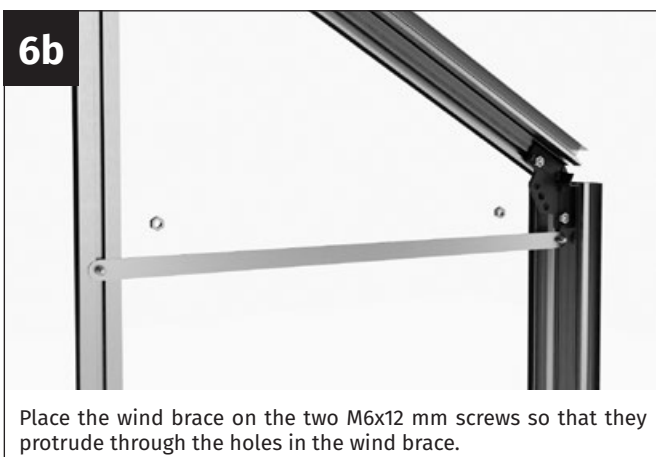
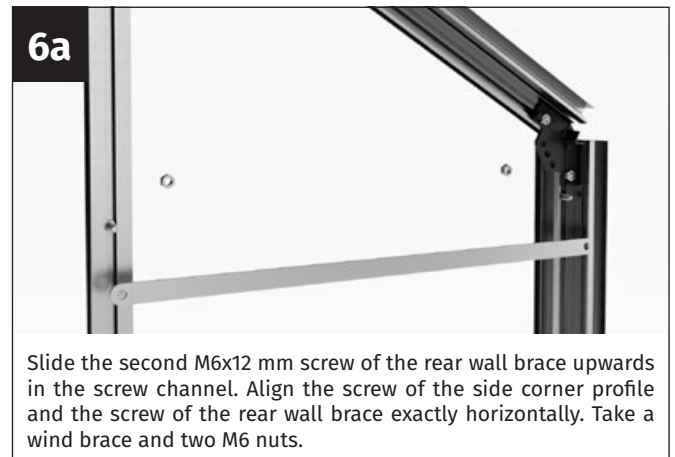
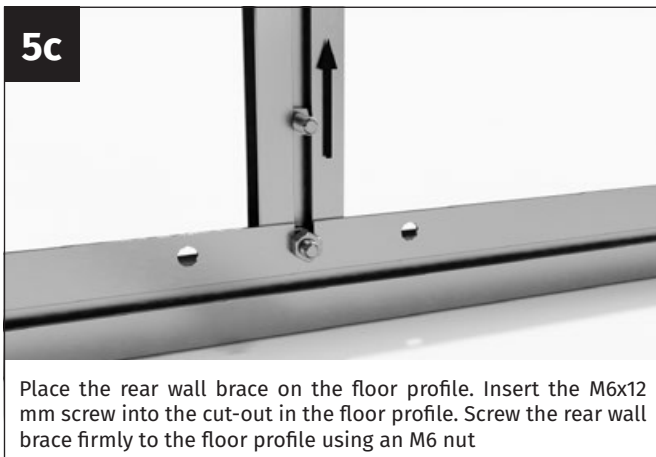
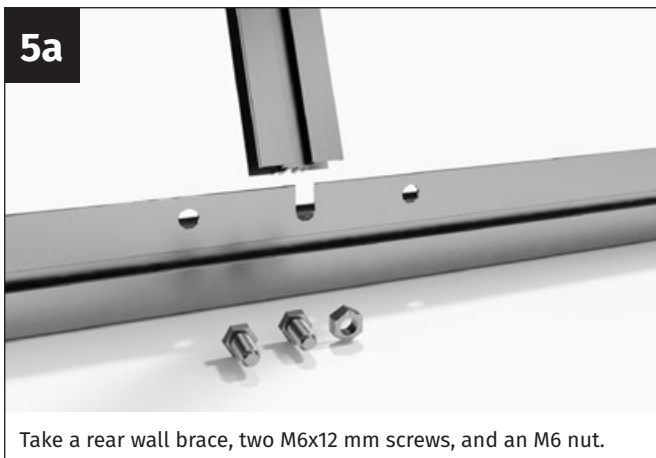
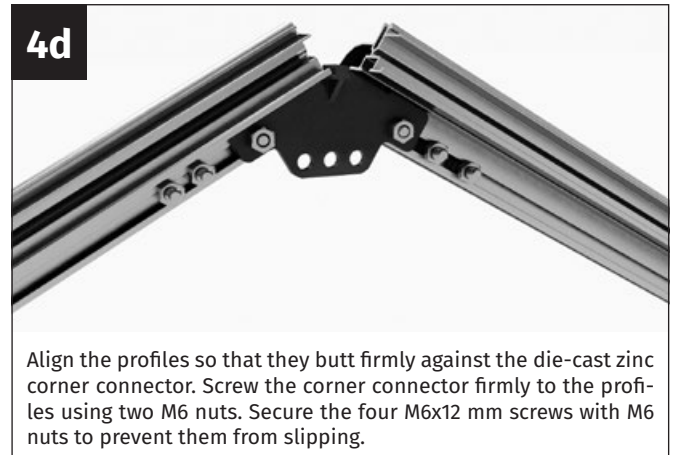
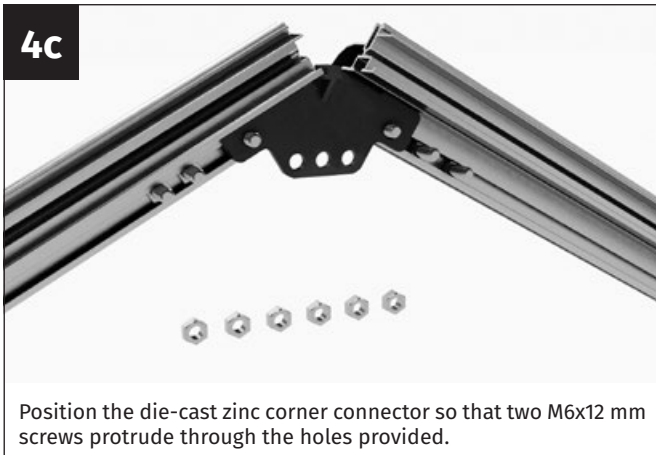
3d

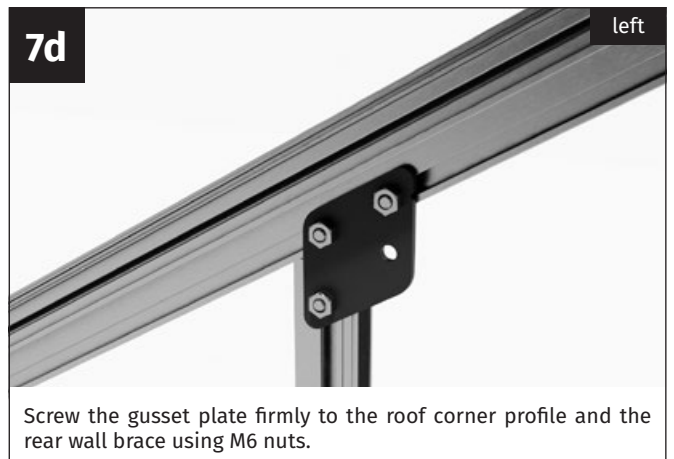
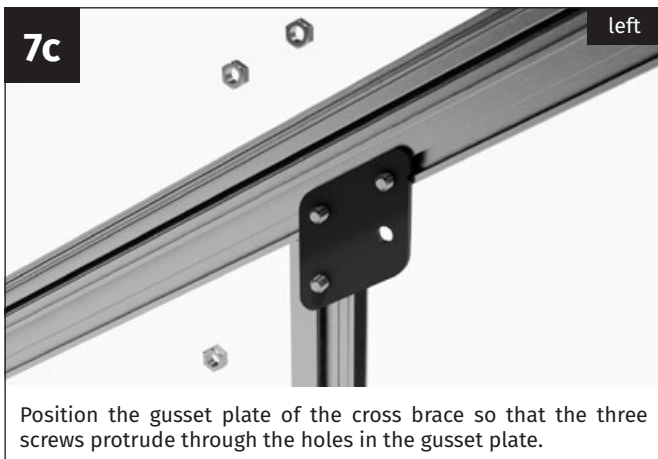
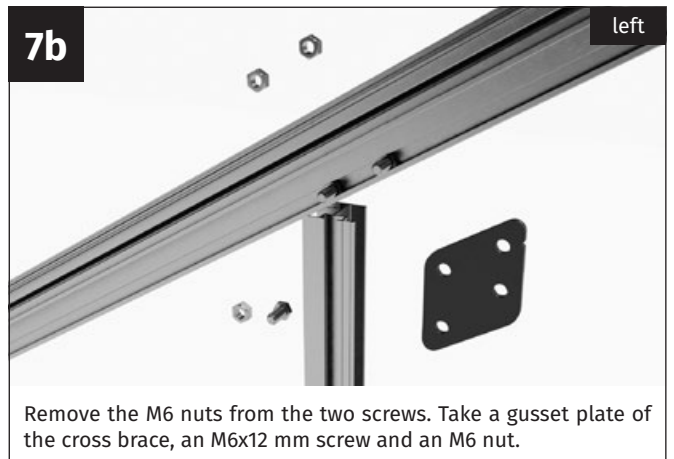
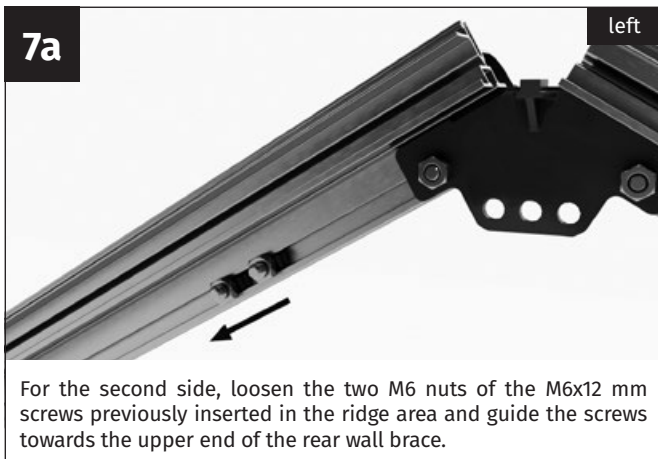
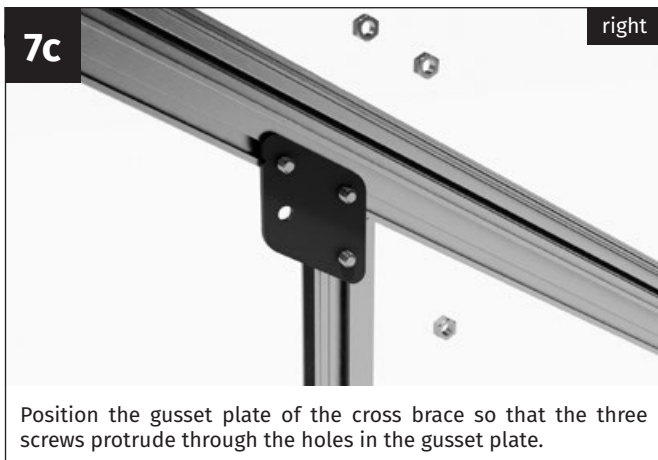
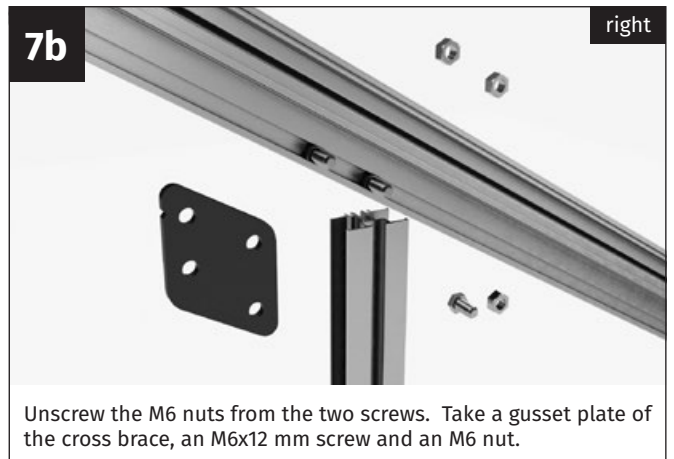
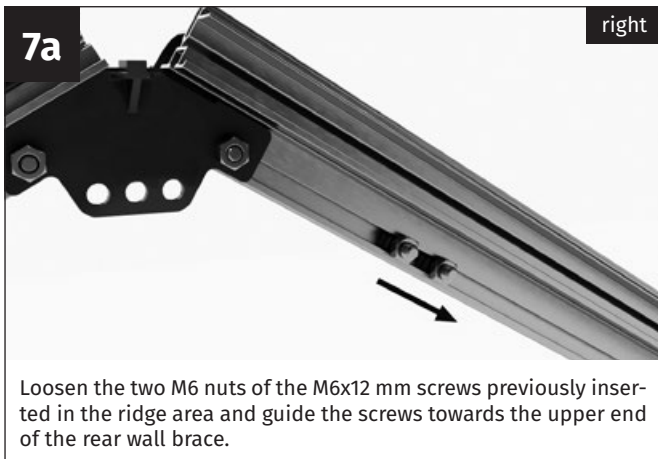
right



Align the profiles so that they butt firmly against the die-cast zinc corner connector. Screw the corner connector firmly to the profiles using two M6 nuts.









7e

Take the cross brace, four M6x12 mm screws and two M6 nuts.



7f

right

Position the cross brace behind the plastic connector knot of the cross brace.



7g

right

Insert two M6x12 mm screws on the left and right into the screw channel of the cross brace.



7h

Position the cross brace so that an M6x12 mm screw protrudes through the hole in the plastic connector node.



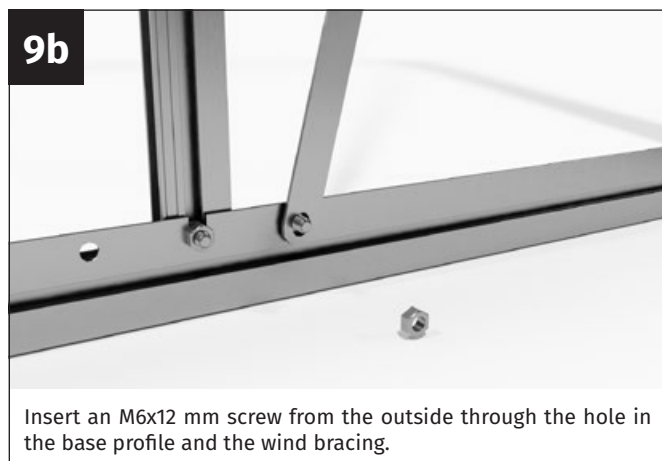
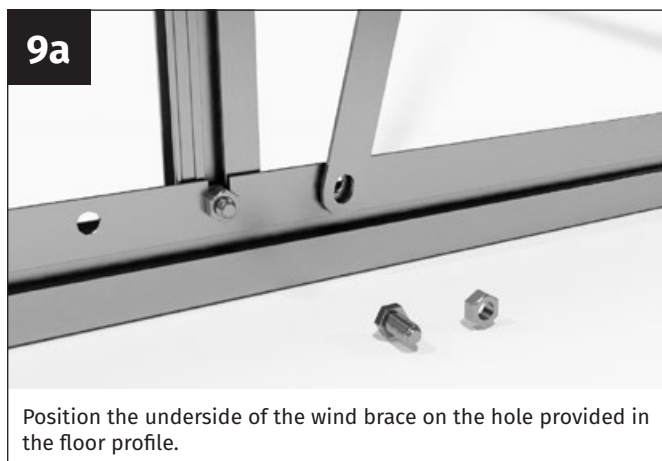
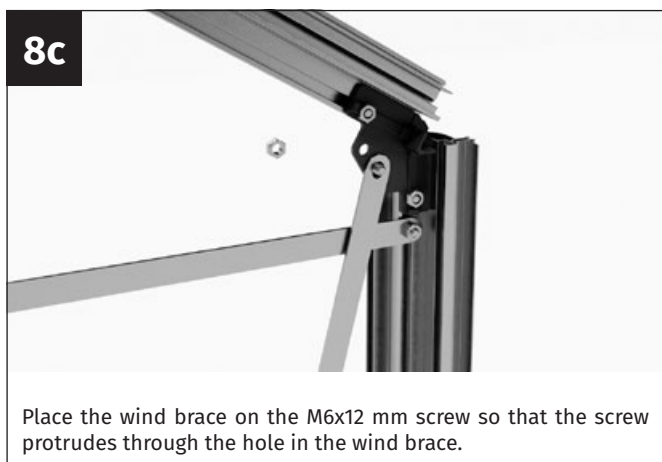
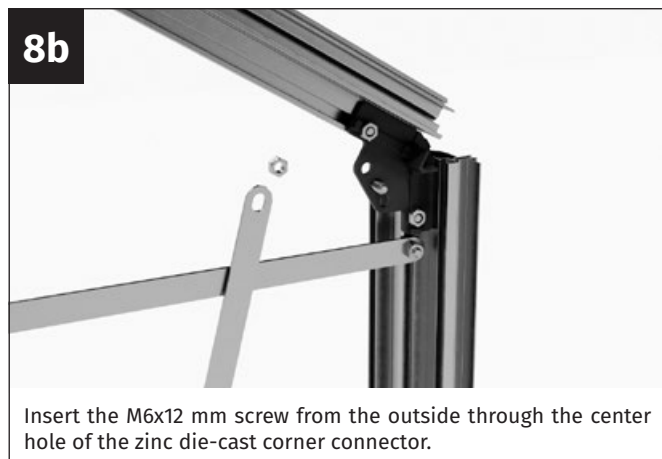
7i

right

Secure the cross brace on the left and right with an M6 nut on the plastic connector node. Move the M6x12 mm screw to the center of the cross brace.

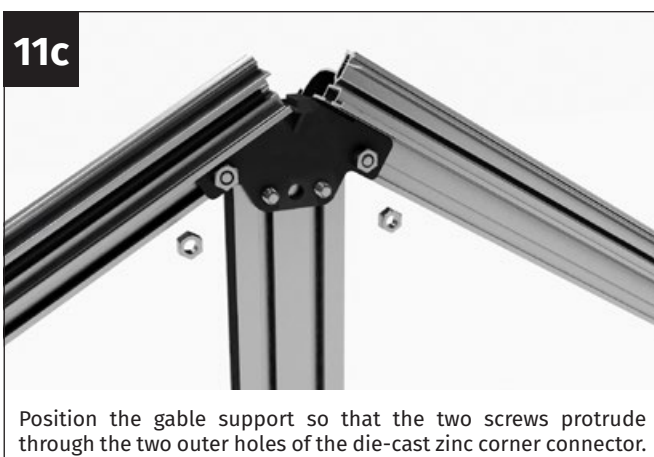
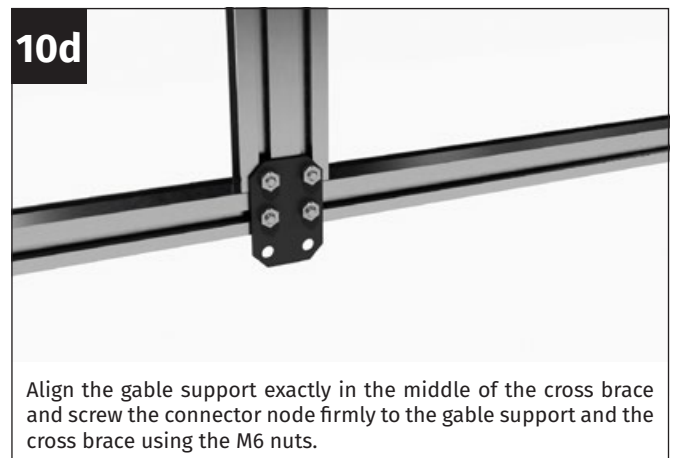
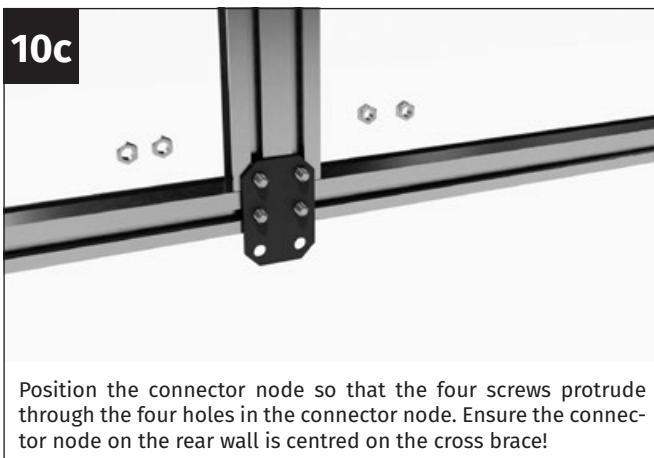
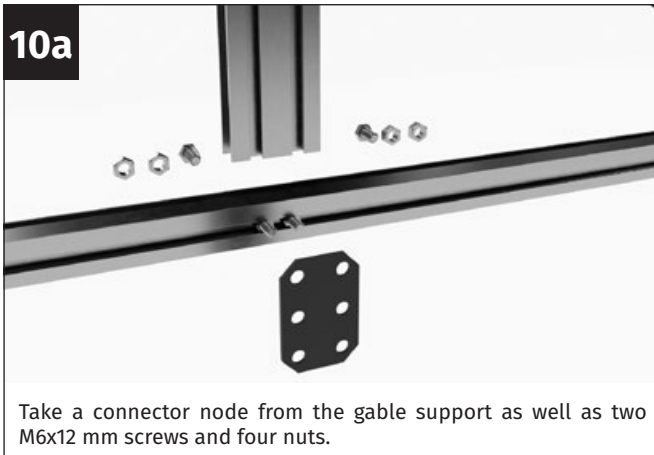
**Notice!**

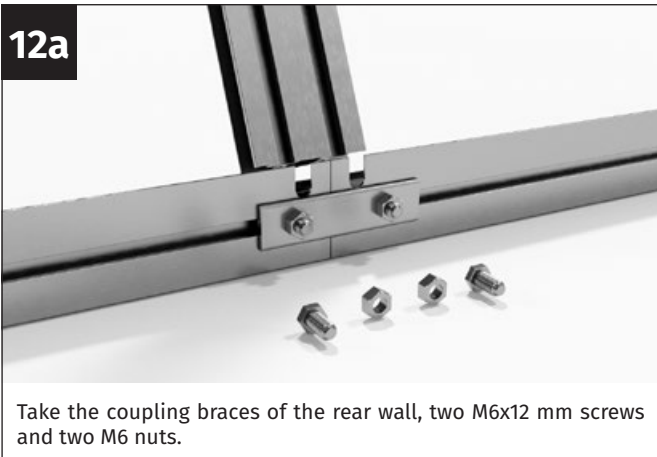
Screw the left side of the cross brace in the same way as shown in Fig. 3.42 to 3.45.



 **Repeat**

Repeat the steps for screwing the wind bracing to the second side of the rear wall.

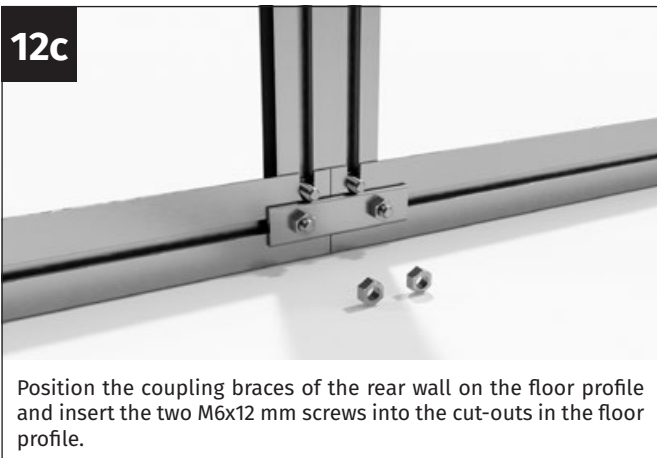




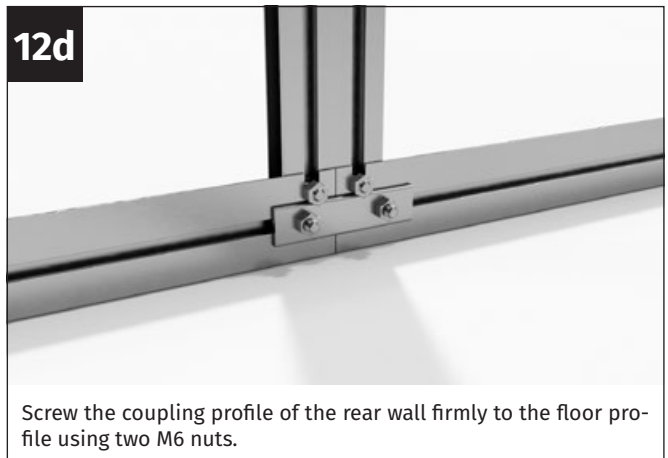
Take the coupling braces of the rear wall, two M6x12 mm screws and two M6 nuts.



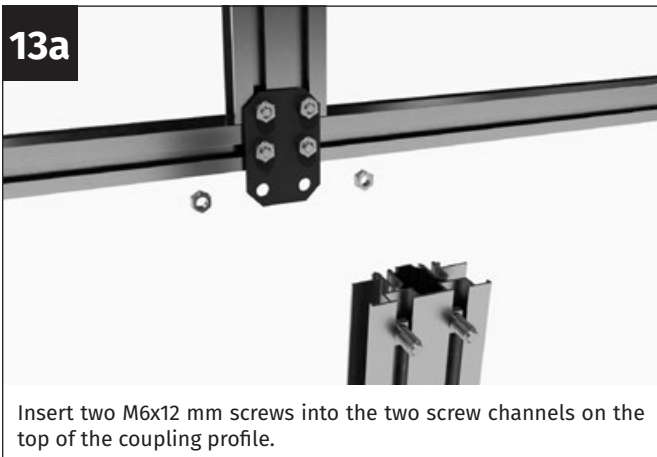
Insert the two M6x12 mm screws into the two screw channels of the coupling brace.



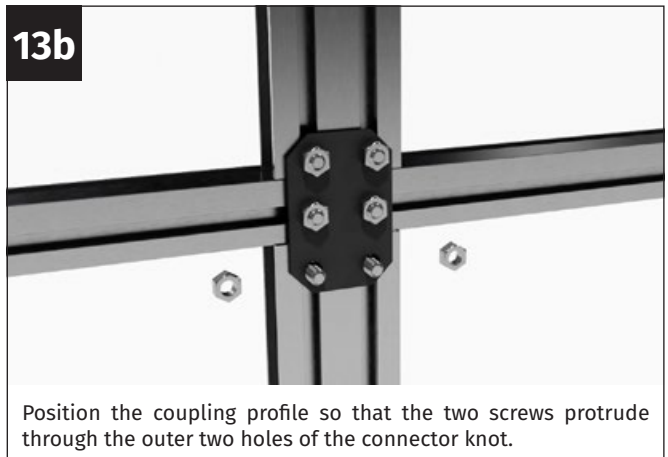
Position the coupling braces of the rear wall on the floor profile and insert the two M6x12 mm screws into the cut-outs in the floor profile.



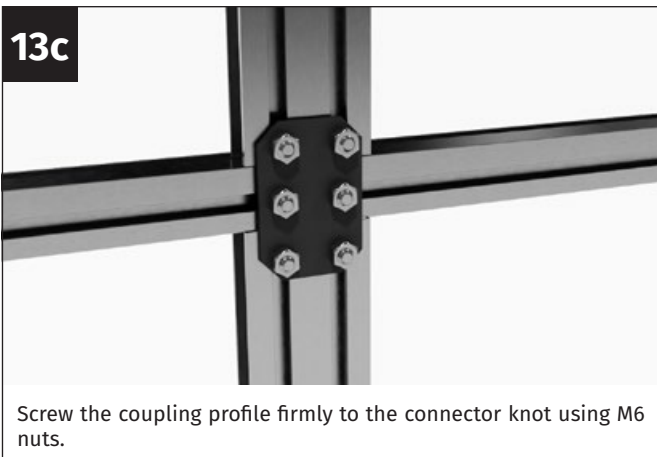
Screw the coupling profile of the rear wall firmly to the floor profile using two M6 nuts.



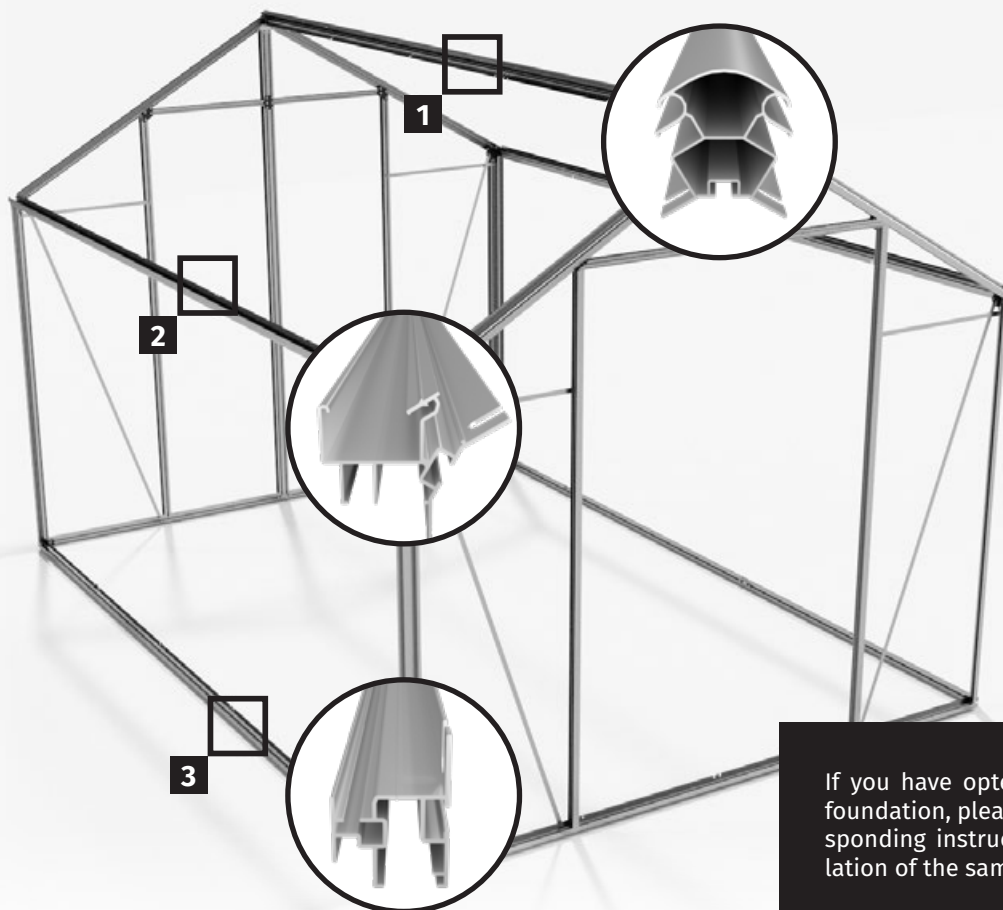
Insert two M6x12 mm screws into the two screw channels on the top of the coupling profile.



Position the coupling profile so that the two screws protrude through the outer two holes of the connector knot.



Screw the coupling profile firmly to the connector knot using M6 nuts.



If you have opted for an aluminium foundation, please observe the corresponding instructions for the installation of the same!



Notes

Connecting the longitudinal parts

The first step is to connect the floor profiles, the guttering and the ridge using the connectors supplied. Floor, gutter and ridge must be the same length!

Notice:

On the PICCO 2 and PICCO 3 models, the side floor profiles, the rain gutters and the rain gutters are not included. The side floor profiles, the rain gutters, and the ridge are continuous, so the step "Connecting the longitudinal parts" is not necessary. If you have purchased the PICCO 2 or PICCO 3 model, scroll forward and continue assembling the side sections. To do this, turn to page 44.

1. It is best to start with the ridge profiles. Fig. 1a to 1d.
2. Continue with the floor profiles. Fig. 2a to 2d
3. Finally, connect the parts of the rain gutter. Fig. 3a to 3e

Please ensure that a plastic connector is inserted into the gutters at the position where they are divided.

NOTE for PICCO 5, PICCO 7, PICCO 9:

Make sure that the position of the profiles for 3 sections must be in the same place for the floor profiles, the rain gutters and the ridge. We recommend using the longer profiles for 3 sections first.

The easiest way is to lay the floor profiles and rain gutters next to each other and check that the profiles for 3 sections are in the same position before assembly.

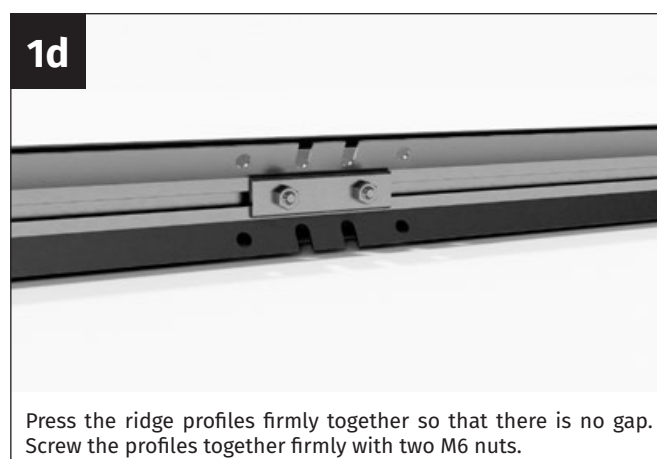
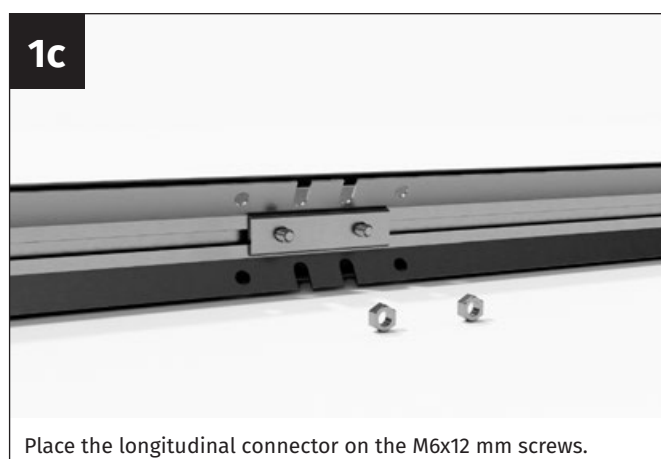
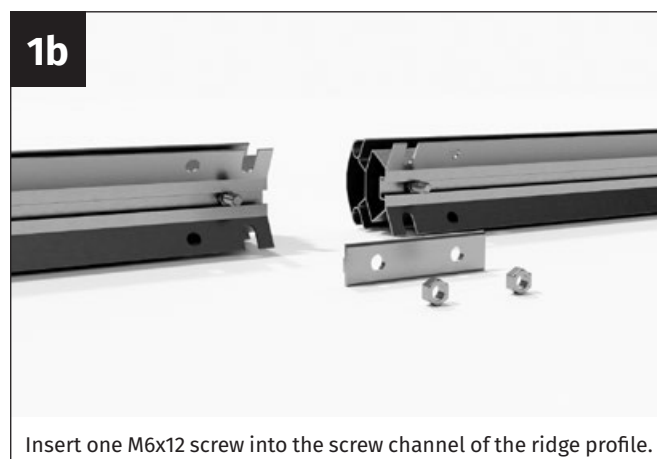
Please also note that the floor profiles and the guttering must be installed mirror-inverted!

It is therefore best to lay the longitudinal profiles correctly right at the start and only then start to assemble and screw them together.

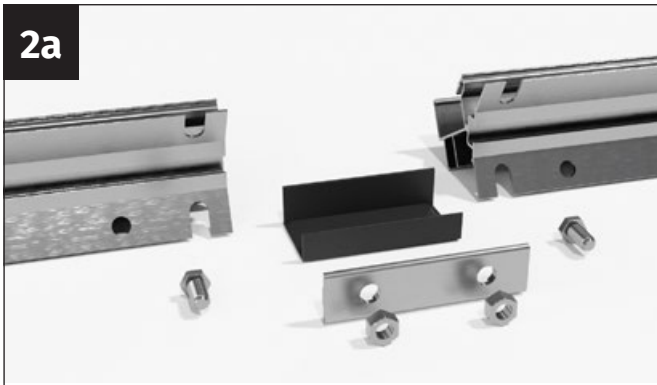
You will need the following for this assembly step:



Part	Item no.	Designation	Length	TOPAS 2	TOPAS 3	TOPAS 4	TOPAS 5	TOPAS 6	TOPAS 7	TOPAS 8	TOPAS 9
1	01-1267-1	Floor profile (2-section)	1267 mm	-	-	4	2	6	4	8	6
	01-1892-1	Floor profile (3-section)	1892 mm	-	-	-	2	-	2	-	2
2	14-1267-1	Rain gutter (2-section)	1267 mm	-	-	4	2	6	4	8	6
	14-1892-1	Rain gutter (3- section)	1892 mm	-	-	-	2	-	2	-	2
3	05-1267-1	Ridge (2-section)	1267 mm	-	-	2	1	3	2	4	3
	05-1892-1	Ridge (3 section)	1892 mm	-	-	-	1	-	1	-	1
4	23-0070.1	Longitudinal connector	70 mm	-	-	5	5	10	10	15	15
5	NG207	Plastic rain gutter connector		-	-	2	2	4	4	6	6
6	690509	M6x12 mm screw		-	-	10	10	20	20	30	30
7	690547	Nut M6		-	-	10	10	20	20	30	30

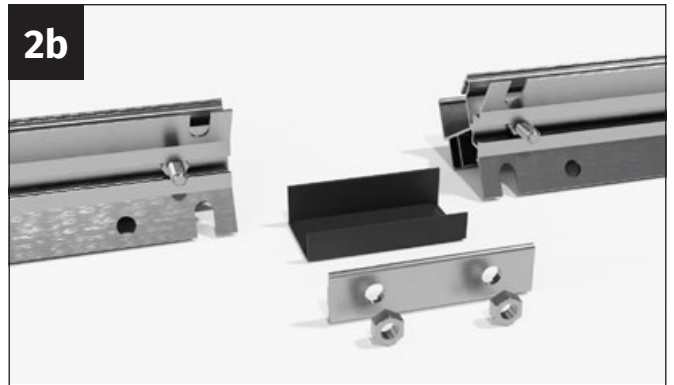


2a



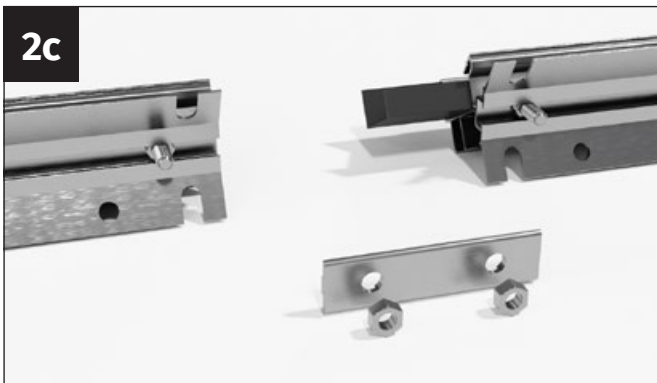
Take the rain gutters, the longitudinal connectors, plastic connectors and M6x12 mm screws and M6 nuts.

2b



Insert one M6x12 mm screw into the screw channel of the gutter parts.

2c



Insert the plastic connector into the gutter so that the connector still protrudes halfway out of the gutter.

2d



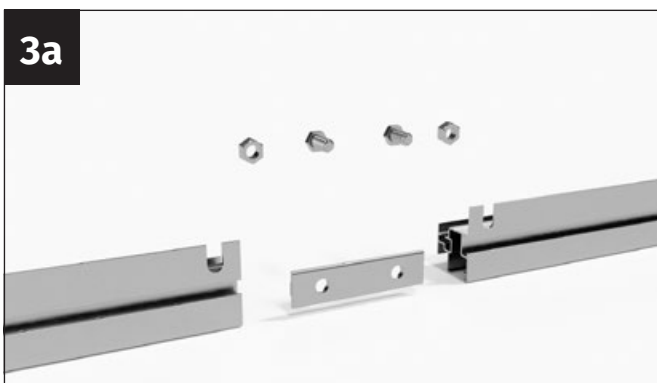
Place the gutter on the protruding plastic connector and place the longitudinal connector on the M6x12 mm screws.

2e



Press the gutter parts firmly together so that there is no gap. Screw the profiles tightly together with the two M6 nuts.

3a



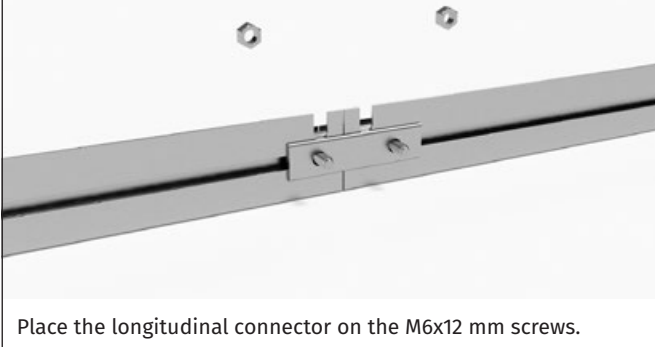
Take the base profiles of the side walls, the longitudinal connectors and the M6x12 mm screws and M6 nuts.

3b



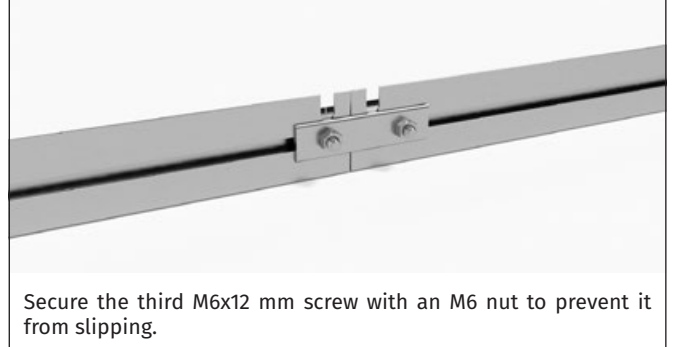
Insert one M6x12 mm screw into the screw channel of the floor profile.

3c



Place the longitudinal connector on the M6x12 mm screws.

3d



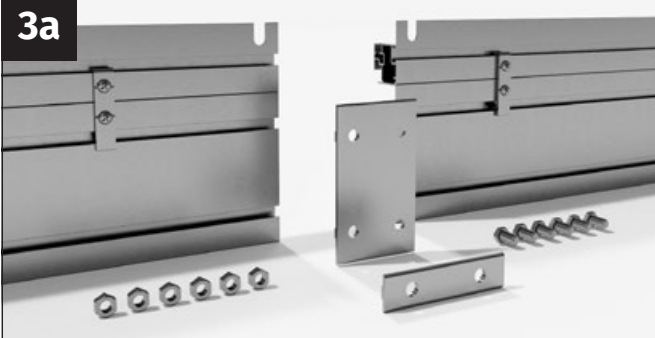
Secure the third M6x12 mm screw with an M6 nut to prevent it from slipping.



Connecting the floor profiles when using an aluminium foundation!

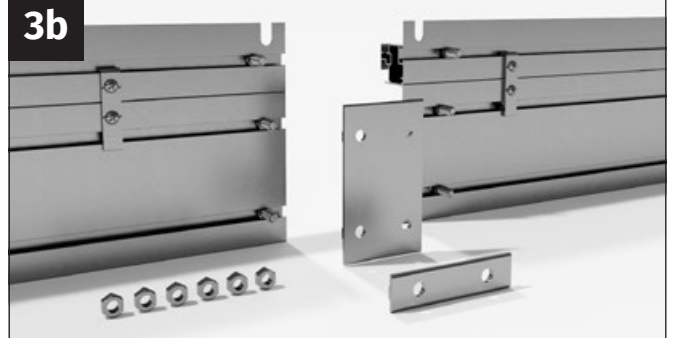
In the following pictures, we show step 3, which is if you want to use an aluminium foundation. When connecting the floor profiles, please ensure that both the floor profiles and the foundation profiles are screwed together with the corresponding connector parts. Press the profiles firmly against each other before screwing them together so that there is no gap!

3a



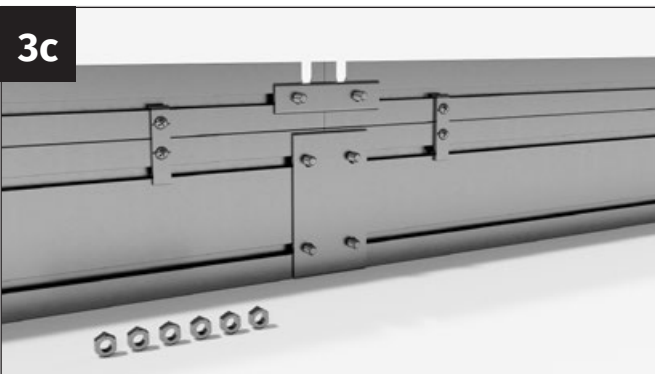
Take one connector part of the floor profiles and one connector part of the foundation profiles, as well as six M6x12 mm screws and six M6 nuts.

3b



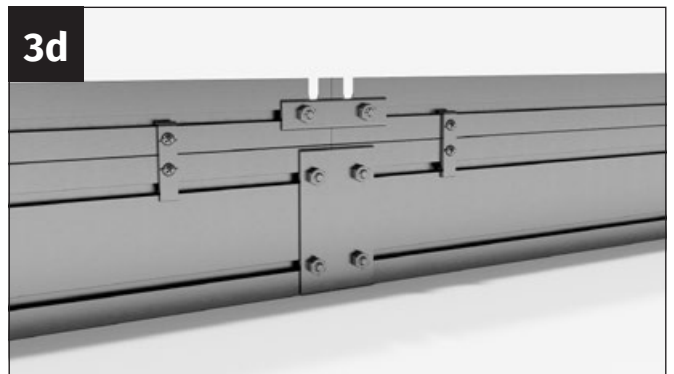
Insert one M6x12 mm screw on the left and right into the base profile of the greenhouse and one screw into each of the screw channels of the foundation profile.

3c

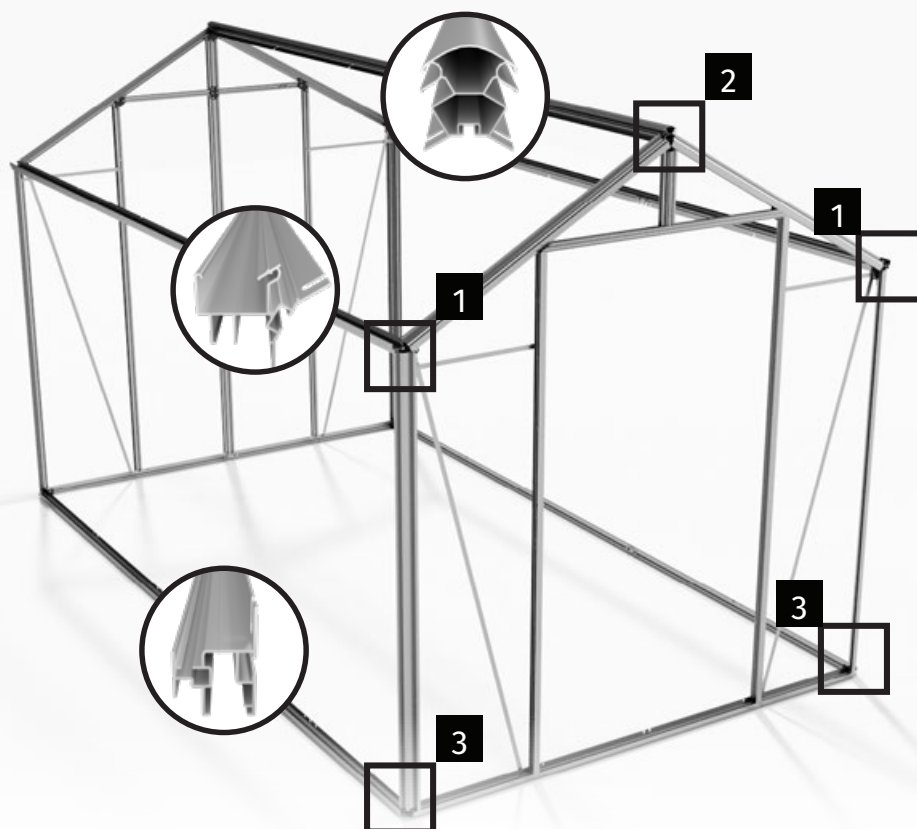


Attach the connector for the floor profiles and the foundation profile.

3d



Screw the connectors firmly to the floor or foundation profiles using an M6 nut.



You will need the following for this assembly step:



Part	Item no.	Designation	Piece	PICCO 2	PICCO 3	PICCO 4	PICCO 5	PICCO 6	PICCO 7
1		Floor profile (already prepared)	2	1267 mm	1892 mm	2354 mm	3159 mm	3801 mm	4426 mm
2		Rain gutter (already prepared)	2	1267 mm	1892 mm	2354 mm	3159 mm	3801 mm	4426 mm
3		Ridge (already prepared)	1	1267 mm	1892 mm	2354 mm	3159 mm	3801 mm	4426 mm
4	690509	M6x12 mm screw	24						
5	690547	Nut M6	24						



Notes

Assembly of the longitudinal parts

In the next step, the longitudinal parts (floor profiles, the rain gutters and the ridge) are screwed to the prepared front and rear walls.

This work should be carried out by at least two people, but ideally by three.

Place the long sections on the floor. Position the front or rear wall so that the long parts are between them and serve as a distance between the front and rear walls.

Start by screwing the rain gutters in place, then insert the ridge profile. Finally, the two floor profiles are screwed to the front and rear walls.

Notice:

the screw connection is exactly the same on the front and rear wall. First screw the part firmly to the front wall, then to the rear wall. Do not fit the next part until both sides have been screwed together!



1a

Take the rain gutter, M6x12 mm screws and M6 nuts.



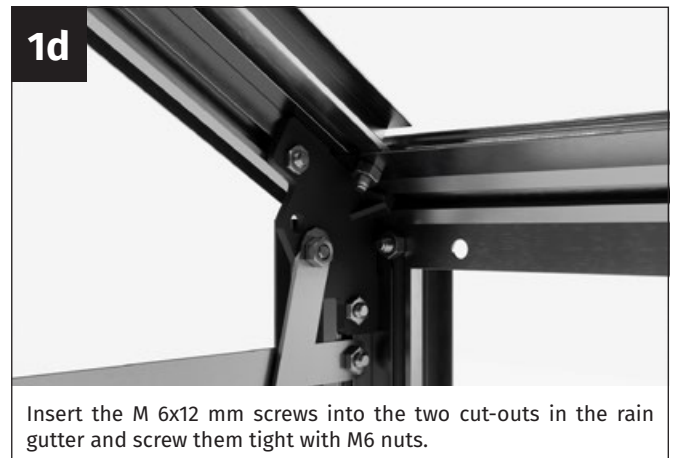
1b

Insert an M6x12 mm screw into the screw channel of the side corner and roof corner profiles.



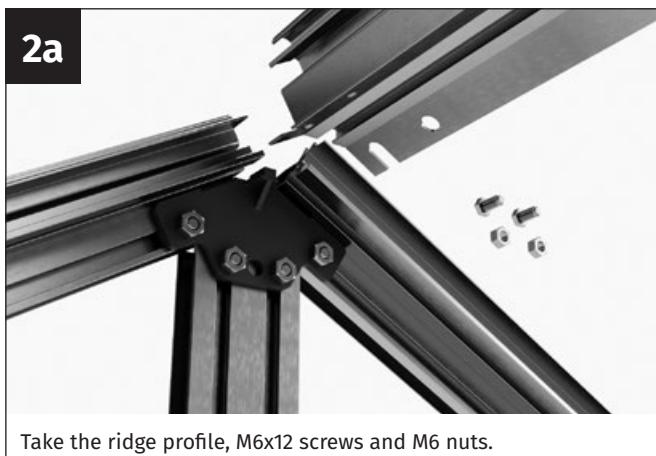
1c

Insert the rain gutter between the side and roof corner profiles. If the insertion of the rain gutter is skewed, please loosen the two nuts of the zinc die-cast knot.



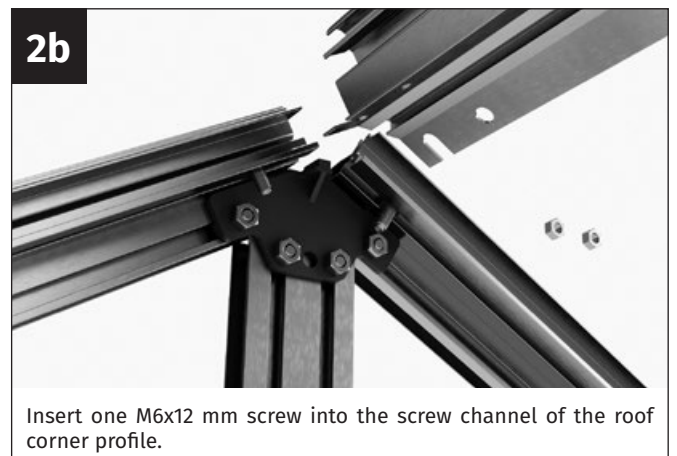
1d

Insert the M 6x12 mm screws into the two cut-outs in the rain gutter and screw them tight with M6 nuts.



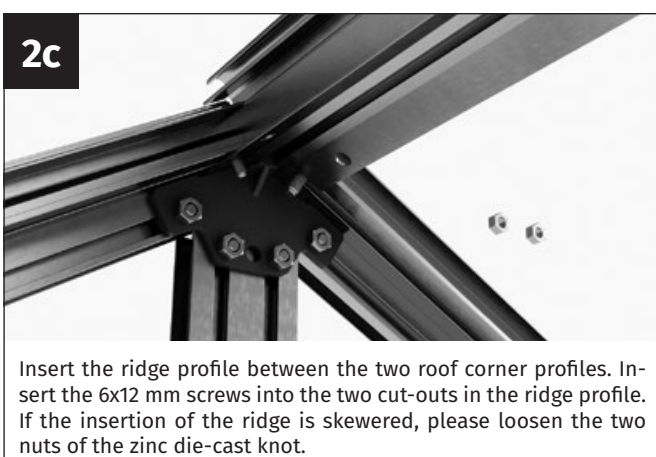
2a

Take the ridge profile, M6x12 screws and M6 nuts.



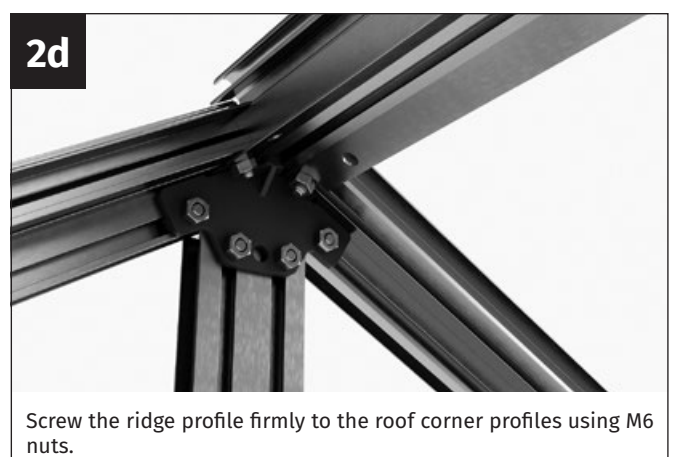
2b

Insert one M6x12 mm screw into the screw channel of the roof corner profile.



2c

Insert the ridge profile between the two roof corner profiles. Insert the 6x12 mm screws into the two cut-outs in the ridge profile. If the insertion of the ridge is skewed, please loosen the two nuts of the zinc die-cast knot.



2d

Screw the ridge profile firmly to the roof corner profiles using M6 nuts.

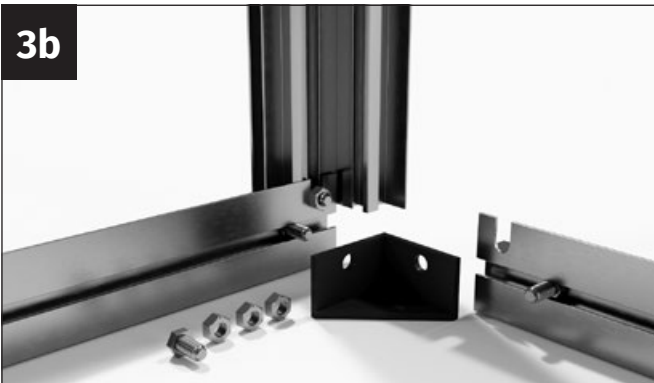
**Notice!**

If you have decided to purchase an additional aluminium foundation, the illustrations of the 1st floor will change. Step - Connecting the floor profiles.

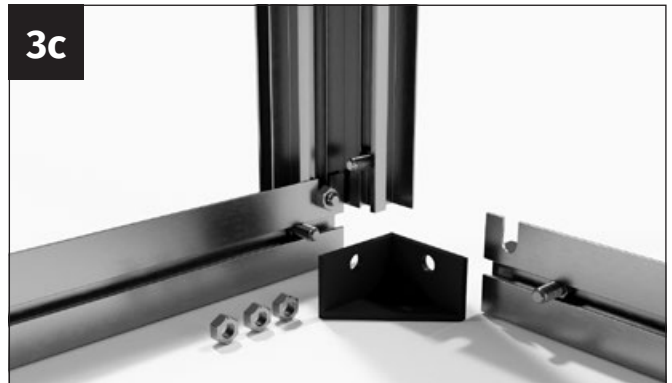
Please refer to the illustrations "incl. foundation".

3a

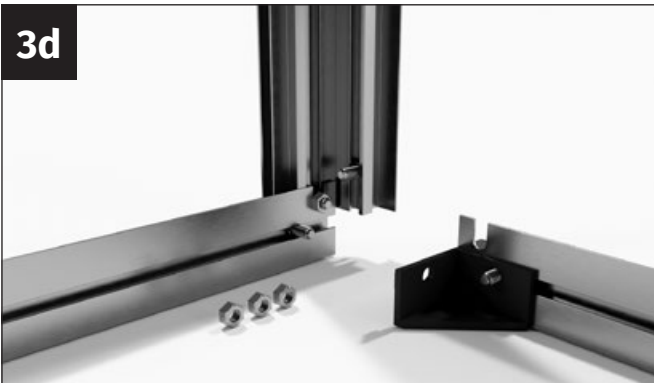
Take the base profile and M6x12 mm screws, M6 nuts and the plastic base connectors.

3b

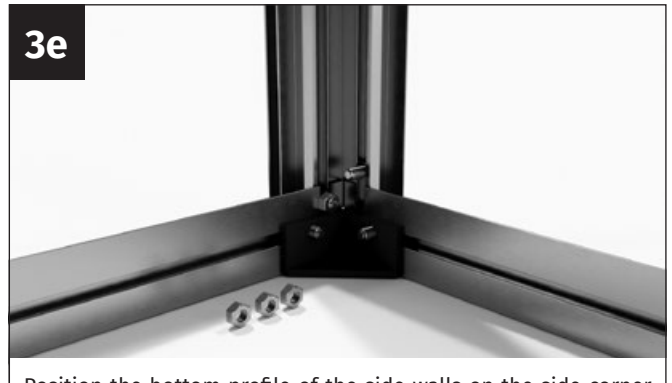
Insert an M6x12 mm screw into the screw channel of the floor profile of the front and side walls.

3c

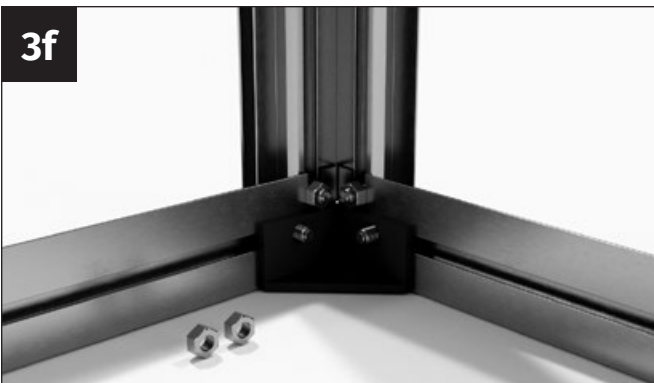
Insert an M6x12 mm screw into the screw channel of the side corner profile.

3d

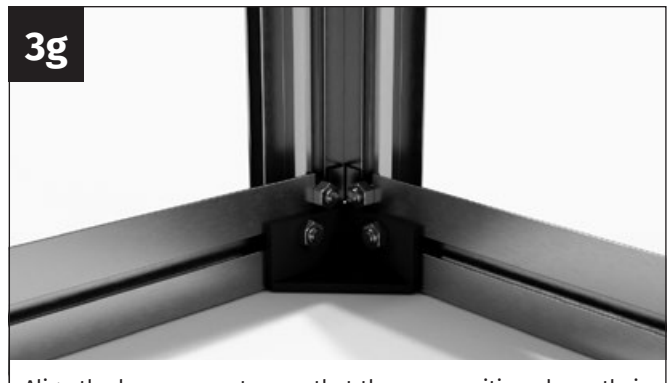
Place the plastic corner of the floor profile on the M6x12 mm screw of the side floor profile.

3e

Position the bottom profile of the side walls on the side corner profile. Align the M6x12 mm screw so that it protrudes through the hole in the base connectors.

3f

Insert the M6x12 mm screw of the side corner profile into the cut-out of the floor profile and screw it tightly with an M6 nut.

3g

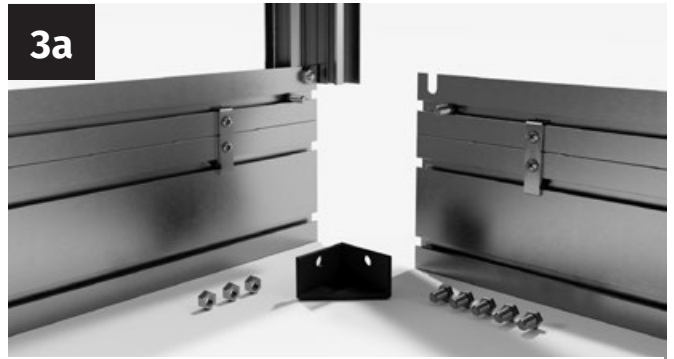
Align the base connectors so that they are positioned exactly in the corner of the base profiles. Screw the base connectors firmly to the base profiles using two M6 nuts.



Screw the floor profiles to the front and rear wall!

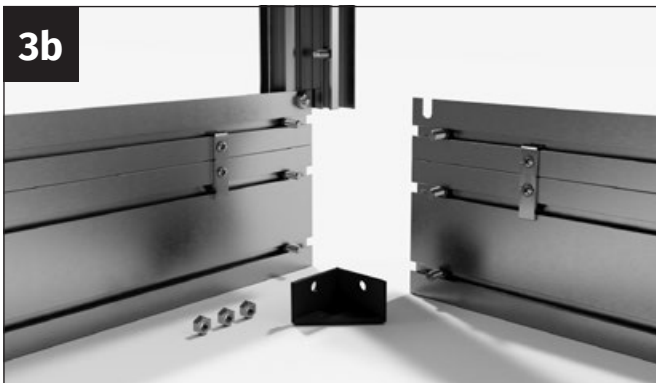
Make sure that the floor profile is screwed to the side corner profile first. Then screw the base connectors of the greenhouse to the base profiles of the front and side walls.

Then align the screws of the foundation profiles, place the corner connector of the foundation and screw it firmly to the foundation profiles.



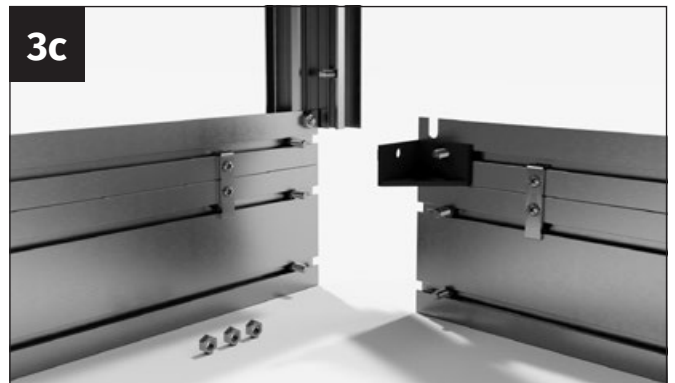
3a

Take the plastic base connectors, seven M6x12 mm screws and M6 nuts. Insert one screw at a time into the screw channel of the floor profile.



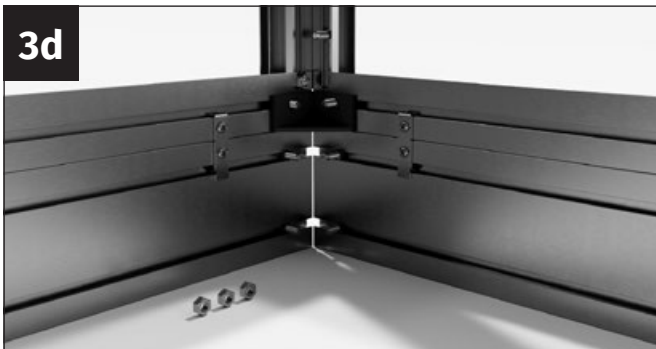
3b

Insert an M6x12 mm screw into the screw channels of the foundation profiles and into the screw channel of the side corner profile.



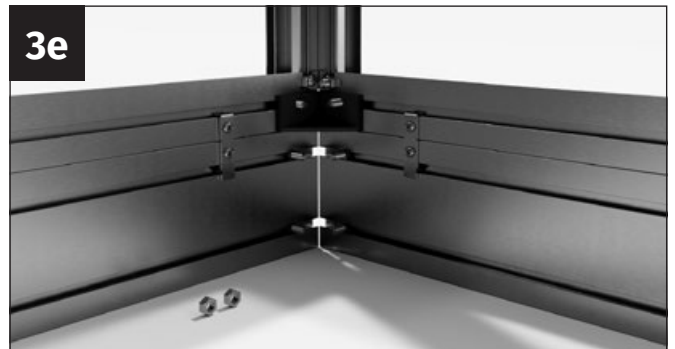
3c

Place the plastic floor corner on an M6x12 mm screw of the floor profile.



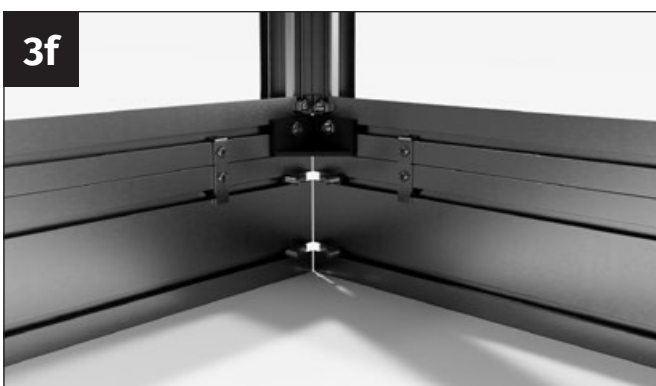
3d

Guide the profiles of the side walls to the profiles of the front or rear wall. The second M6x12 mm screw is also inserted through the hole in the plastic floor deck.



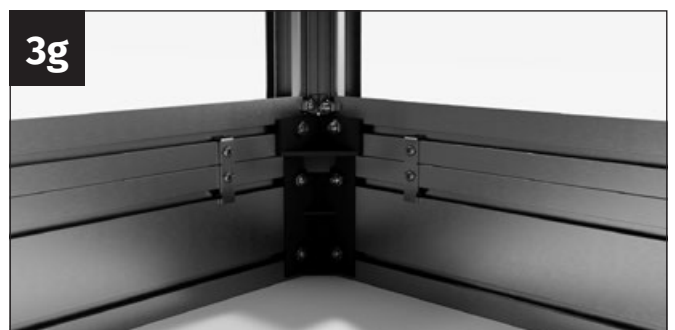
3e

Push the screw, which was inserted into the screw channel of the side corner profile, into the cut-out in the floor profile and screw it tight with an M6 nut.



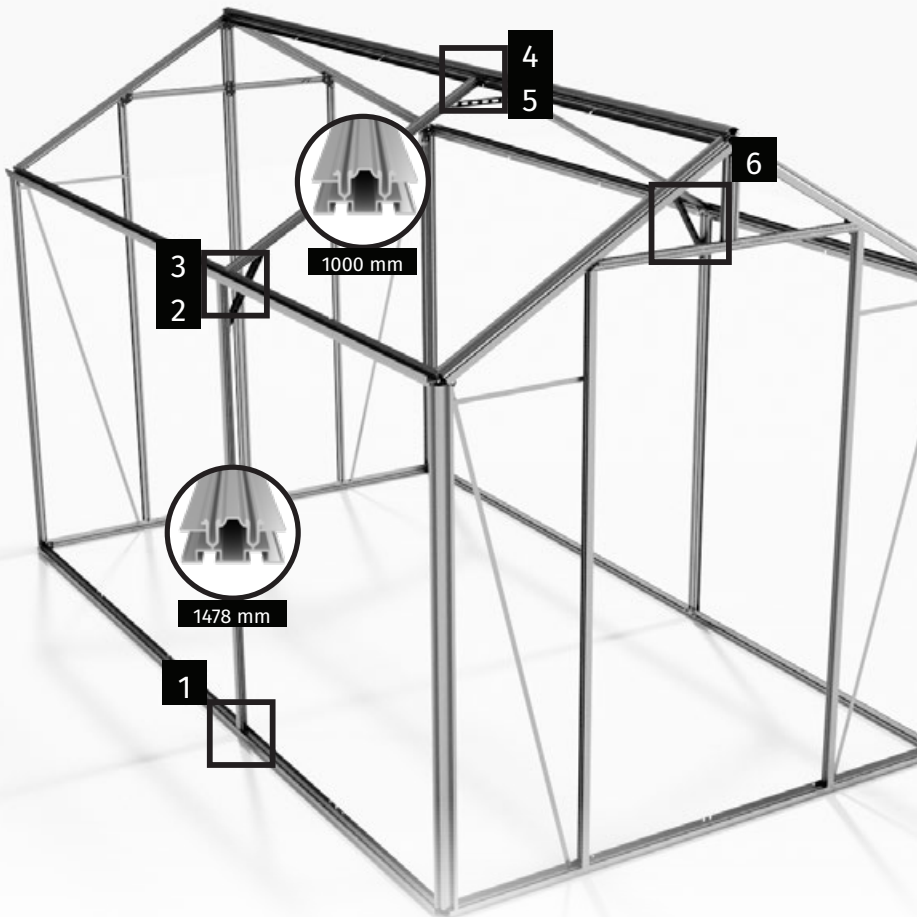
3f


Screw the plastic base connectors in place with two M6 nuts



3g

Place the corner connector of the foundation on the four screws and adjust it so that it is positioned exactly in the corner of the foundation profiles. Screw the corner connector of the foundation with four M6 nuts.



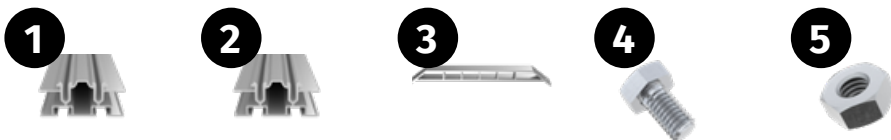
 **Note**

The coupling braces are mounted on the side walls and roof in the next construction stage.

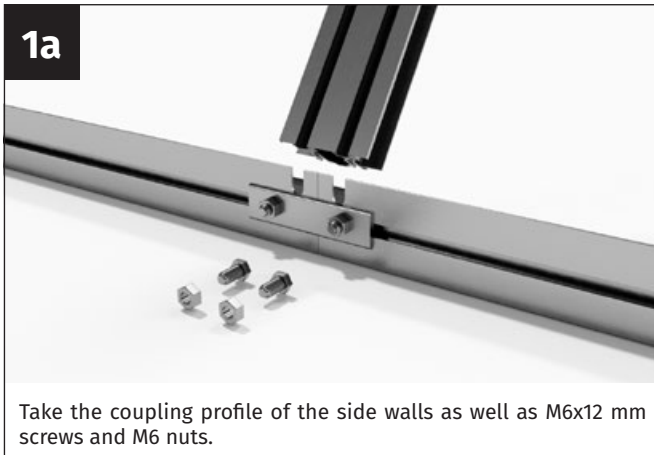
Please note that the PICCO 2 and PICCO 3 models do not have a division of the longitudinal profiles (ridge, gutter and floor profiles).

If you have purchased a PICCO 2 or PICCO 3 model, this assembly step is unnecessary. Please scroll forward to "Fitting the side walls and roof braces" on page 52.

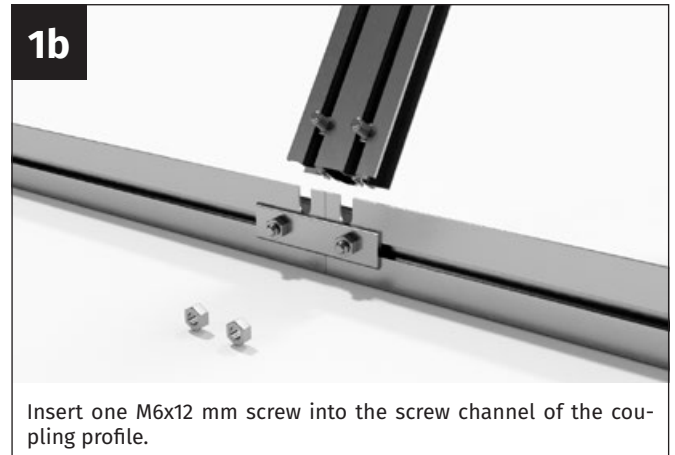
You will need the following for this assembly step:



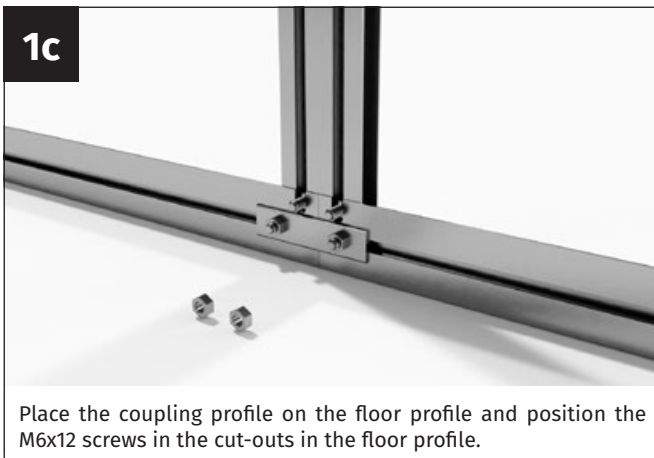
Part	Item no.	Designation	Length	PICCO 2	PICCO 3	PICCO 4	PICCO 5	PICCO 6	PICCO 7	PICCO 8	PICCO 9
1	13-1478.1	Coupling braces side walls	1478 mm	-	-	2	2	4	4	6	6
2	13-1000.1	Coupling braces roof	1000 mm	-	-	2	2	4	4	6	6
3	126-0025.1	Reinforcement ridge + gutter	25 mm	-	-	3	3	6	6	9	9
4	690509	M6x12 mm screw		-	-	22	22	44	44	66	66
5	690547	Nut M6		-	-	22	22	44	44	66	66

**1a**

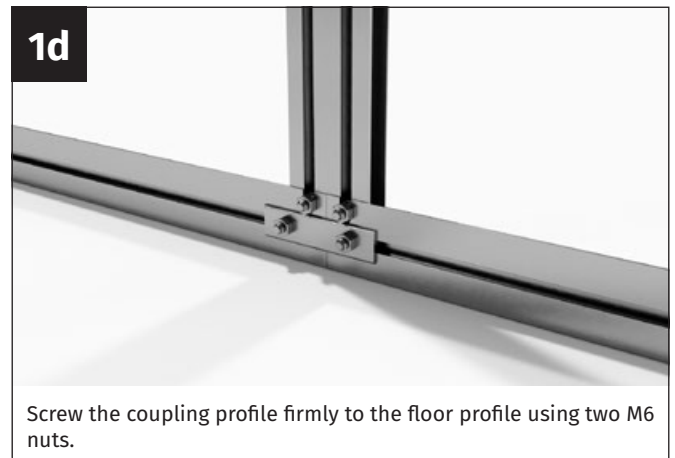
Take the coupling profile of the side walls as well as M6x12 mm screws and M6 nuts.

**1b**

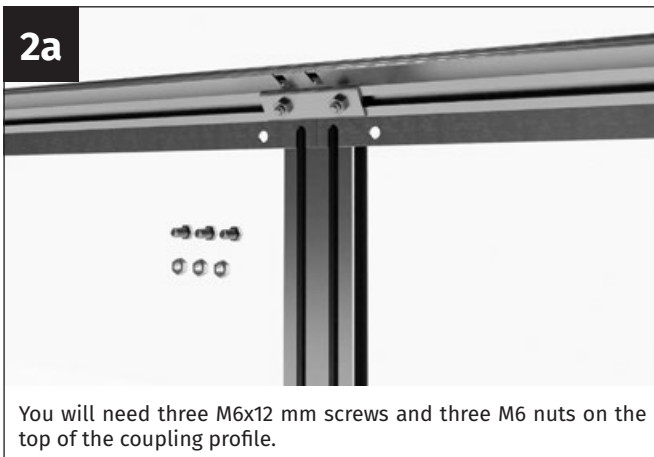
Insert one M6x12 mm screw into the screw channel of the coupling profile.

**1c**

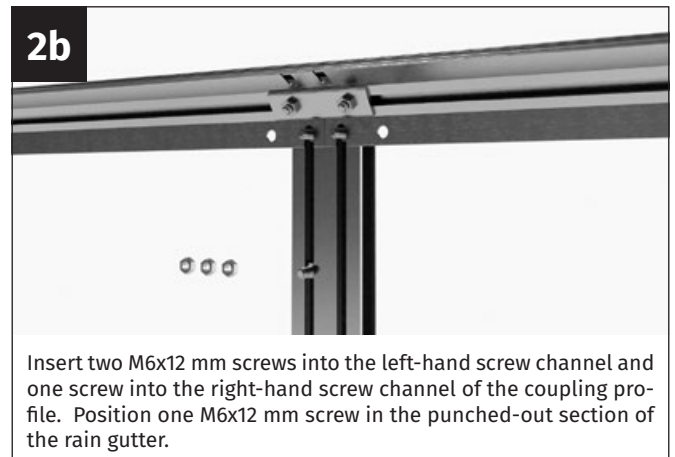
Place the coupling profile on the floor profile and position the M6x12 screws in the cut-outs in the floor profile.

**1d**

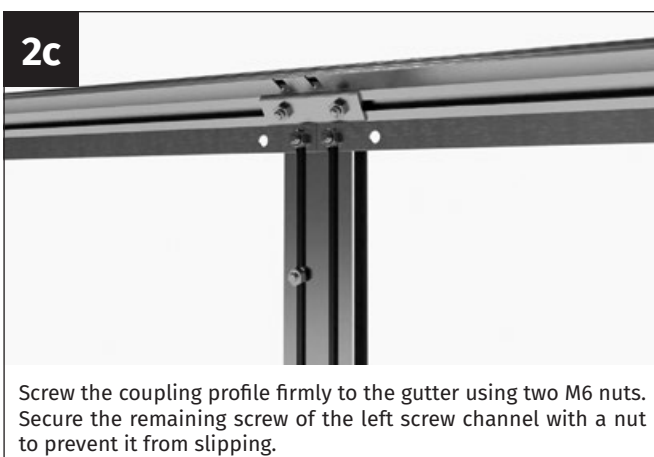
Screw the coupling profile firmly to the floor profile using two M6 nuts.

**2a**

You will need three M6x12 mm screws and three M6 nuts on the top of the coupling profile.

**2b**

Insert two M6x12 mm screws into the left-hand screw channel and one screw into the right-hand screw channel of the coupling profile. Position one M6x12 mm screw in the punched-out section of the rain gutter.

**2c**

Screw the coupling profile firmly to the gutter using two M6 nuts. Secure the remaining screw of the left screw channel with a nut to prevent it from slipping.

3a



You will need three M6x12 mm screws and three M6 nuts on the underside of the coupling profile.

3b



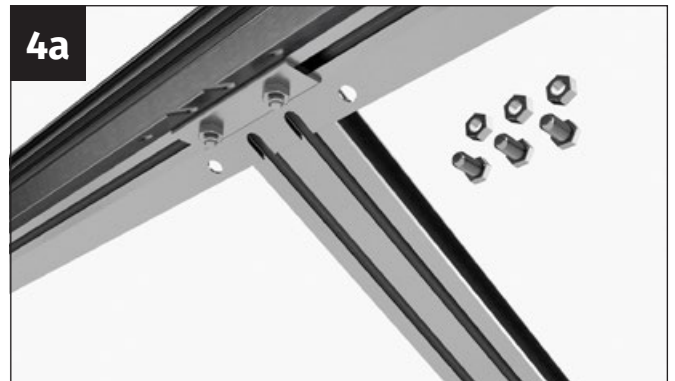
Insert two M6x12 mm screws into the left-hand screw channel and one screw into the right-hand screw channel of the coupling profile. Place the coupling profile on top and insert two screws into the punched holes in the gutter.

3c



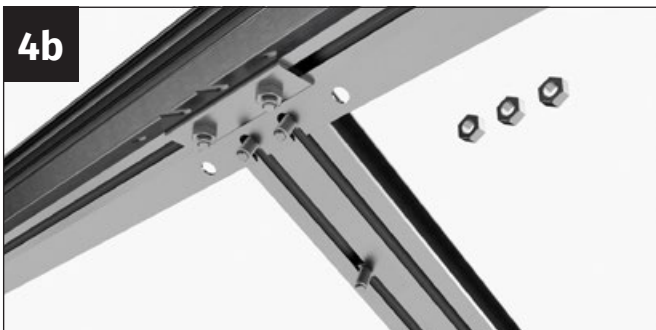
Screw the coupling profile firmly to the gutter using two M6 nuts. Secure the remaining screw of the left screw channel with an M6 nut to prevent it from slipping.

4a



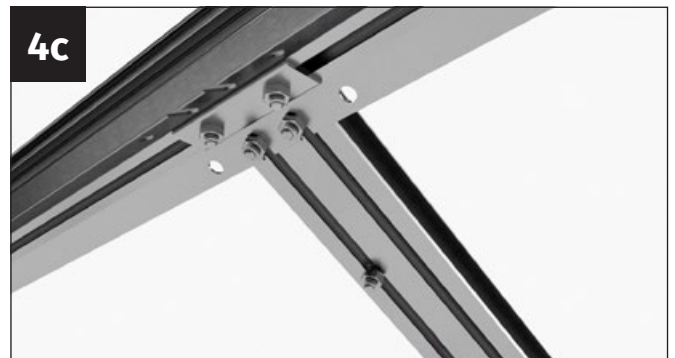
You will need three M6x12 mm screws and three M6 nuts on the top of the coupling profile.

4b



Insert two M6x12 screws into the left-hand screw channel and one screw into the right-hand screw channel of the coupling profile. Place the coupling profile on top and insert two screws into the punched holes in the ridge.

4c



Screw the coupling profile firmly to the ridge using two M6 nuts. Secure the remaining screw of the left screw channel with an M6 nut to prevent it from slipping.

**Notice!**

To further improve the roof loads of our greenhouses, we have provided the areas where the longitudinal profiles (ridge profile and rain gutter) are split with additional reinforcements. Please fit one reinforcement to the split at the ridge and one to each of the two rain gutters.

**Tip!**

To achieve the best stability, we recommend spanning the ridge slightly outwards with an auxiliary support before installing the reinforcements. When installing the reinforcements on the rain gutters, please ensure that the rain gutters are aligned exactly straight and do not bend outwards under any circumstances! It is best not to remove the ridge support until after the house has been glazed!



5a

Support the ridge with an auxiliary support as described. Pick up a "Reinforcement ridge + gutter".



5b

Loosen the M6 nuts from the two M6x12 mm screws, which were also inserted in the coupling profile in the area of the ridge.



5c

Align the M6x12 mm screws so that the reinforcement can be fitted. Align it so that it is horizontal and screw it tight with M6 nuts.



6a

Pick up a "Reinforcement ridge + gutter".



6b

Loosen the M6 nuts from the two M6x12 screws that were also inserted in the coupling profile.



6c

Align the M6x12 mm screws so that the stiffener can be fitted and put it in place.



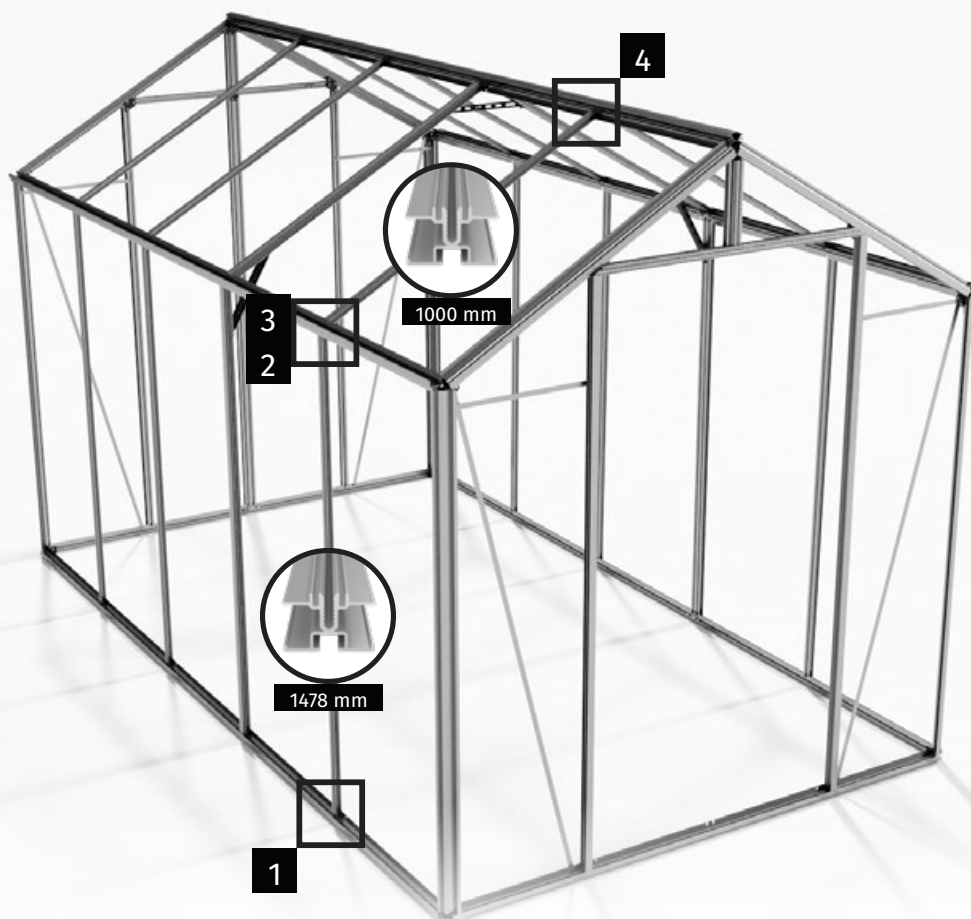
6d

Align the bracing neatly and screw it tight with M6 nuts.



Repeat

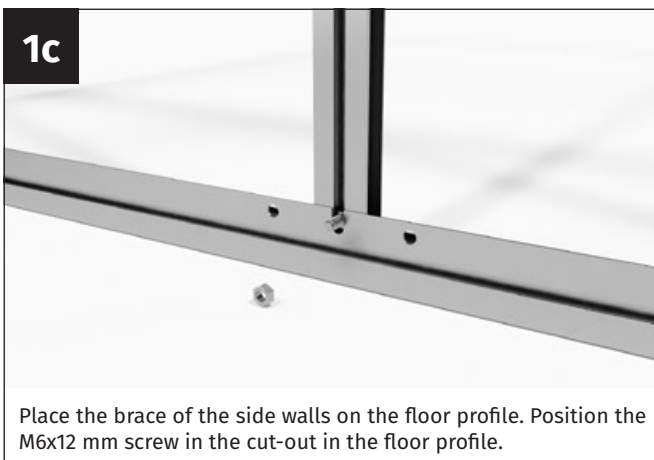
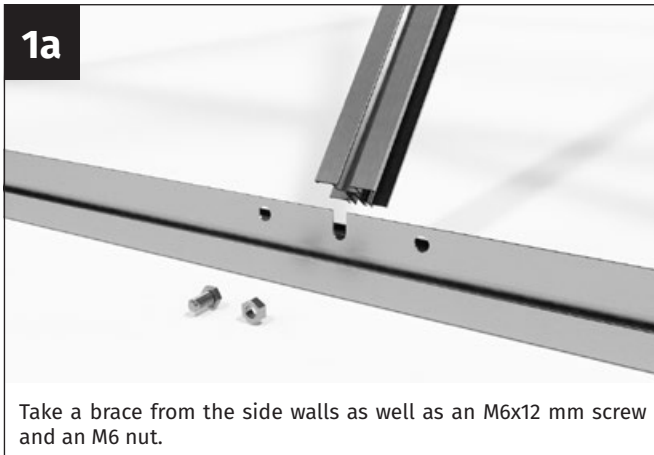
Screw the remaining reinforcements in the same way.



You will need the following for this assembly step:



Part	Item no.	Designation	Length	PICCO 2	PICCO 3	PICCO 4	PICCO 5	PICCO 6	PICCO 7	PICCO 8	PICCO 9
1	12-1478.1	Side wall brace	1478 mm	2	4	4	6	6	8	8	10
2	12-1000.1	Roof brace	1000 mm	2	4	4	6	6	8	8	10
3	690509	M6x12 mm screw		8	16	16	24	24	32	32	40
4	690547	Nut M6		8	16	16	24	24	32	32	40



3b



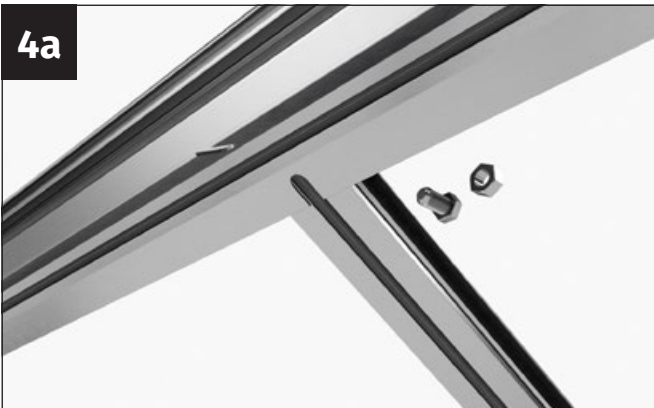
Insert the M6x12 screw into the screw channel of the roof brace. Place these on the rain gutter. Position the M6x12 screw in the punched-out section of the rain gutter.

3c



Screw the brace firmly to the gutter using an M6 nut.

4a



Take an M6x12 mm bolt and an M6 nut.

4b



Insert an M6x12 mm screw at the top into the screw channel of the roof brace.

4c

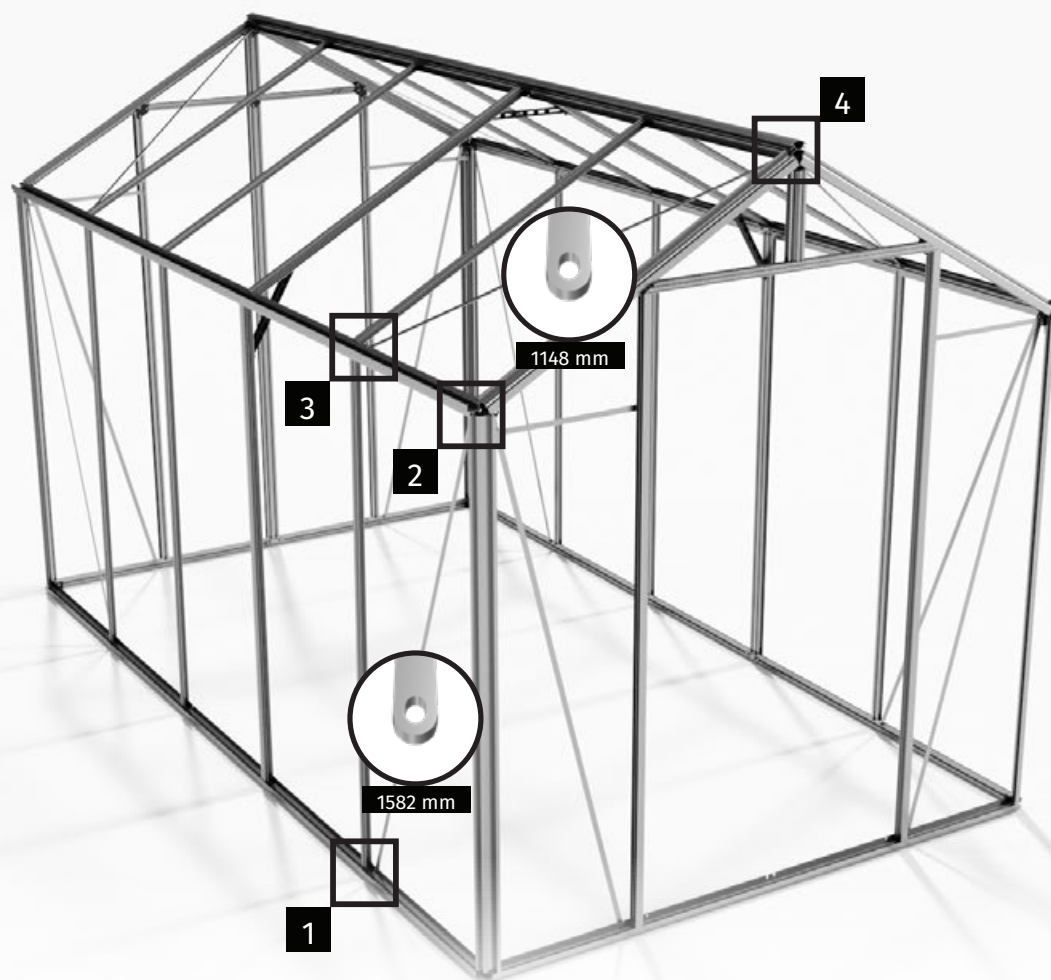


Screw the brace firmly to the ridge using an M6 nut.



Repeat

Carry out the individual assembly steps for all other side walls and roof braces.



You will need the following for this assembly step:



Part	Item no.	Designation	Length	PICCO 2	PICCO 3	PICCO 4	PICCO 5	PICCO 6	PICCO 7	PICCO 8	PICCO 9
1	1502-1582.1	Wind bracing side wall	1582 mm	4	4	4	4	4	4	4	4
2	1502-1148.1	Wind bracing roof	1148 mm	4	4	4	4	4	4	4	4
3	690509	M6x12 mm screw		16	16	16	16	16	16	16	16
4	690547	Nut M6		16	16	16	16	16	16	16	16

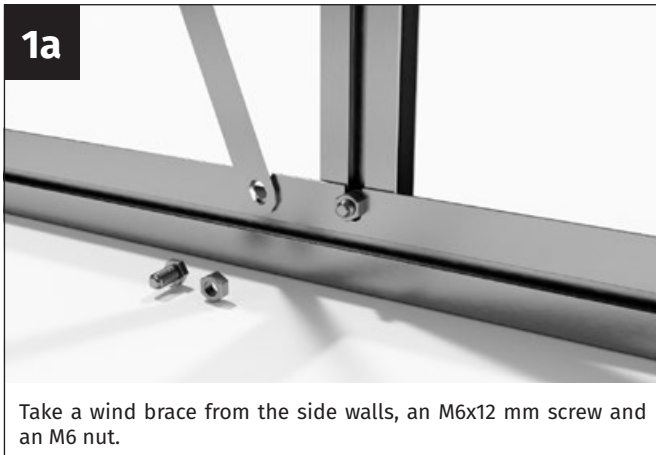


Note

In the PICCO 2 greenhouse, a wind bracing from the roof crosses the area in which the window is inserted. This one wind brace on the roof can be omitted during installation if it is in the way.

However, we would like to urgently point out that all four wind braces must be installed on all larger models to absorb the roof loads accordingly.

If you do not want the roof window to be crossed by a wind bracing on the inside, we recommend that you do not install any of the windows on the outer roof bays of the larger models (from PICCO 3)!

**1a**

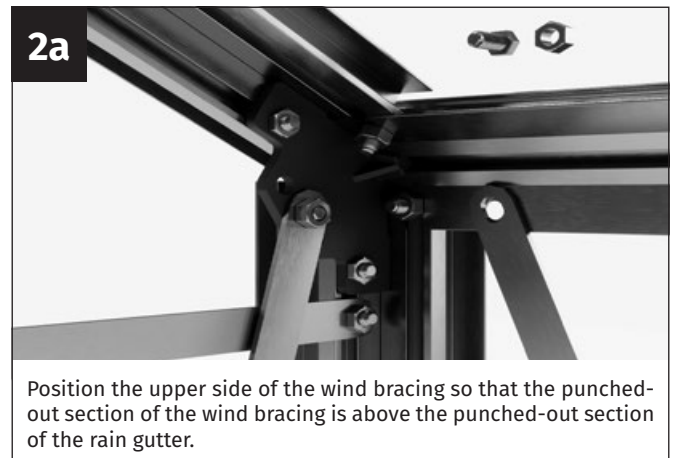
Take a wind brace from the side walls, an M6x12 mm screw and an M6 nut.

**1b**

Insert an M6x12 mm screw from the outside through the pre-punched hole in the floor profile and attach the wind bracing.

**1c**

Screw the wind bracing firmly to the floor profile using an M6 nut.

**2a**

Position the upper side of the wind bracing so that the punched-out section of the wind bracing is above the punched-out section of the rain gutter.

**2b**

Insert an M6x12 mm screw from the outside through the pre-punched hole in the rain gutter.

**2c**

Screw the wind bracing firmly to the gutter using an M6 nut.

**3a**

Take a wind brace from the roof, an M6x12 mm screw and an M6 nut.

**3b**

Insert an M6x12 screw from the outside through the pre-punched hole in the rain gutter and attach the wind brace.

3c



Screw the wind bracing firmly to the gutter using an M6 nut.

4a



Position the upper side of the wind bracing so that the punched-out section of the wind bracing is above the punched-out section of the ridge.

4b



Insert an M6x12 mm screw from the outside through the pre-punched hole in the ridge.

4c

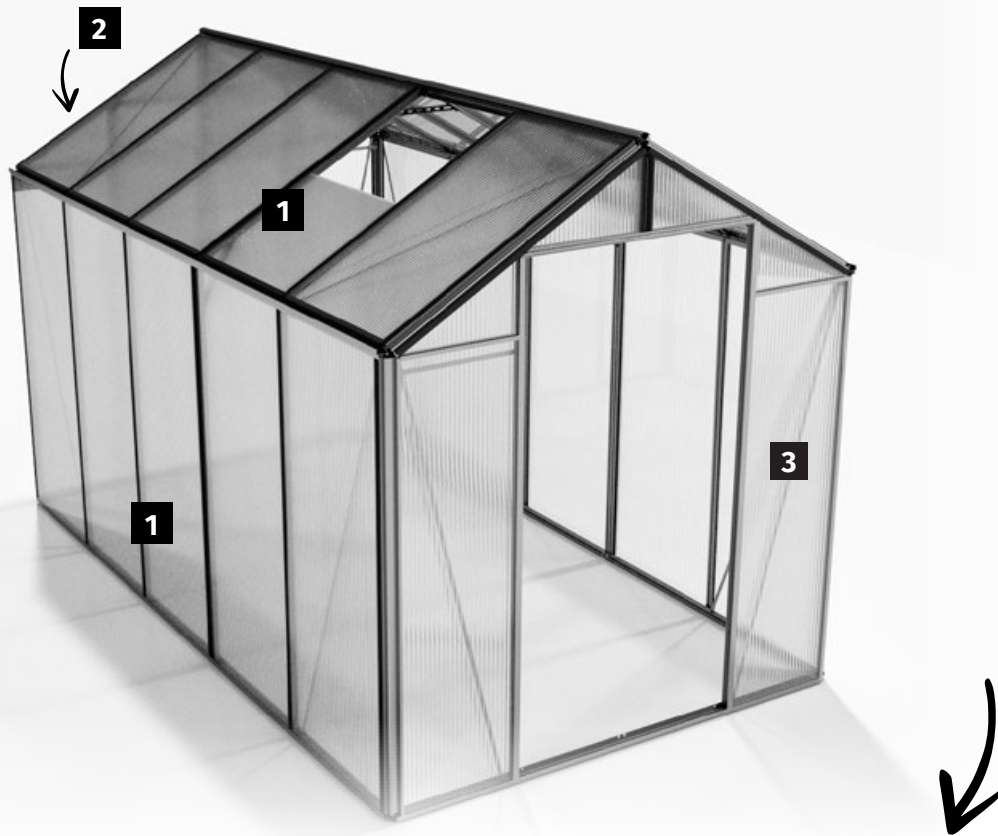


Screw the wind bracing firmly to the ridge using an M6 nut.



Repeat

Carry out the individual assembly steps for all other side walls and roof wind bracing.



1 Side walls and roof



2 Rear wall



3 Front wall



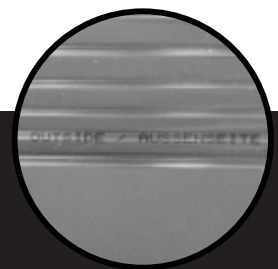
Note

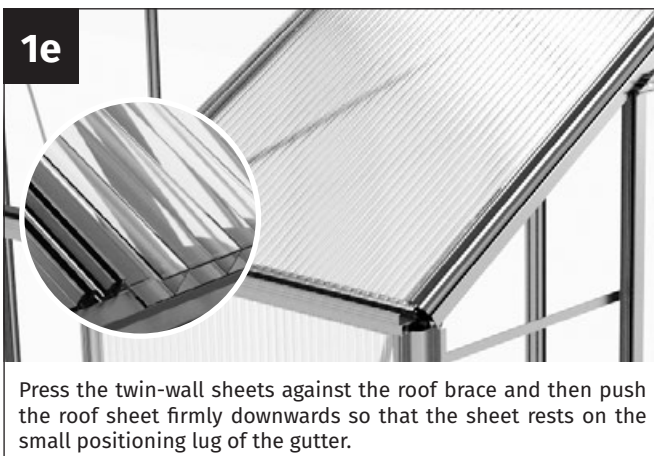
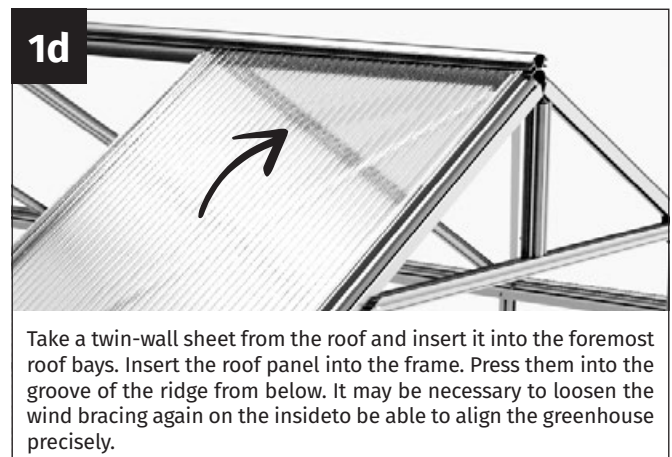
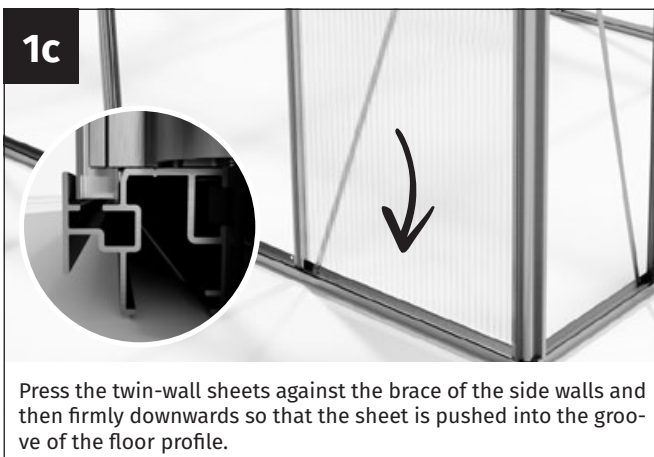
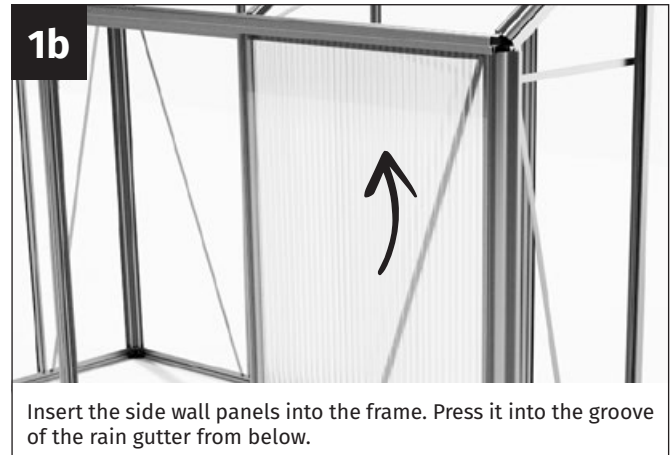
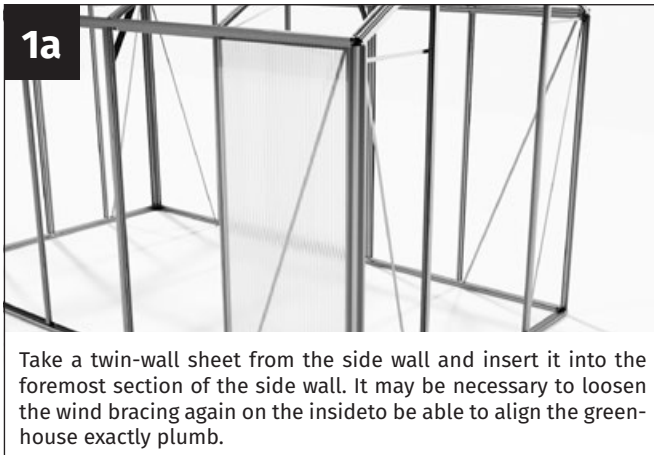
In the following steps, the twin-wall sheets of your greenhouse are installed in the Prepared aluminium frame inserted.

BEFORE ASSEMBLING:

Please note that the twin-wall sheets supplied have an inner and outer side. The outside is UV-resistant and marked with the word "**Outside**".

Alternatively, a film can also be applied to the sheets - the side with the film is the outside.





Repeat

Finish glazing the side walls and the roof in the same way.



Note twin-wall sheets roof:

When glazing the roof areas, you should define in advance which sections you want to install the windows on. The window areas are only glazed half-height in advance.

We recommend installing the window openings on the side sheltered from the wind, wherever possible.

Please note that two roof windows cannot be positioned directly next to each other!



Notice!

The multiwall sheets are held in place on the greenhouse frame with aluminium clamping strips. We recommend attaching the glazing beads to the greenhouse parallel to inserting the multiwall sheets so that the sheets are fixed directly to the greenhouse.

After closing the glazing, don't forget to screw the wind bracing tight again if necessary!

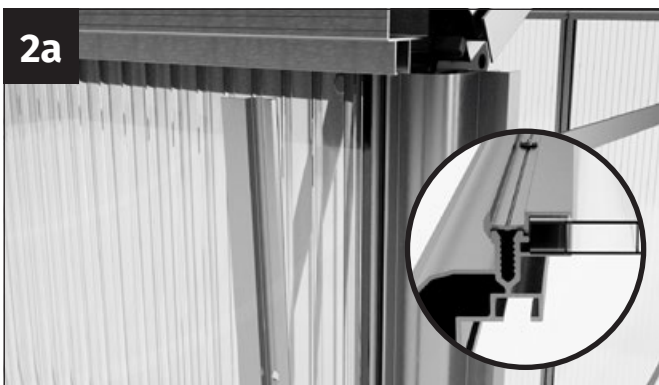


Attaching the glazing strips:

The side and roof corner profiles, as well as the coupling profiles, are fitted with asymmetrical clamping strips, while the roof and side wall braces are each fitted with symmetrical clamping strips. The clamping strips and profiles have the same length! The clamping strips are screwed to the respective braces using 3.9 x 13 mm self-tapping screws. The corresponding holes are already pre-drilled in the slats.

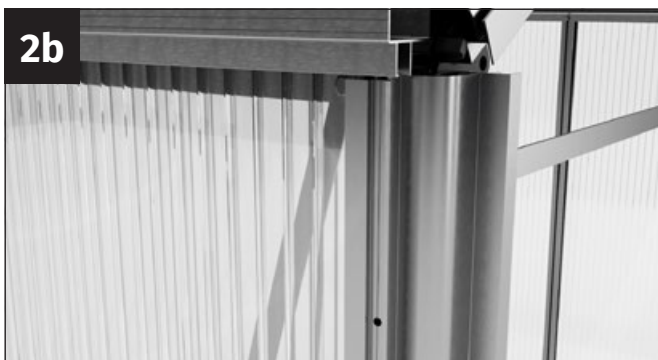
NOTE: If you are setting up your greenhouse in a location that is particularly exposed to wind, we recommend attaching additional self-tapping screws between the screw connections already provided. To do this, screw the clamping strips to the greenhouse, drill the additional holes (3 mm drill bit) in the clamping strips and also screw the clamping strips together with 3.9x13 mm self-tapping screws. (An additional number of 3.9x13 mm screws are already included)

2a



Use an asymmetrical clamping strip and a 3.9 x 13 mm sheet metal punch for the side corner profile.

2b



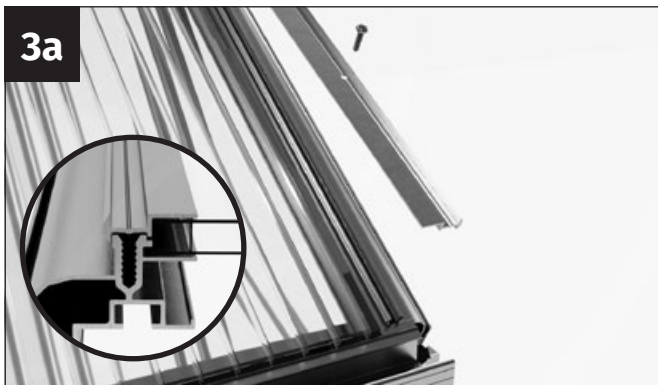
Place the clamping strip asymmetrically on the side corner profile. NOTE: The side corner profile and clamping strip must be the same length!

2c



Screw the clamping strip asymmetrically to the side corner profile.

3a



For the roof corner profile, please use an asymmetrical clamping strip and a 3.9 x 13 mm sheet metal punch.

3b

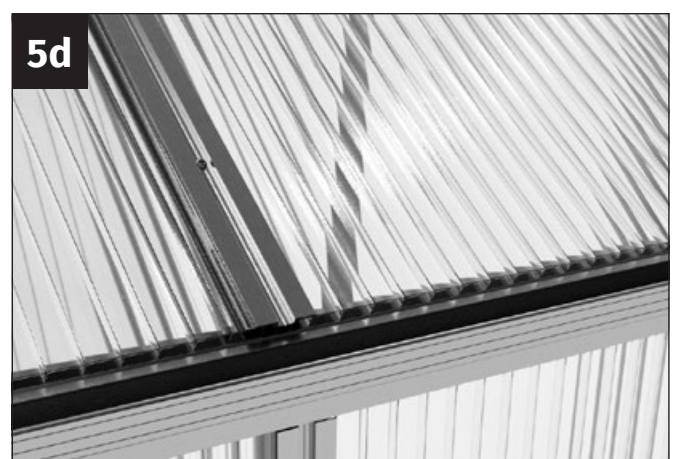
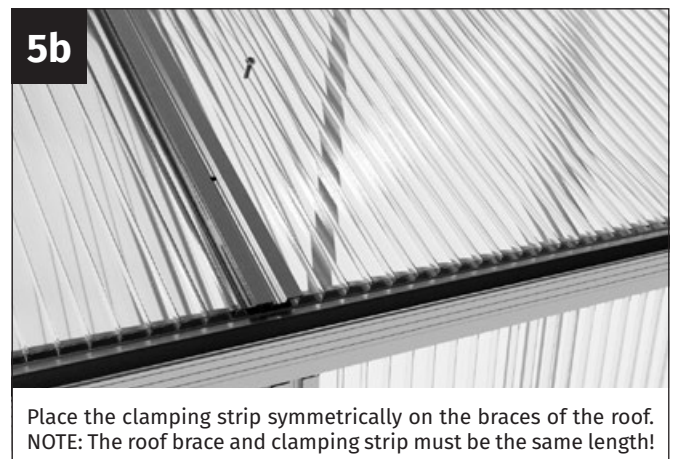
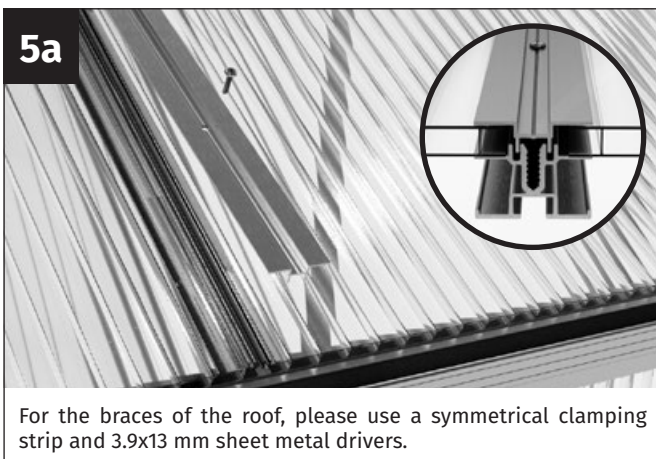
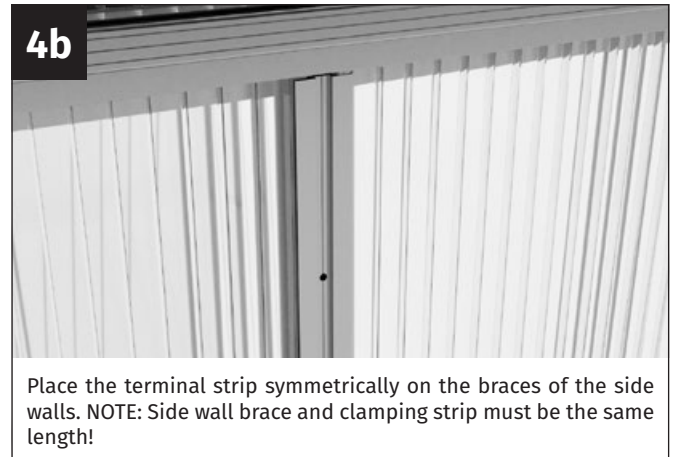
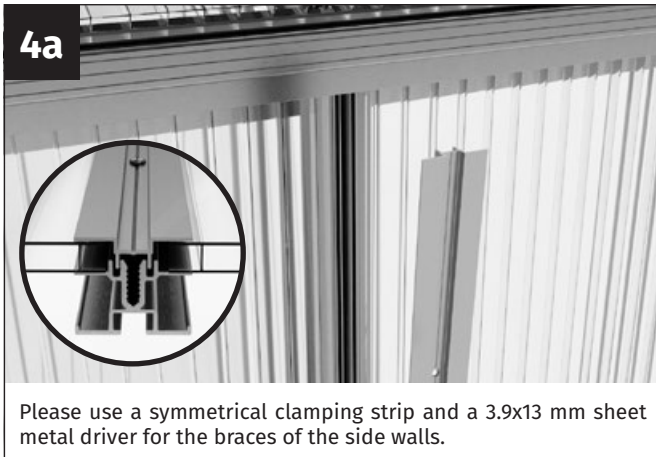


Place the clamping strip asymmetrically on the roof corner profile. NOTE: Roof corner profile and clamping strip must be the same length!

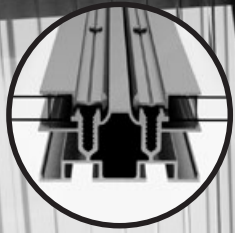
3c



Screw the clamping strip asymmetrically to the side corner profile.



6a



For the coupling braces of the side walls, please use two asymmetrical clamping strips and 3.9 x 13 mm sheet metal drivers.

6b



Place the clamping strip asymmetrically on the coupling braces of the side walls. NOTE: Coupling braces and clamping strips must be the same length!

6c



Screw the clamping strip to the side corner profile.

6d



7a



For the coupling braces on the roof, please use two asymmetrical clamping strips and 3.9 x 13 mm sheet metal drivers.

7b



Place the clamping strip asymmetrically on the coupling braces of the roof. NOTE: Coupling braces and clamping strips must be the same length!

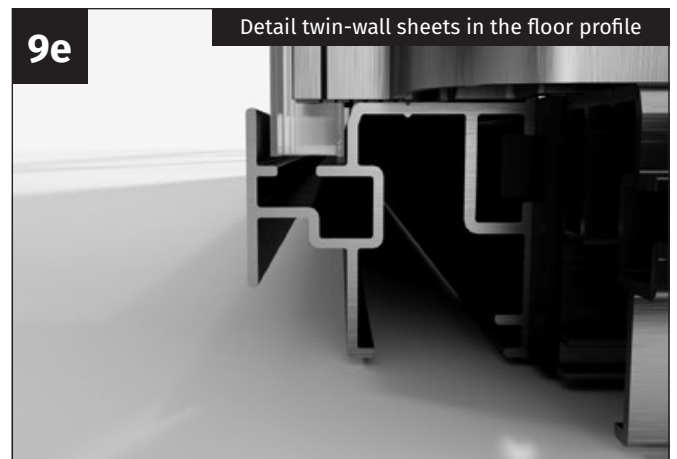
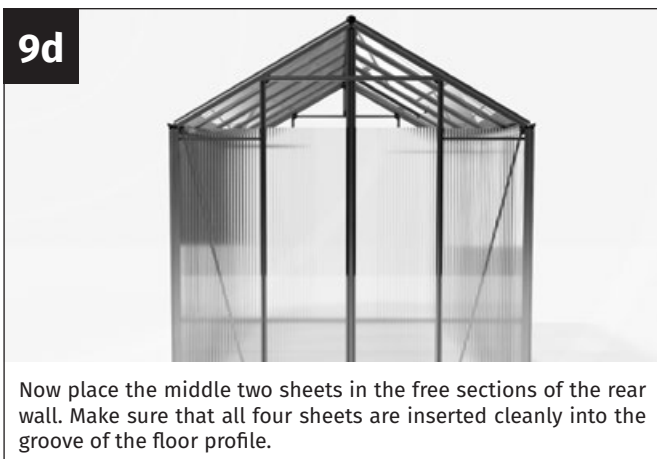
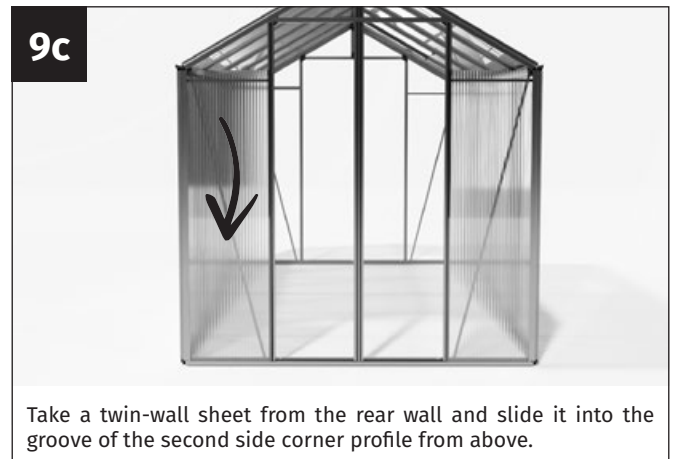
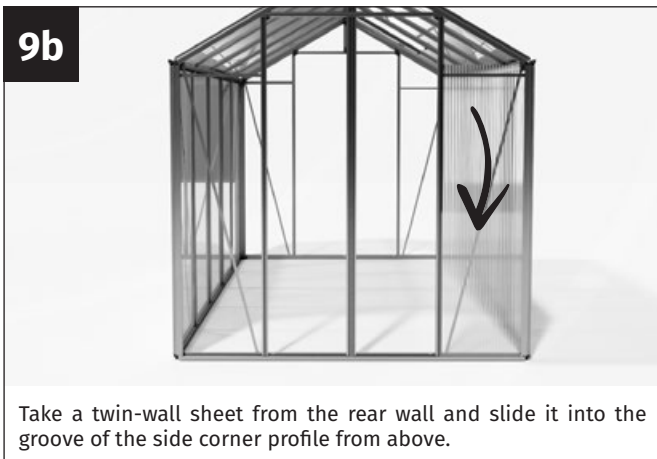
7c

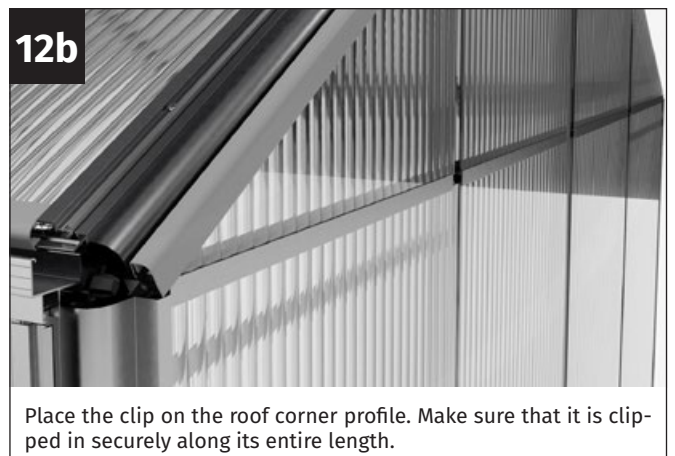
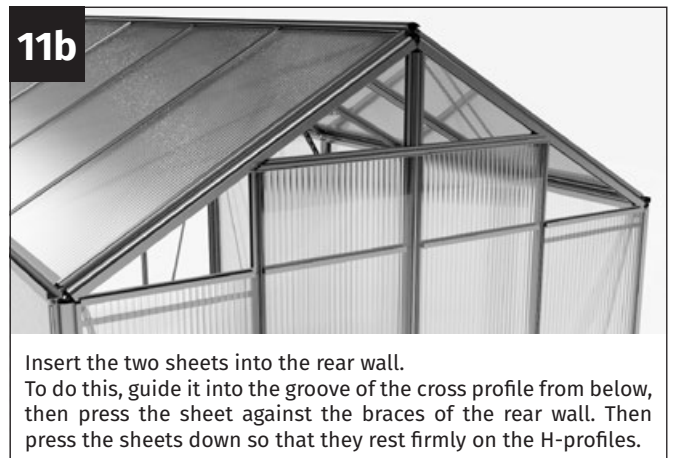
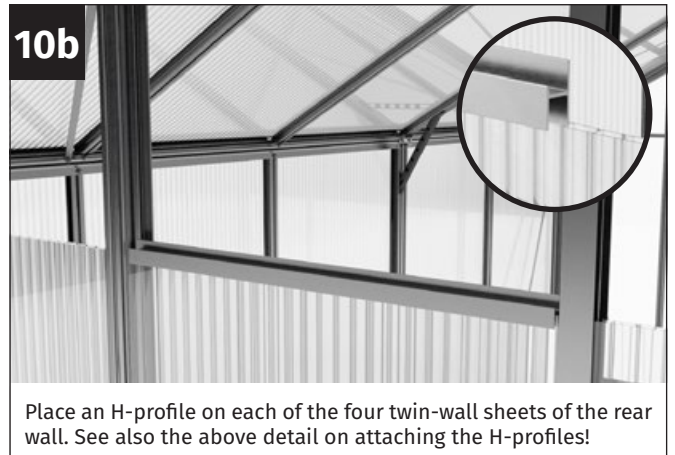
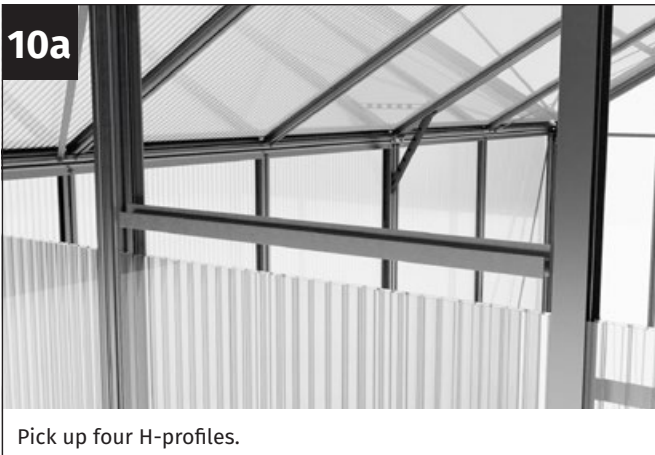


Screw the clamping strip to the coupling braces on the roof.

7d







13a

Take the two symmetrical clamping strips for the rear wall braces and the two asymmetrical clamping strips for the coupling profile of the rear wall.

13b

Place the clamping strips on the respective brace.

13c

Screw the slats firmly to the braces of the rear wall using 3.9x13 mm screws.

14a

Glazing the front wall

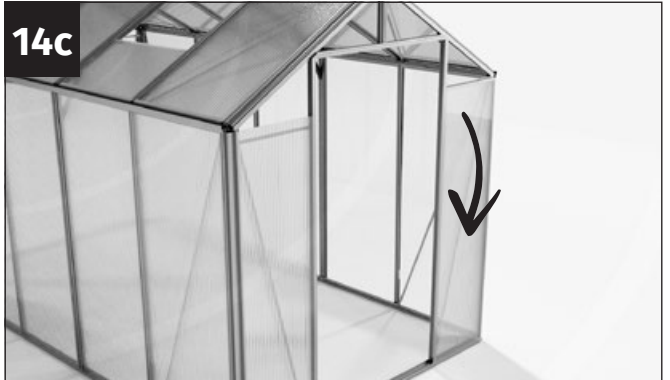


14b



Take a twin-wall sheet from the front wall and slide it into the groove of the side corner profile from above.

14c



Take a twin-wall sheet from the front wall and slide it into the groove of the second side corner profile from above.

15a



Take two H-profiles.

15b



Place one H-profile on each of the twin-wall sheets of the front wall.

16a



Take the four triangular sheets for the front wall.

16b



Place the sheets on the H-profiles or the cross-profile.

**17a**

Cut two plastic clips to the length of the roof corner profile.

**17b**

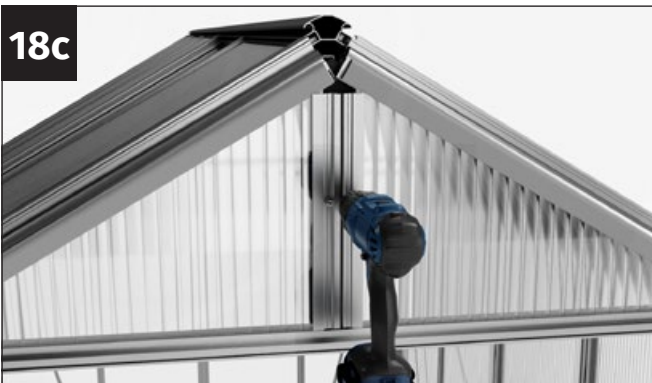
Place the clips on the roof corner profile. Make sure that they are clipped in securely along their entire length.

**18a**

Take the two asymmetrical clamping strips for the roof support of the front wall.

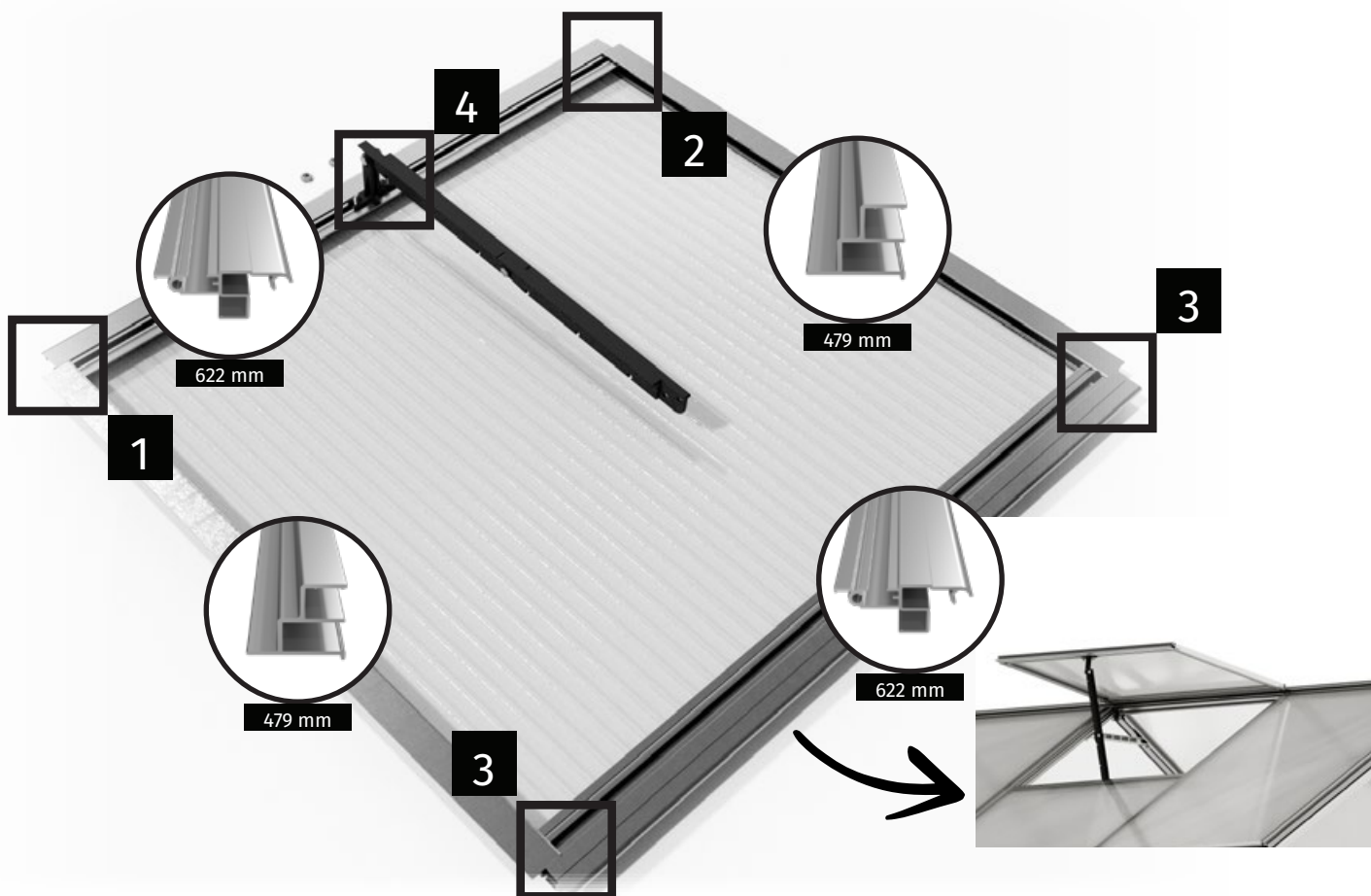
**18b**

Place the two clamping strips on the roof support.

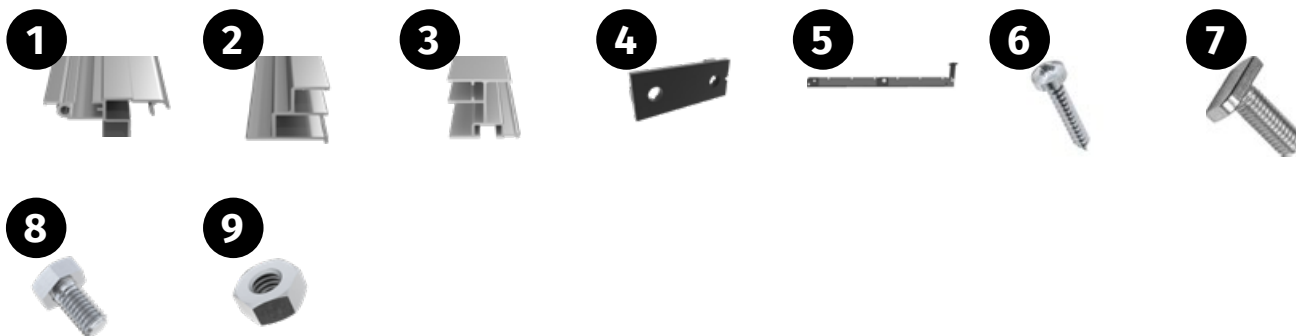
**18c**

Screw the clamping strips firmly to the roof support using 3.9 x 13 mm self-tapping screws.

**18d**



You will need the following for this assembly step:



Part	Item no.	Designation	Length	PICCO 2	PICCO 3	PICCO 4	PICCO 5	PICCO 6	PICCO 7	PICCO 8	PICCO 9
1	03-0622-1	Window hinge profile	622 mm	2	2	4	4	6	6	8	8
2	04-0479-1	Lateral window profile	479 mm	2	2	4	4	6	6	8	8
3	15-0594-1	Window stop	594 mm	1	1	2	2	3	3	4	4
4	NG206	Straight connector		2	2	4	4	6	6	8	8
5	665958	Window openers Hobby		1	1	2	2	3	3	4	4
6	664753	Sheet metal screws 4.2x22 mm		4	4	8	8	12	12	16	16
7	690622	Truss-head screw M6x12 mm		2	2	4	4	6	6	8	8
8	690509	M6x12 mm screw		4	4	8	8	12	12	16	16
9	690547	Nut M6		6	6	12	12	18	18	24	24
		Window twin-wall sheets 610 x 495 mm		1	1	2	2	3	3	4	4



Assembling window stop

In the following construction phase, the window stop is mounted on the roof bays intended for the windows.

An M6/12 mm Truss-head screw (no. 690622) is used to mount the window stop profile to the roof brace!



Take two straight connector knots, two M6x12 screws, two Truss-head screws and four nuts.



Insert an M6x12 mm screw into the screw channel on each side of the stop profile. Insert one Truss-head screw into each screw channel of the roof brace.



Insert the window stop profile and press it down so that it presses firmly against the twin-wall sheets.



Screw the plastic connector tightly with M6 nuts. Make sure that the Truss-head screw is wedged in the screw channel of the roof brace!



Assembly and installation of the window:

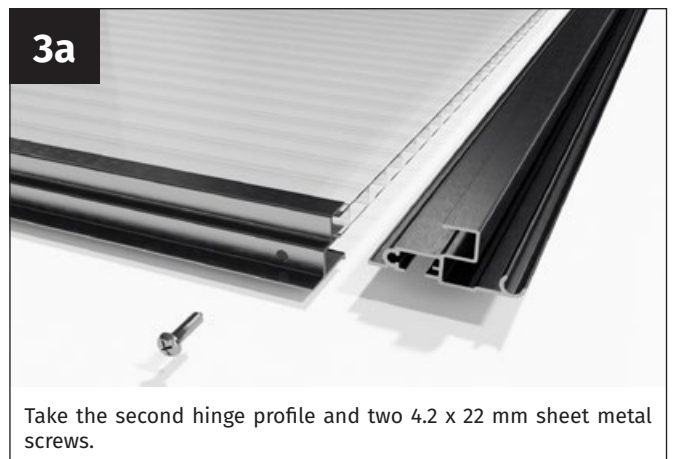
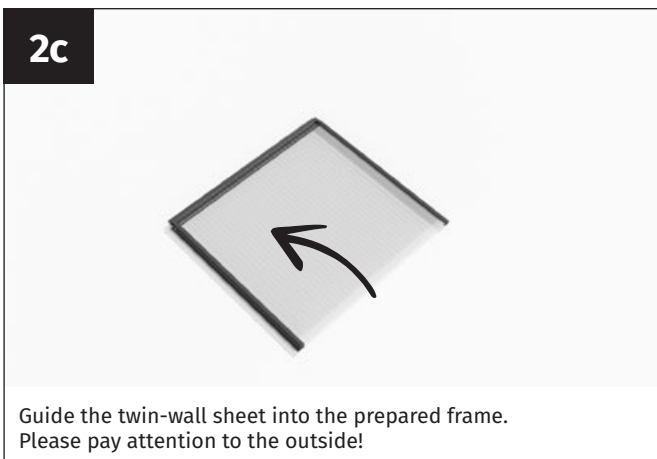
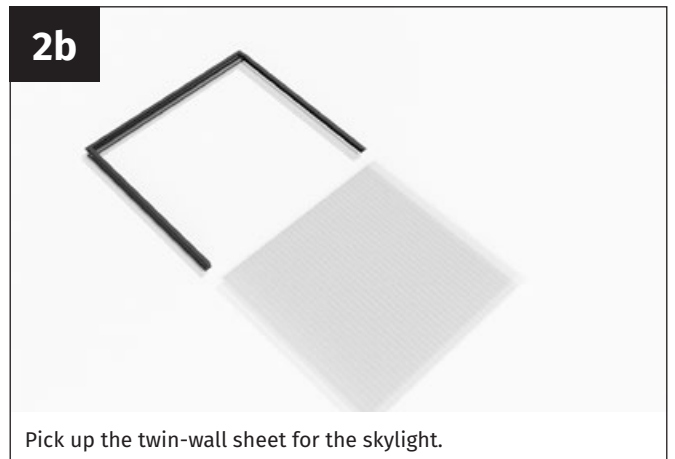
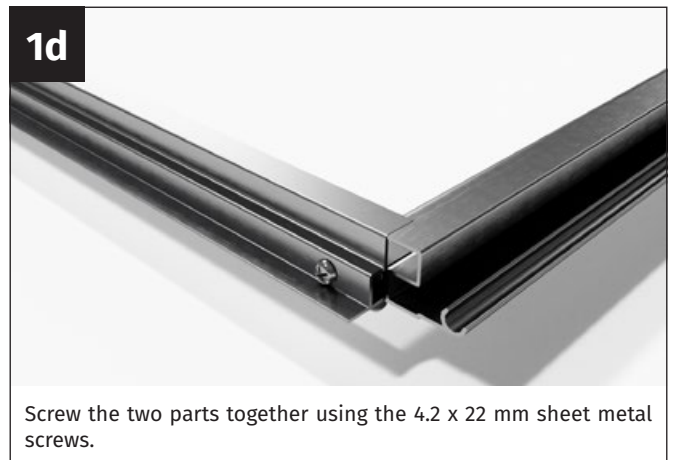
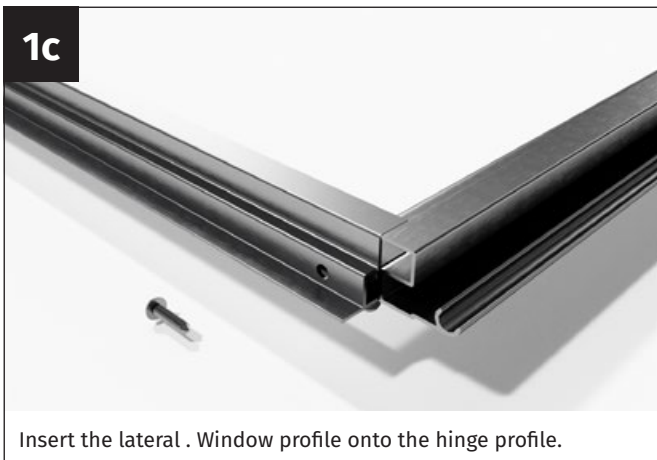
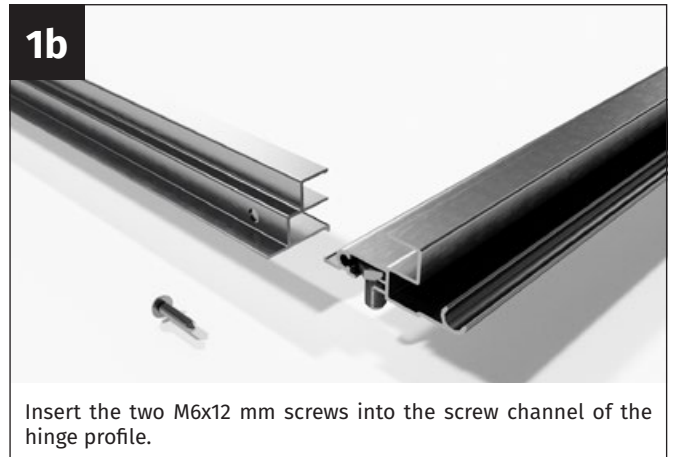
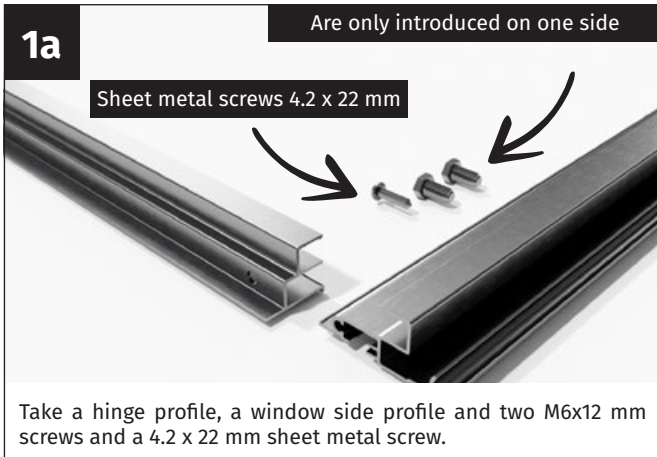
The window is assembled in the following construction phase.

Note: The M6/12 mm screws shown in Figure 1a are only required once and are therefore only inserted into the screw channel on one side. After assembly, the window is pushed into the ridge.



Important note!

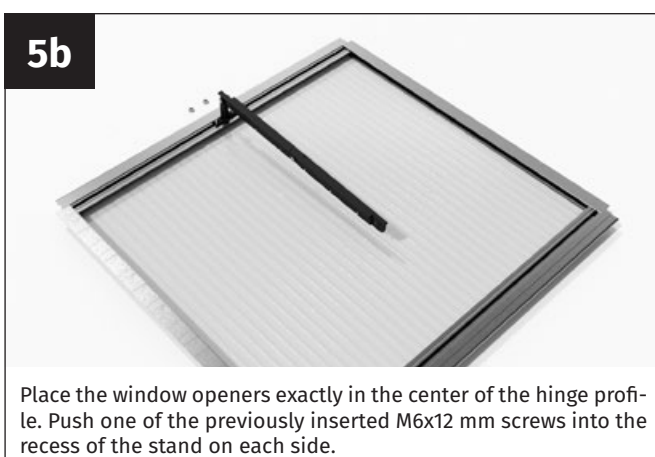
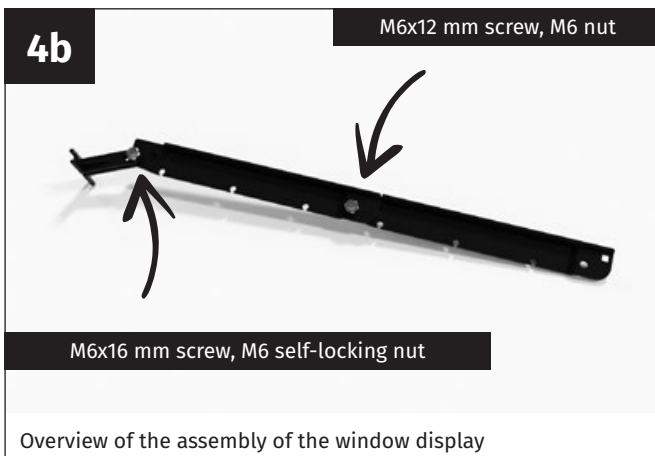
Slide the window from the end of the ridge profile to the desired position.


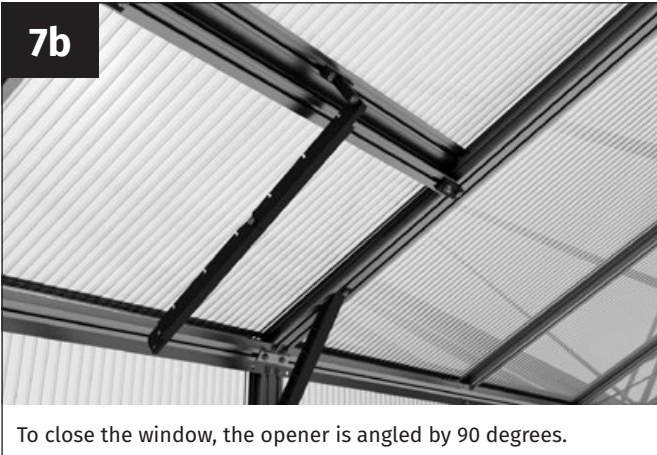
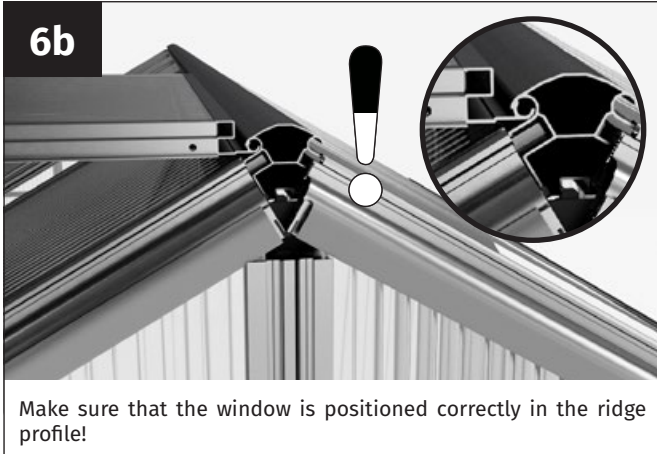




Mount the window openers:


Connect the two individual parts using an M6x12 mm screw and an M6 nut. The two hinge legs are screwed together with an M6x16 mm screw and an M6 self-locking nut. The self-locking nut M6 is tightened so firmly that the legs can only be moved with a little force.





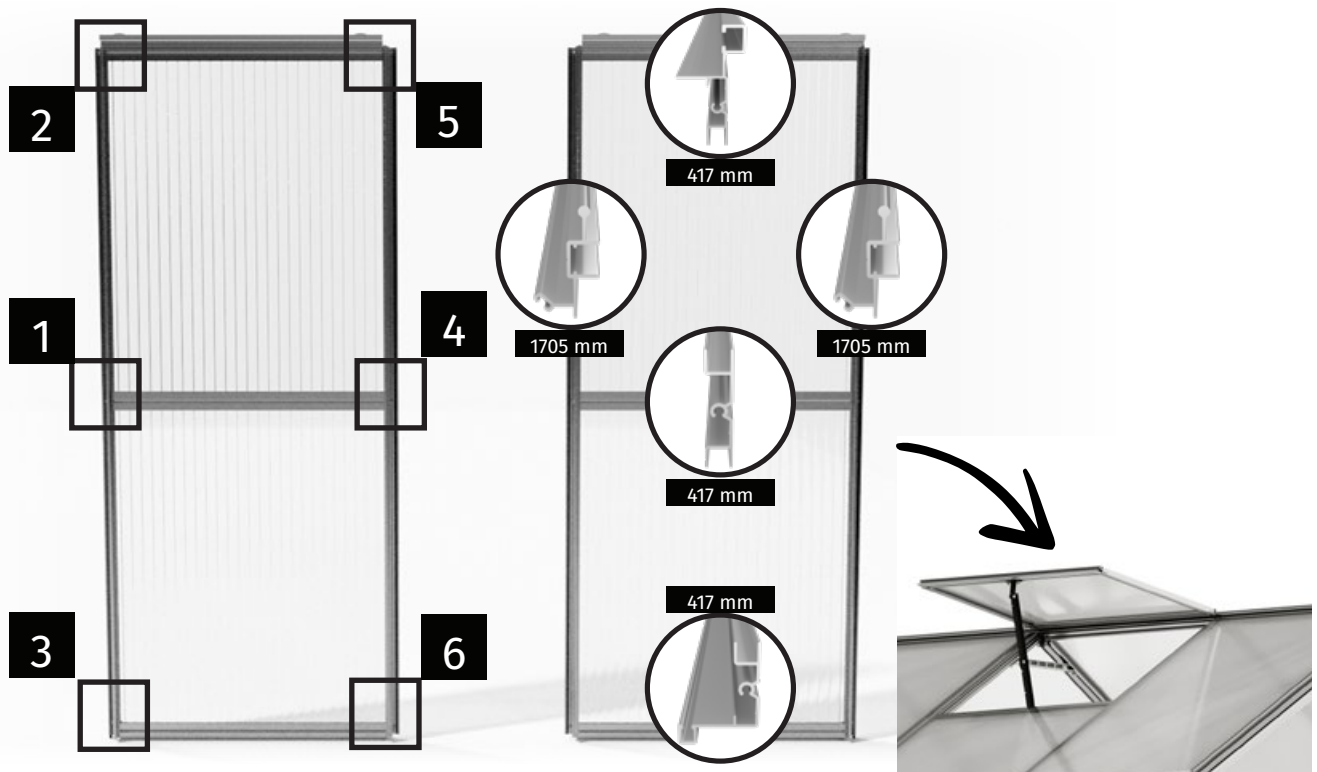
Notice!

The installation of an automatic window opener is recommended as a useful accessory. This ensures carefree and optimum ventilation of your greenhouse. It protects your valuable plants from heat build-up indoors. The temperature is adjustable, and it works without electricity. The exhibitor included in the scope of delivery is simply exchanged for the automatic opener.

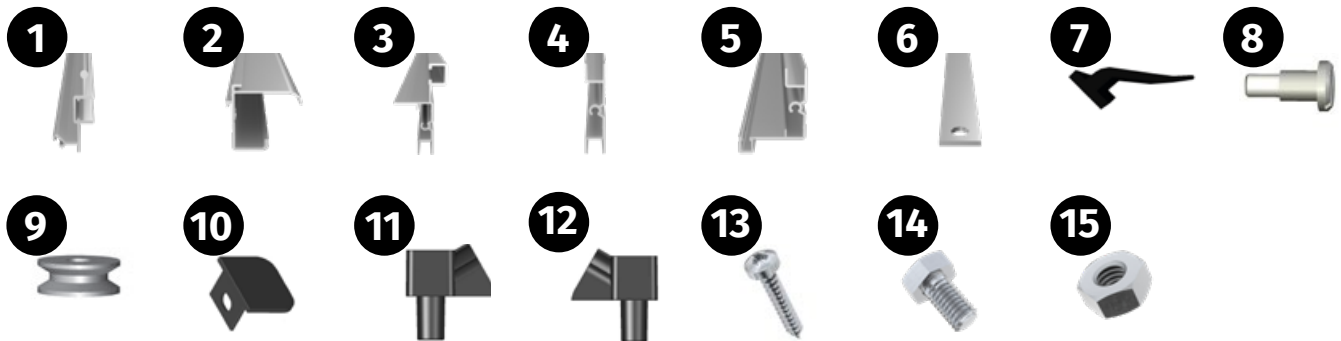


Important!

In winter, the piston of the automatic window opener must be protected from frost. It is best to replace the automatic window opener with the manual window openers supplied!



You will need the following for this assembly step:



Part	Item no.	Designation	Length	PICCO 2	PICCO 3	PICCO 4	PICCO 5	PICCO 6	PICCO 7	PICCO 8	PICCO 9
1	20-1705.1	Door side profile	1705 mm	4	4	4	4	4	4	4	4
2	11-0918.1	Door rail	918 mm	2	2	2	2	2	2	2	2
3	17-0417.1	Top door profile	417 mm	2	2	2	2	2	2	2	2
4	16-0417.1	Middle door profile	417 mm	2	2	2	2	2	2	2	2
5	18-0417.1	Bottom door profile	417 mm	2	2	2	2	2	2	2	2
6	1502-0238.1	Door rail support	238 mm	2	2	2	2	2	2	2	2
7	CT510 GAR3440	Hobby door seal	3440 mm	2	2	2	2	2	2	2	2
8	664555	Axle bolt		4	4	4	4	4	4	4	4
9	NG209	Door roller		4	4	4	4	4	4	4	4
10	NG201	Door rail protection		2	2	2	2	2	2	2	2
11	NG201L	Rain drain - left		1	1	1	1	1	1	1	1
12	NG201R	Rain drain - right		1	1	1	1	1	1	1	1
13	664753	Sheet metal screws 4.2x22 mm		12	12	12	12	12	12	12	12
14	690509	M6x12 mm screw		2	2	2	2	2	2	2	2
15	690547	Nut M6		6	6	6	6	6	6	6	6
		Twin-wall sheets door 420 x 809 mm		4	4	4	4	4	4	4	4

1a



Take the side of the door profile, the door mullion and a 4.2 x 22 mm sheet metal screw.

1b



Position the door mullion laterally on the door profile so that the punched middle hole is exactly above the screw cone of the door mullion.

1c



Screw the side door profile firmly to the door mullion using the 4.2 x 22 mm sheet metal screws.

2a



Take the door roller profile, two axle bolts, two door rollers and two M6 nuts.

2b



Insert the nut into the screw channel of the door roller profile. Insert the axle bolt into the door roller. Screw the axle bolt to the nut. We recommend positioning the door roller approximately 30 mm from the end of the door roller profile.

2c



Take the prepared door roller profile and a 4.2 x 22 mm sheet metal screw for mounting on the side door profile.

2d



Position the door roller profile on the side door profile so that the upper pre-punched hole is exactly above the screw cone of the door roller profile.

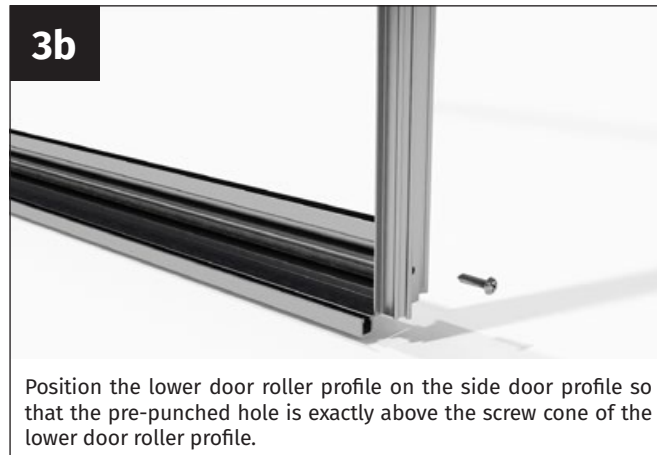
2e



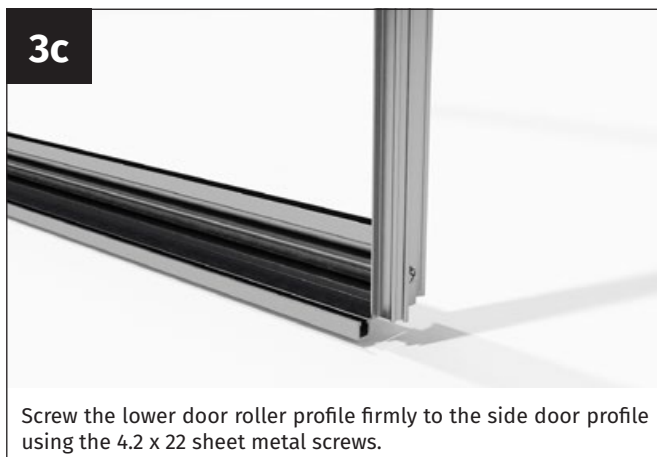
Screw the door roller profile firmly to the side door profile using the 4.2 x 22 mm sheet metal screws.

**3a**

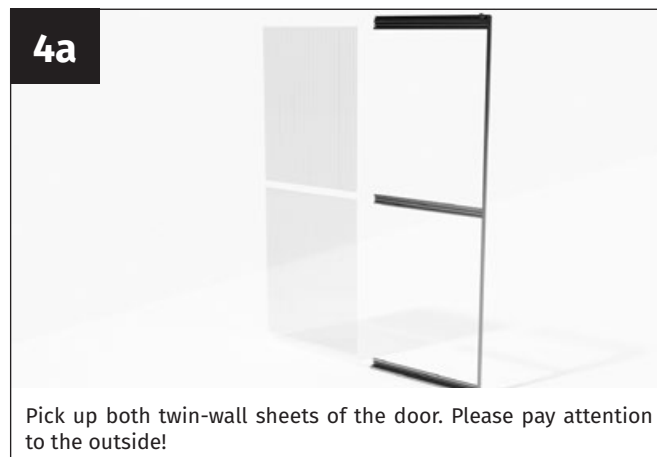
Take the lower door roller profile and a 4.2x22 mm sheet metal screw for mounting on the side door profile.

**3b**

Position the lower door roller profile on the side door profile so that the pre-punched hole is exactly above the screw cone of the lower door roller profile.

**3c**

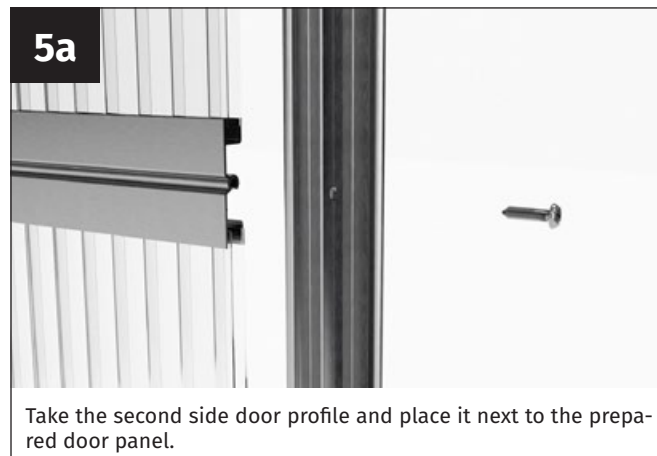
Screw the lower door roller profile firmly to the side door profile using the 4.2 x 22 sheet metal screws.

**4a**

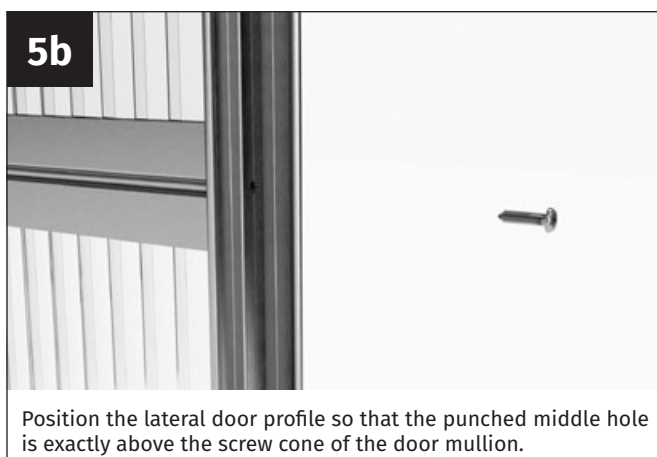
Pick up both twin-wall sheets of the door. Please pay attention to the outside!

**4b**

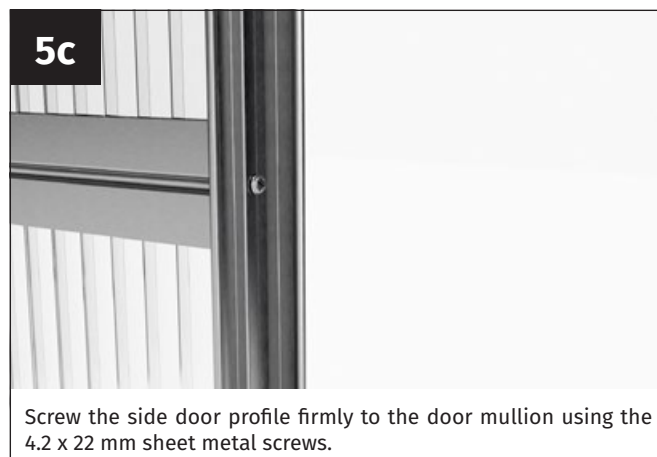
Slide the two door sheets into the pre-screwed door profiles. It is best to lay the door flat on the floor.

**5a**

Take the second side door profile and place it next to the prepared door panel.

**5b**

Position the lateral door profile so that the punched middle hole is exactly above the screw cone of the door mullion.

**5c**

Screw the side door profile firmly to the door mullion using the 4.2 x 22 mm sheet metal screws.

6a



Take a 4.2 x 22 mm sheet metal screw.

6b



Screw the side door profile firmly to the door roller profile.

6c



Take a 4.2 x 22 mm sheet metal screw.

6d



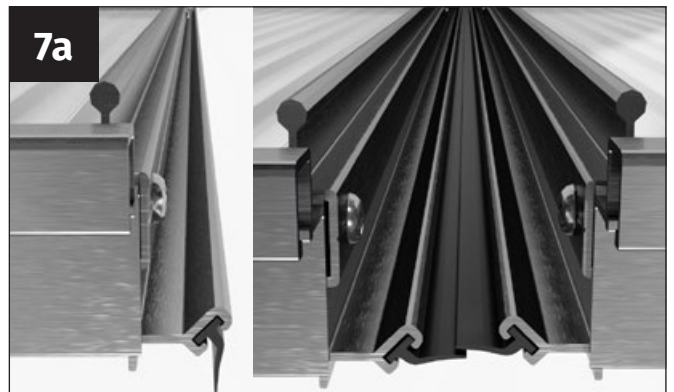
Screw the side door profile firmly to the lower floor profile using the 4.2 x 22 mm self-tapping screw.



Notice!

The door seal is inserted into the outward-facing door entrance profiles so that it points towards the greenhouse. This covers the gap between the door panel and the door entrance profile. When the two door panels meet in the middle, the door seal is turned 90 degrees so that the door seal points in the direction of the second door panel.

7a



Detail of side door seal

Detail center door seal

7b



Cut the door seal to the length of the side door profile and insert it into the groove provided.

7c

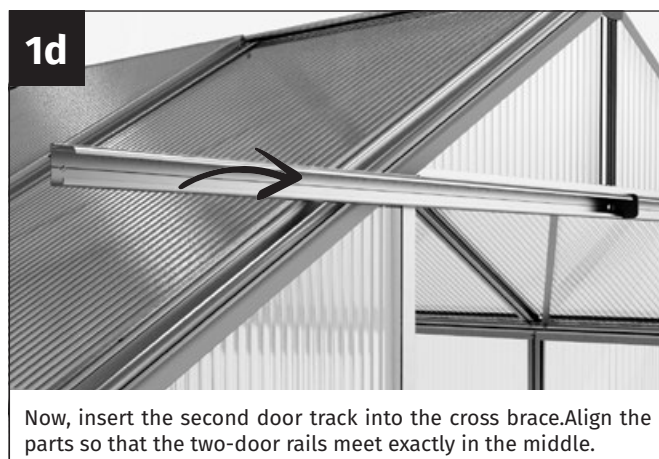
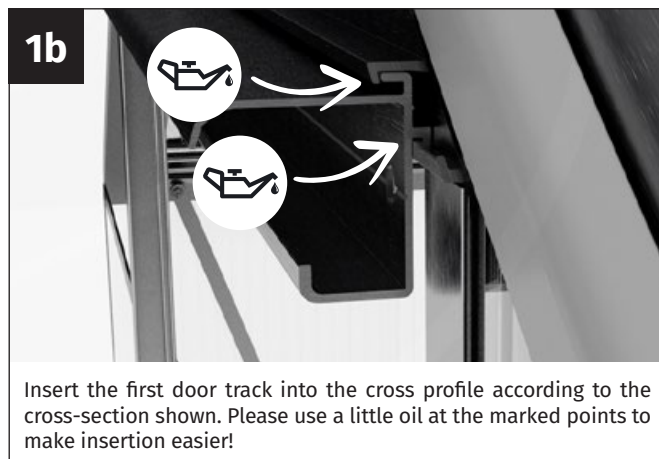
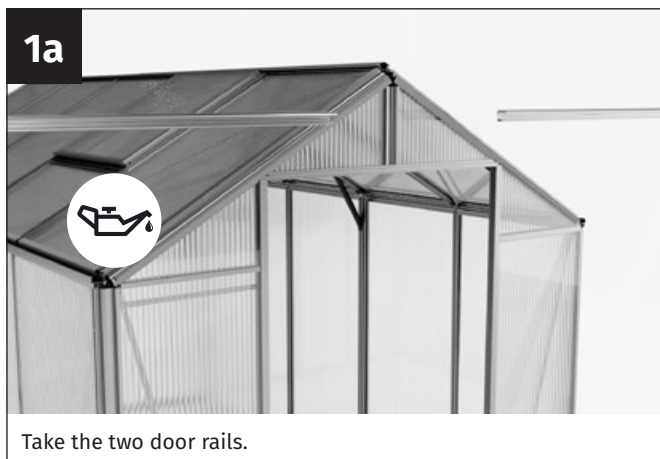


Crimp the profile at the top with pliers to prevent the door seal from slipping!



Please note!

Before inserting the door track into the cross brace from the side, use a little oil (not included) to prevent the profiles from jamming!





2a

Take one right-hand and one left-hand rainwater drain.



2b

Insert the rain drain into the rain gutter and push it into the rain gutter as far as it will go.



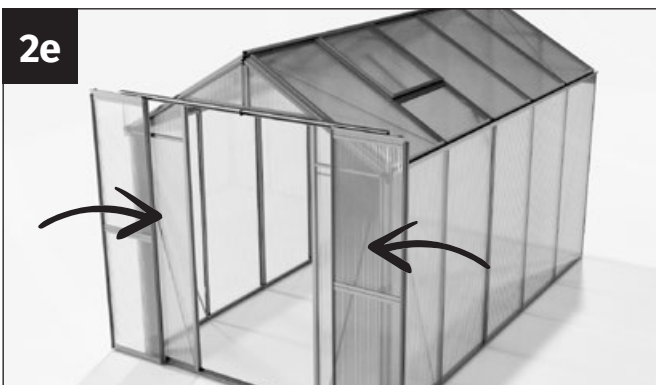
2c

Take the two supports for the door track.



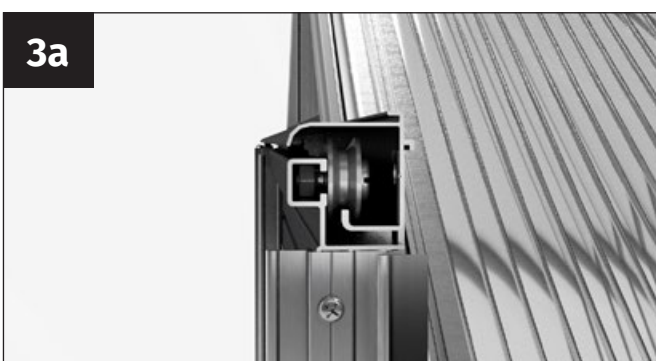
2d

Insert the door supports on the left and right into the rain drain holder provided.



2e

Take the two prepared door panel - these will now be inserted into the front wall.



3a

Insert the door panel from the left and right into the greenhouse. Ensure that the door rollers are hooked into the door track at the top in accordance with the cross-section shown.



3b

Also make sure that the bottom of the door panel is hooked into the tab provided on the floor profile. This prevents the door panel from tipping away from the greenhouse at the bottom.

4a

Take a door rail protector, an M6x12 screw and an M6 nut for each side of the door rail.

4b

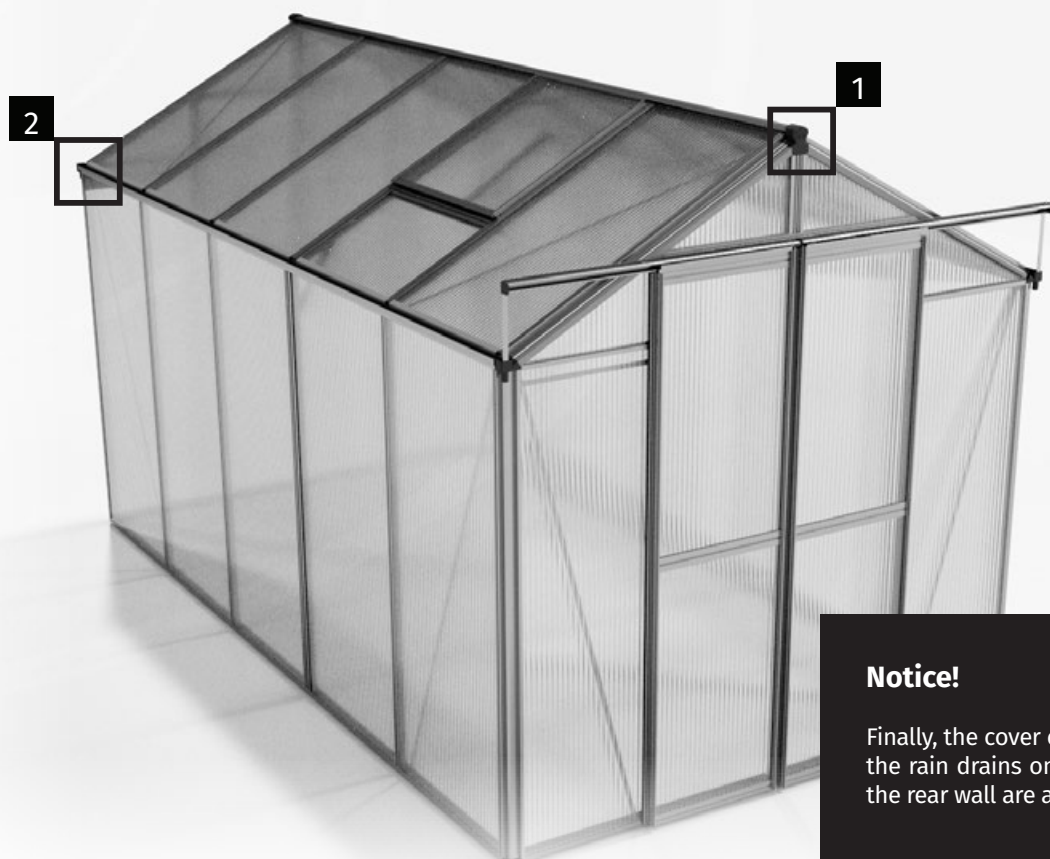
Attach the door rail protection to the door rail profile.

4c

Insert the M6x12 mm screw from behind through the hole in the door track and the door track guard.

4d

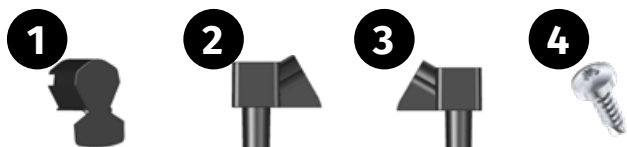
Screw the door rail protection, the door rail and the support together tightly using an M6 nut.



Notice!

Finally, the cover caps on the ridge and the rain drains on the left and right of the rear wall are attached.

You will need the following for this assembly step:



Part	Item no.	Designation	Length	PICCO 2	PICCO 3	PICCO 4	PICCO 5	PICCO 6	PICCO 7	PICCO 8	PICCO 9
1	NG204	Ridge cover		2	2	2	2	2	2	2	2
2	NG202L	Rain drain - left		1	1	1	1	1	1	1	1
3	NG202R	Rain drain - right		1	1	1	1	1	1	1	1
4		Self-tapping screw 3.9 x 13		4	4	4	4	4	4	4	4



Important note

Please do not forget to check and retighten all screw connections once assembly is complete!

Please repeat this process after about two weeks!



1a

Take one ridge cover for the front and one for the rear of the greenhouse.



1b

Attach the ridge cover to the ridge profile.



1c

Screw the ridge cover in place with two screws 3.9 x 13 mm with the ridge profile.



1d



2a

Take a rain drain on the left and suitable for the back of the greenhouse.



2b

Insert the rain drain into the gutter as far as it will go on the left and right.

Well done, congratulations!
We wish you much joy with your
New plant paradise!



Practical accessories

Discover a wealth of high-quality accessories to expand and customize your greenhouse optimally. From efficient ventilation systems to intelligent shelving systems, we offer a diverse selection. Design your greenhouse according to your needs and preferences to create an ideal environment for your plants to thrive.

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